

# **Aluminum electrolytic capacitors**

Capacitors with screw terminals

**Series/Type: B41550, B41570**Date: December 2006

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Capacitors with screw terminals

B41550, B41570

#### SIKOREL - 105 °C

### Long-life grade capacitors

#### **Applications**

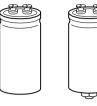
Highly professional power supplies

#### **Features**

- Maximum reliability
- Operation at temperatures up to 125 °C permissible without insulating sleeve1)
- High ripple current capability
- Long useful life
- Shelf life up to 10 years
- All-welded construction ensures reliable electrical contact

#### Construction

- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Poles with screw terminal connections
- Mounting with ring clips, clamps or threaded stud
- The bases of types with threaded stud are not insulated





B41550

B41570



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### Specifications and characteristics in brief

Rated voltage V <sub>R</sub>	16 100 V E	OC .						
Surge voltage V <sub>S</sub>	1.15 · V <sub>R</sub>	$1.15 \cdot V_R$						
Rated capacitance C <sub>R</sub>	1500 2200	1500 220000 μF						
Capacitance tolerance	-10/+30% ≙	Q						
Leakage current I <sub>leak</sub> (20 °C, 5 min)	<b>I</b> <sub>leak</sub> ≤ 0.3 μA	$A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V}\right)^{0.7}$	+ 4 μA	-				
Self-inductance ESL	d = 35.7 mm:	approx. 10 nH						
	d = 51.6 mm:	approx. 15 nH						
	d ≥ 64.3 mm:	approx. 20 nH						
Useful life	d ≤ 51.6 mm	d ≥ 64.3 mm	Require	ments:				
105 °C; V <sub>R</sub> ; I <sub>AC,R</sub>	> 10000 h	> 20000 h	ΔC/C	$\leq$ ±45% of initial value				
85 °C; V <sub>R</sub> ; I <sub>AC,max</sub>	> 15000 h	> 25000 h	ESR	≤ 3 times initial specified limit				
40 °C; V <sub>R</sub> ; 2.4 · I <sub>AC,R</sub>	> 200000 h	_	I <sub>leak</sub>	≤ initial specified limit				
40 °C; V <sub>R</sub> ; 2.7 · I <sub>AC,R</sub>	_	> 200000 h						
Voltage endurance test			Post tes	t requirements:				
105 °C; V <sub>R</sub> ; I <sub>AC,R</sub>	5000 h		∆C/C	$\leq \pm 15\%$ of initial value				
			ESR	≤ 1.3 times initial specified limit				
			I <sub>leak</sub>	≤ initial specified limit				
Vibration resistance test	To IEC 60068	8-2-6, test Fc:	•					
	Displacemen	t amplitude 0.7	5 mm, fre	equency range 10 55 Hz,				
	acceleration i	max. 10 g, dura	tion $3 \times 2$	2 h.				
	Capacitor mo	ounted by its bo	dy which	is rigidly clamped to the work				
	surface.							
IEC climatic category	To IEC 60068-1:							
	55/105/56 (-55 °C/+105 °C/56 days damp heat test)							
Detail specification	Similar to CE	CC 30301-804						
Sectional specification	IEC 60384-4							

# Ripple current capability

Due to the ripple current capability of the contact elements, the following current upper limits must not be exceeded:

Capacitor diameter	≤ 51.6 mm	> 51.6 mm	
I <sub>AC,max</sub>	30 A	40 A	



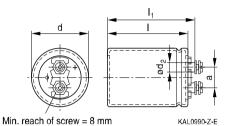


#### SIKOREL - 105 °C

# **Dimensional drawings**

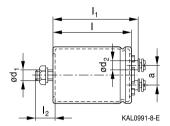
### B41550

d = 35.7 mm Ring clip/clamp mounting

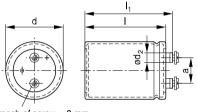


#### B41570

Threaded stud mounting

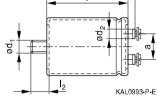


 $d \ge 51.6 \text{ mm}$ 



Min. reach of screw = 8 mm

Positive pole marking: +



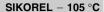
# **Dimensions and weights**

Ter-	Dimensions (mm) with insulating sleeve							Approx.
minal	d	I±1	I <sub>1</sub> ±1	$I_2 + 0/-1$	d₁	d <sub>2</sub> max.	a +0.2/-0.4	weight (g)
M5	35.7 +0/-0.8	55.7	62.0	13	M8	8.2	12.7	65
M5	35.7 +0/-0.8	80.7	87.0	13	M8	8.2	12.7	105
M5	35.7 +0/-0.8	105.7	112.0	13	M8	8.2	12.7	135
M5	51.6 +0/-0.8	80.7	87.0	17	M12	8.2	22.2	220
M5	64.3 +0/-0.8	80.7	87.0	17	M12	8.2	28.5	370
M5	64.3 +0/-0.8	105.7	112.0	17	M12	8.2	28.5	440
M5	76.9 +0/-0.7	105.7	112.0	17	M12	8.2	31.7	620
M5	76.9 +0/-0.7	143.2	149.5	17	M12	8.2	31.7	840

KAL0992-G-E









#### **Packing**

Capacitor diameter d	Packing units (pcs.)	Capacitor diameter d	Packing units (pcs.)
35.7 mm	36	64.3 mm	15
51.6 mm	22	76.9 mm	12

For ecological reasons the packing is pure cardboard.

#### Accessories

The following items are included in the delivery package, but are not fastened to the capacitors:

	Thread	Toothed washers	Screws/nuts	Maximum torque
For terminals	M5	A 5.1 DIN 6797	Cylinder-head screw M5 × 8 DIN 84-4.8	2 Nm
For mounting	M8	J 8.2 DIN 6797	Hex nut BM 8 DIN 439	4 Nm
	M12	J 12.5 DIN 6797	Hex nut BM 12 DIN 439	10 Nm

The following items must be ordered separately. For details, refer to chapter "Capacitors with screw terminals – Accessories".

Item	Туре
Ring clips	B44030
Clamps for capacitors with d ≥ 64.3 mm	B44030
Insulating parts	B44020





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#### Overview of available types

V <sub>R</sub> (V DC)	16	25	40	63	100			
	Case dimensions d × I (mm)							
C <sub>R</sub> (μF)								
1500					35.7 × 55.7			
2200				35.7× 55.7	35.7× 80.7			
3300				35.7× 80.7	35.7 × 105.7			
4700			35.7 × 55.7	35.7× 80.7	51.6 × 80.7			
6800		35.7 × 55.7	35.7× 80.7	35.7 × 105.7	64.3× 80.7			
10000	35.7× 55.7	35.7× 80.7	35.7× 80.7	51.6× 80.7	64.3× 80.7			
15000	35.7× 80.7	35.7× 80.7	35.7 × 105.7	64.3× 80.7	64.3 × 105.7			
22000	35.7× 80.7	$35.7 \times 105.7$	51.6 × 80.7	64.3 × 105.7	76.9 × 105.7			
33000	35.7 × 105.7	51.6 × 80.7	64.3× 80.7	$76.9 \times 105.7$	76.9 × 143.2			
47000	51.6× 80.7	64.3× 80.7	64.3 × 105.7	76.9 × 143.2				
68000	64.3× 80.7	64.3 × 105.7	76.9 × 105.7					
100000	64.3 × 105.7	76.9 × 105.7	76.9 × 143.2					
150000	76.9 × 105.7	76.9 × 143.2						
220000	76.9 × 143.2							

The capacitance and voltage ratings listed above are available in different cases upon request.

Other voltage and capacitance ratings are also available upon request.







# Technical data and ordering codes

	1 -			_					
$C_R$	Case	ESR <sub>typ</sub>	ESR <sub>max</sub>	$Z_{max}$	I <sub>AC,max</sub>	I <sub>AC,max</sub>	I <sub>AC,R</sub>	Ordering code	
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 Hz	100 Hz	100 Hz	(composition see	
20 °C	d×I	20 °C	20 °C	20 °C	40 °C	85 °C	105 °C	below)	
μF	mm	mΩ	mΩ	mΩ	Α	Α	Α		
$V_R = 16$	V <sub>R</sub> = 16 V DC								
10000	35.7 × 55.7	15	38	26	17	12	6.2	B415*0E4109Q000	
15000	$35.7 \times 80.7$	12	26	21	23	16	8.1	B415*0E4159Q000	
22000	35.7 × 80.7	9.0	21	18	29	21	10	B415*0E4229Q000	
33000	$35.7 \times 105.7$	7.0	17	13	30	24	12	B415*0E4339Q000	
47000	51.6 × 80.7	5.0	13	13	30	30	16	B415*0E4479Q000	
68000	64.3 × 80.7	5.0	13	13	40	38	17	B415*0E4689Q000	
100000	$64.3 \times 105.7$	4.0	10	9.0	40	39	19	B415*0E4100Q000	
150000	$76.9 \times 105.7$	4.0	10	10	40	40	22	B415*0E4150Q000	
220000	$76.9 \times 143.2$	4.0	8.0	7.0	40	40	26	B415*0A4220Q000	
$V_R = 25$	V DC								
6800	35.7 × 55.7	16	32	27	18	13	6.4	B415*0A5688Q000	
10000	35.7 × 80.7	14	28	21	21	15	7.5	B415*0E5109Q000	
15000	35.7 × 80.7	11	24	17	26	19	9.4	B415*0E5159Q000	
22000	$35.7 \times 105.7$	8.0	20	15	30	22	11	B415*0E5229Q000	
33000	51.6 × 80.7	6.0	13	12	30	29	15	B415*0E5339Q000	
47000	64.3 × 80.7	5.0	13	11	40	34	17	B415*0E5479Q000	
68000	$64.3 \times 105.7$	5.0	11	9.0	40	35	17	B415*0E5689Q000	
100000	$76.9 \times 105.7$	4.0	9.0	8.0	40	39	21	B415*0E5100Q000	
150000	$76.9 \times 143.2$	4.0	7.0	6.0	40	40	26	B415*0A5150Q000	
$V_R = 40$	V DC								
4700	$35.7 \times 55.7$	14	33	24	20	14	7.2	B415*0E7478Q000	
6800	$35.7 \times 80.7$	12	28	17	24	16	8.4	B415*0A7688Q000	
10000	$35.7 \times 80.7$	11	27	14	26	19	9.4	B415*0E7109Q000	
15000	$35.7 \times 105.7$	8.0	15	15	30	22	11	B415*0E7159Q000	
22000	51.6 × 80.7	6.0	13	13	30	29	15	B415*0E7229Q000	
33000	64.3 × 80.7	5.0	12	12	40	34	17	B415*0E7339Q000	
47000	$64.3 \times 105.7$	5.0	8.0	8.0	40	35	17	B415*0E7479Q000	
68000	$76.9 \times 105.7$	4.0	9.0	7.0	40	39	21	B415*0E7689Q000	
100000	$76.9 \times 143.2$	4.0	7.0	6.0	40	40	26	B415*0A7100Q000	

### Composition of ordering code

\* = Mounting style

5 = for capacitors with ring clip/clamp mounting

7 =for capacitors with threaded stud





# B41550, B41<u>570</u>

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# Technical data and ordering codes

	1							_
C <sub>R</sub>	Case	ESR <sub>typ</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,max</sub>	I <sub>AC,max</sub>	I <sub>AC,R</sub>	Ordering code
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 Hz	100 Hz	100 Hz	(composition see
20 °C	$d \times I$	20 °C	20 °C	20 °C	40 °C	85 °C	105 °C	below)
μF	mm	mΩ	mΩ	mΩ	Α	Α	Α	
$V_{R} = 63$	V DC							
2200	35.7 × 55.7	26	60	30	13	9.4	4.7	B415*0E8228Q000
3300	35.7 × 80.7	17	39	24	19	14	6.8	B415*0E8338Q000
4700	35.7 × 80.7	13	31	20	24	17	8.7	B415*0E8478Q000
6800	$35.7 \times 105.7$	10	23	17	28	20	10	B415*0E8688Q000
10000	51.6 × 80.7	7.0	18	14	30	27	13	B415*0E8109Q000
15000	64.3 × 80.7	6.0	13	11	40	31	15	B415*0E8159Q000
22000	$64.3 \times 105.7$	5.0	10	9.0	40	35	17	B415*0E8229Q000
33000	$76.9 \times 105.7$	4.0	8.0	8.0	40	39	21	B415*0E8339Q000
47000	$76.9 \times 143.2$	3.0	7.0	6.0	40	40	26	B415*0A8479Q000
$V_{R} = 100$	V DC							
1500	35.7 × 55.7	36	83	34	12	8.8	4.2	B415*0A9158Q000
2200	35.7 × 80.7	26	57	30	16	12	5.9	B415*0E9228Q000
3300	$35.7 \times 105.7$	17	37	24	22	16	8.0	B415*0E9338Q000
4700	51.6 × 80.7	15	29	20	28	20	10	B415*0E9478Q000
6800	64.3 × 80.7	10	20	17	36	26	13	B415*0E9688Q000
10000	64.3 × 80.7	8	15	14	40	32	16	B415*0E9109Q000
15000	$64.3 \times 105.7$	7	13	11	40	36	18	B415*0E9159Q000
22000	$76.9 \times 105.7$	6	11	9.0	40	38	19	B415*0A9229Q000
33000	$76.9 \times 143.2$	5	9.0	8.0	40	40	23	B415*0A9339Q000

#### Composition of ordering code

<sup>\* =</sup> Mounting style

<sup>5 =</sup> for capacitors with ring clip/clamp mounting

<sup>7 =</sup> for capacitors with threaded stud

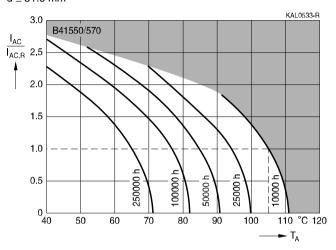




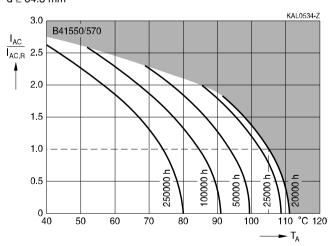




depending on ambient temperature  $T_A$  under ripple current operating conditions  $^{1)}$  d  $\leq 51.6 \ mm$ 



 $d \ge 64.3 \text{ mm}$ 



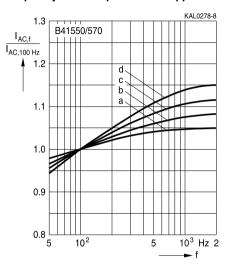
<sup>1)</sup> Refer to chapter "General technical information, 5.3 Calculation of useful life" on how to interpret the useful life graphs.





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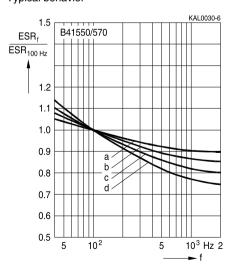
# Frequency factor of permissible ripple current I<sub>AC</sub> versus frequency f



V <sub>R</sub> (V DC)	16; 25	40	63	100
d = 35.7 mm	b	С	d	d
d = 51.6 mm	а	b	С	С
d = 64.3 mm	а	а	С	С
d = 76.9 mm	а	а	b	С

# Frequency characteristics of ESR

Typical behavior



V <sub>R</sub> (V DC)	16; 25	40	63	100
d = 35.7 mm	b	С	d	d
d = 51.6 mm	а	b	С	С
d = 64.3 mm	а	а	С	С
d = 76.9 mm	а	а	b	С

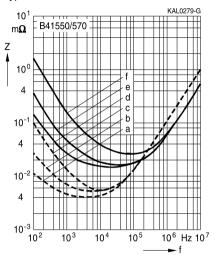






# Impedance Z versus frequency f

Typical behavior at 20 °C



(	C <sub>R</sub>	$V_R$	d	Curve
ļ	ιF	V DC	mm	
1	50000	16	76.9	а
	68000	40	76.9	b
	15000	100	64.3	С
	10000	16	35.7	d
	47000	40	35.7	е
	1500	100	35.7	f





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#### Cautions and warnings

#### Personal safety

The electrolytes used by EPCOS have not only been optimized with a view to the intended application, but also with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, part of the high-voltage electrolytes used by EPCOS are self-extinguishing. They contain flame-retarding substances which will quickly extinguish any flame that may have been ignited.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no safe substitute materials are currently known. However, the amount of dangerous materials used in our products has been limited to an absolute minimum. Nevertheless, the following rules should be observed when handling Al electrolytic capacitors:

- Any escaping electrolyte should not come into contact with eyes or skin.
- If electrolyte does come into contact with the skin, wash the affected parts immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment.
- Avoid breathing in electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



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#### **Product safety**

The table below summarize the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Topic	Safety information	Reference Chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages polarity classes should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Upper category temperature	Do not exceed the upper category temperatur.	7.2 "Maximum permissible operating temperature"
Maintenance	Make periodic inspections of the capacitors.  Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors.  Do not apply any mechanical stress to the capacitor terminals.	10 "Maintenance"
Mounting position of screw terminal capacitors	Do not mount the capacitor with the terminals (safety vent) upside down.	11.1. "Mounting positions of capacitors with screw terminals"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires.  Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board.  Do not pick up the PC board by the soldered capacitor.  Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals:  M5: 2 Nm  M6: 2.5 Nm	11.3 "Mounting torques"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"





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Topic	Safety information	Reference Chapter "General technical information"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
		Reference Chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals - accessories"



#### Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of passive electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of a passive electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of a passive electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
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