

Rack & Panel

Rectangular ■ Miniature ■ Subminiature ■ Environmental ■ Removable Contacts

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Contact a Winchester Electronics sales representative for your V.35 Rack & Panel Data Communications Connectors

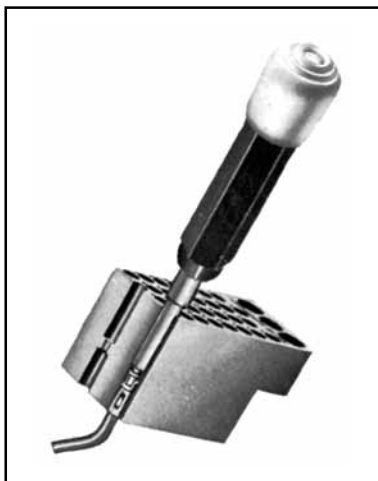
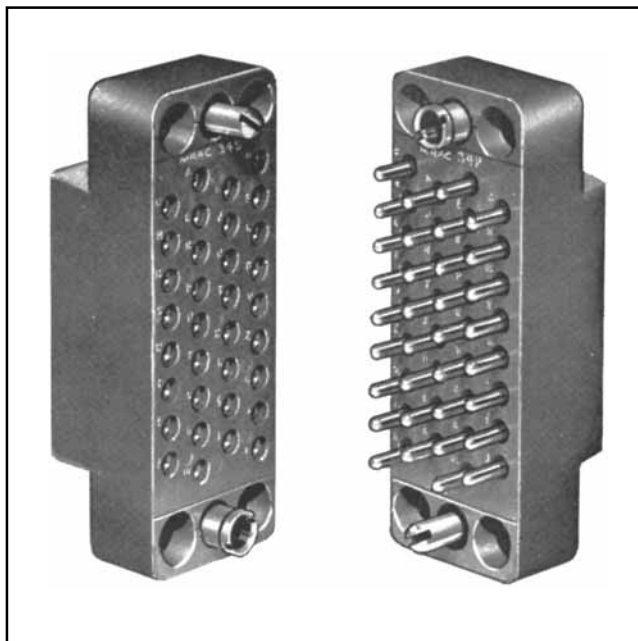
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MRAC Series

Miniature Rectangular, Removable Contacts

FEATURES

- Closed Entry Removable Socket and Pin Contacts.
- Connector Inserts with 9 to 104 Contacts.
- Quick Crimp ... Snap in Place!
- To remove ... insert removal tool — "Push Out" Contact!



Removable contacts offer a substantial savings of time, labor and a great flexibility in the choice of circuitry. The contact is easily removed with the hand tool depicted and then placed by hand or with a simple insertion tool.

The MRAC Series is an important extension of the MRA line featuring a variety of crimp and solder removable contact styles. Except for body thickness, they are similar and interchangeable with the MRA Series.

SPECIFICATIONS

Current Rating: Up to 13 amps

No. of Contacts: 9, 14, 18, 20, 26, 34, 41, 42, 50, 66, 75, 104

Contacts: Must be ordered separately. Select from crimp, solder, dip solder, shielded or Wire-Wrap termination contacts. See 100 Series contact section.

Contact Identification: Standard contact identification is alphabetical except for MRAC66 and 75 which have numerical identification. To order numerical identification on MRAC 34, 50 or 104, specify MNAC**P or S.

Electrical Data: Meets high potential performance of MIL-C-28748. The dielectric withstanding voltage is one minute electrification at 2000 VAC (sea level).

Dielectric: MRAC Series: Standard glass filled diallyl phthalate, per MIL-M-14, SDG-F, color gray.

Qualification: Military Versions are QPL'd to M28748/3 and M28748/4.

Polarization: Gold plated guides provide positive polarization. Polarized nickel-plated brass and/or passivated stainless steel with anodized aluminum knobs available.

Hoods: Anodized aluminum. May be applied to either plug or receptacle. Both top and side opening hoods available.

MILITARY CROSS REFERENCE

CATALOG NO.		CATALOG NO.	
MRAC 9P	MS 14007-1	MRAC 42P	MS 18180-1
MRAC 9S	MS 14006-1	MRAC 42S	MS 18181-1
MRAC 14P	MS 18174-1	MRAC 50P	MS 18182-1
MRAC 14S	MS 18175-1	MRAC 50S	MS 18183-1
MRAC 20P	MS 18176-1	MRAC 66P	MS 18184-1
MRAC 20S	MS 18177-1	MRAC 66S	MS 18185-1
MRAC 26P	MS 14008-1	MRAC 75P	MS 18187-1
MRAC 26S	MS 14005-1	MRAC 75S	MS 18188-1
MRAC MS34P	MS 18178-1	MRAC 104P	MS 18189-1
MRAC MS34S	MS 18179-1	MRAC 104S	MS 18190-1

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Rack & Panel

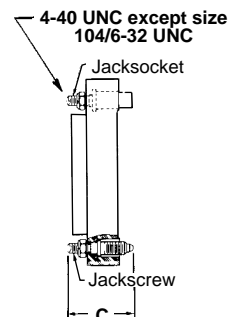
MRAC Series

Miniature Rectangular, Removable Contacts

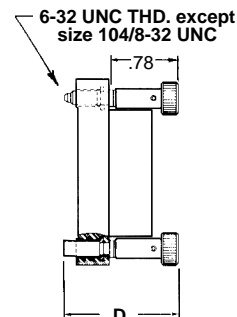
JACKSCREWS & JACKSOCKETS

OUTLINE

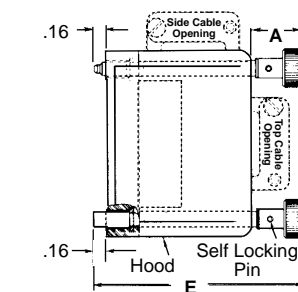
Dimensions are for reference only and are subject to change. Outline drawings on request.



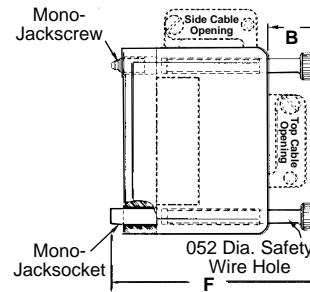
Connector with fixed Jackscrews
Code designation: J



AND
Mating connector half with turnable
Jackscrews-with-Knobs.
Code designation: JT



OR
Mating connector half with Hood and
turnable Long Jackscrews-with-
Knobs. Code designation: JTC H,
JTC H1



OR
Mating connector half with Hood and
turnable Monojacks.
Code designation: JTDH, JTDH1

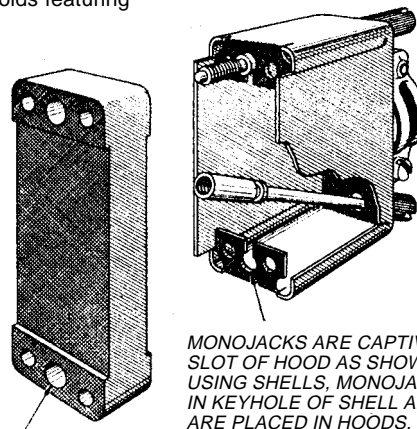
DIMENSIONS

Connector Size	Dimension A					Dimension B					C D		Dimension E					Dimension F			
	H	H1	H8	H9	H13	H	H1	H8	H9				H	H1	H8	H9	H13	H	H1	H8	H9
MRAC 9	—	.59	—	—	.59	—	—	—	—	.80	1.31	—	2.41	—	—	2.41	—	—	—	—	—
MRAC 14	—	.59	—	—	.59	—	—	—	—	.80	1.31	—	2.41	—	—	2.41	—	—	—	—	—
MRAC 18	—	.59	—	—	.59	—	—	—	—	.80	1.31	—	2.41	—	—	2.41	—	—	—	—	—
MRAC 20	—	.59	—	—	.59	—	—	—	—	.80	1.31	—	2.41	—	—	2.41	—	—	—	—	—
MRAC 26	.80	.59	.59	.59	—	—	—	—	—	.80	1.31	2.61	2.41	2.41	2.41	—	—	—	—	—	—
MRAC 34	.63	.63	.63	.63	—	.63	.63	.63	.63	.80	1.31	2.41	2.41	2.41	—	—	—	2.41	2.41	2.41	2.41
MRAC 41	.63	.63	—	—	—	—	—	—	—	.80	1.31	2.41	2.41	—	—	—	—	—	—	—	—
MRAC 42	.58	.58	.58	.58	—	.58	.58	.58	.58	.80	1.31	2.41	2.41	2.41	—	—	—	2.41	2.41	2.41	2.41
MRAC 50	.58	.58	.58	.58	—	.58	.58	.58	.58	.80	1.31	2.41	2.41	2.41	—	—	—	2.41	2.41	2.41	2.41
MRAC 66	.69	—	—	.69	—	.5	—	—	.5	.80	1.31	2.41	—	—	—	2.41	—	—	—	—	2.41
MRAC 75	.56	.56	.56	.56	—	.56	.56	.56	.56	.80	1.31	2.41	2.41	2.41	—	—	—	2.41	2.41	2.41	2.41
MRAC 104	.5	—	—	.67	—	.5	—	—	.5	.80	1.52	3.42	—	—	—	3.42	—	3.25	—	—	3.25

New Monojacks Assemble and Disassemble With Remarkable Ease and Speed

To free the connector from the hood, simply remove four screws. Monojacks may be used on miniature rectangular connectors with from 34 to 104 contacts and with molds featuring

guide hole and two mounting holes on both ends. Molds have 2 center thru holes and 4 mounting holes.



MONOJACKS ARE CAPTIVATED IN KEYHOLE SLOT OF HOOD AS SHOWN ABOVE. WHEN USING SHELLS, MONOJACKS ARE CAPTIVATED IN KEYHOLE OF SHELL AND CLEARANCE HOLES ARE PLACED IN HOODS.

MOLDINGS HAVE STRAIGHT THRU HOLES

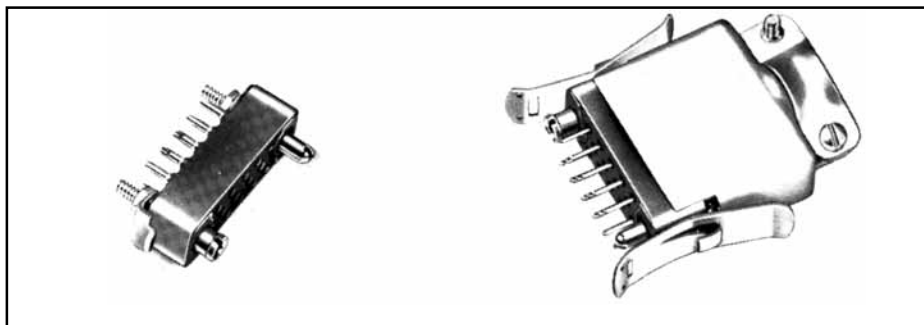
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Rack & Panel

MRAC Series

Miniature Rectangular, Removable Contacts



VIBRATION LOCKS

Nomenclature		Used on Connectors
Lever & Pilot Assembly	Lock Tabs (See Note)	
MRE-VL	MRE-V	MRAC 9, 14, 18, 20, 26, 34, 41, and 42
MRE-VL2	MRE-V2	MRAC 50 MRAC 75

Designed for MRAC connectors, this vibration lock features genuine simplicity of design, plus complete locking effectiveness. Assembly of either the lever-and-pivot assembly or the lock

parts to the plug and receptacle is quick and easy. The unit locks automatically when the mating plug and receptacle are engaged. Unlocking and disengaging can be done with one hand.

Note 1: When panel mounting the lock-tab half of a MRAC 34, MRAC 42 or MRAC 50 connector, flat washers (.033 minimum thickness) should be used on the mounting screws to shim the molding away from the panel.

Note 2: Each code number indicates two units, i.e., the "MRE-VL" consists of two levers and two pivots (unassembled), and the "MRE-V" consists of two tabs.

Note 3: These units are supplied unassembled to facilitate handling. The pivot is easily assembled to the lever merely by inserting the hooked end through the lever opening. It will automatically snap into proper position. Patent #2,760,174.

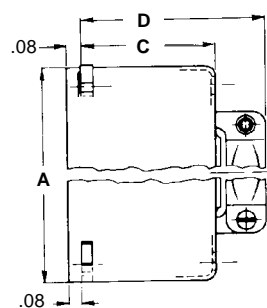
DIMENSIONS / OUTLINE DRAWN ALUMINUM HOODS

Hoods shown are MRA Hoods for use with MRAC Connectors

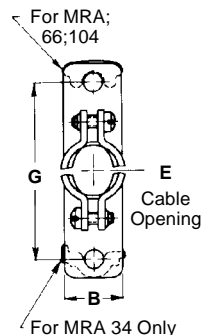
Code No.	DIMENSIONS - Top Opening							Wt. Oz.	Fits Connector
	A	B	C	D	E	H	G		
MRA 34H-491	2.08	.83	1.17	1.59	.66 x .75	—	1.688	.6	MRAC 34P MRAC 34S
MRA 66H	2.38	1.22	1.17	1.69	1.03 Dia.	—	1.969	.8	MRAC 66P MRAC 66S
MRA 104H	2.84	1.63	2.23	2.75	1.19 Dia.	—	2.375	1.0	MRAC 104P MRAC 104S

Code No.	DIMENSIONS - Side Opening							Wt. Oz.	Fits Connector
	A	B	C	D	E	H	G		
MRA 34H9-491	2.08	.83	1.17	2.59	.64 x .75	1.06	1.688	.6	MRAC 34P MRAC 34S
MRA 66H9	2.38	1.22	1.17	2.92	.84 Dia.	1.34	1.969	.8	MRAC 66P MRAC 66S
MRA 104H9	2.84	1.63	2.23	3.39	1.19 Dia.	1.63	2.375	1.0	MRAC 104P MRAC 104S

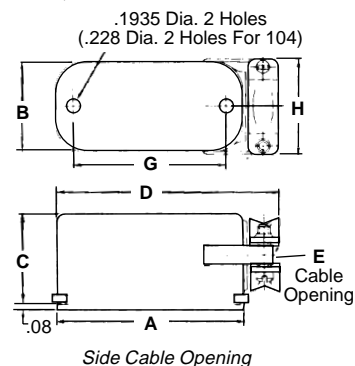
Dimensions are for reference only and are subject to change. Outline drawings on request.



Top Cable Opening

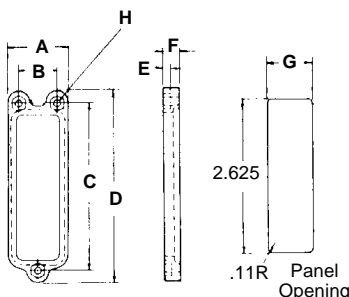


For MRA 34 Only



Side Cable Opening

DIMENSIONS / OUTLINE MOUNTING BRACKETS



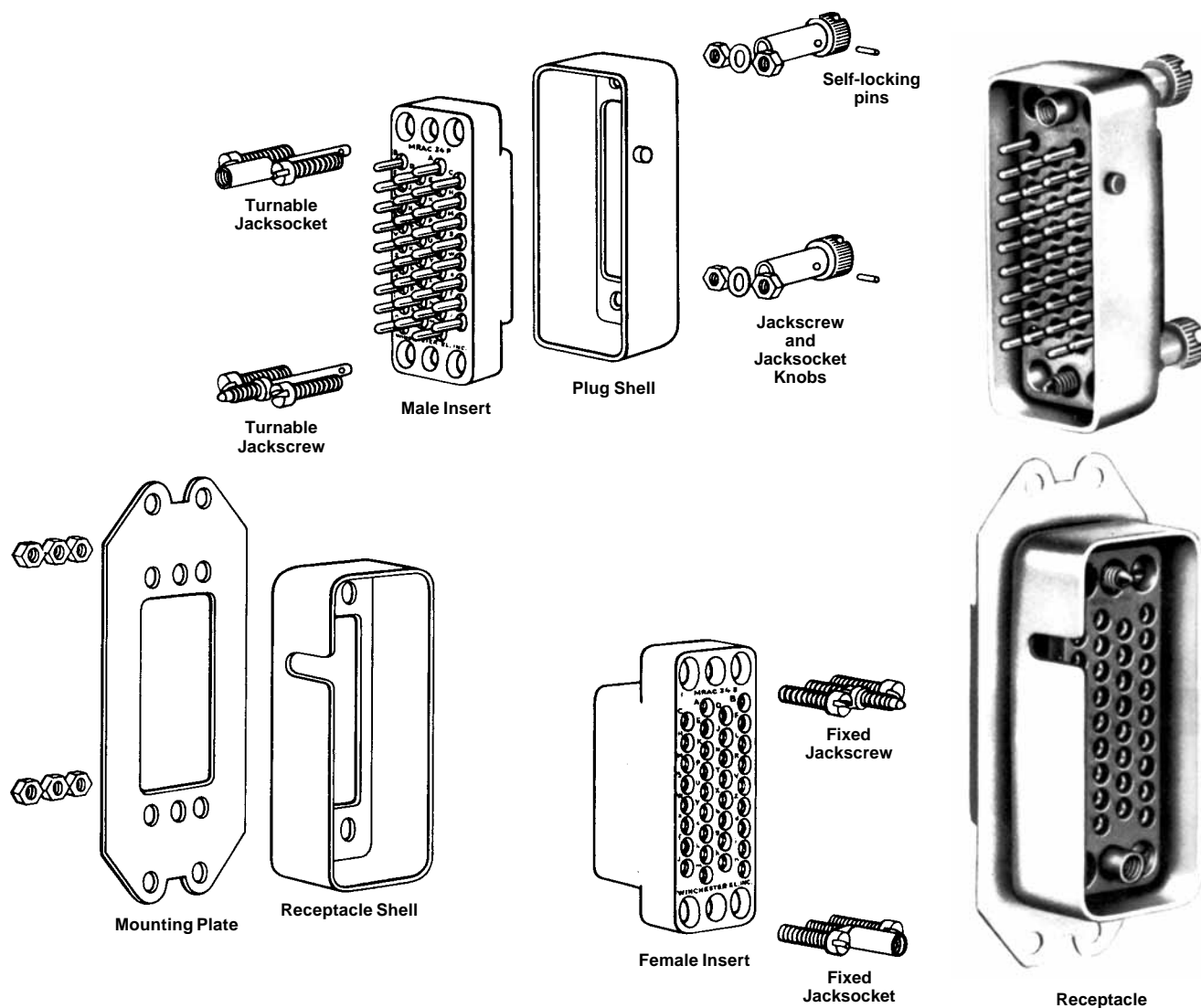
MRAC 50 and MRAC 75 connectors use the standard MRE 50 and MRE 75 mounting brackets.

Code No.	DIMENSIONS							Wt. Oz.
	A	B	C	D	E	F	G	
MRE 50B	1.06	.688	3.031	3.44	.13	.28	.78	.4
MRE 75B	1.48	1.047	3.062	3.56	.14	.30	1.14	.6

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CONNECTOR ASSEMBLIES



DEFINITIONS OF CONNECTOR TERMS

Plug: The complete connector half which has the plug shell as part of its assembly.

Receptacle: The complete connector half which has the receptacle shell as part of its assembly.

Shell: The metal housing in which a male or female insert is assembled. A shell is either a plug shell or a receptacle shell:

Plug Shell - one which is designed to be inserted into a receptacle shell.

Receptacle Shell - one which is designed to receive and enclose the plug shell upon engagement.

Male Insert: The molded insulator body containing pin contacts.

Female Insert: The molded insulator body containing socket contacts.

Pin Contacts: Male Contacts that fit into the socket contacts.

Socket Contacts: Female Contacts tubular in shape, which receive the pin contacts and retain them by spring tension.

Polarization: A means of controlling the engagement of a plug and receptacle so that correct mating of the contacts is achieved.

Accessories: Those components such as hoods and mounting plates which are attachable to a plug or receptacle to facilitate mounting and/or handling of the connector, and to prevent inadvertent cross-mating.

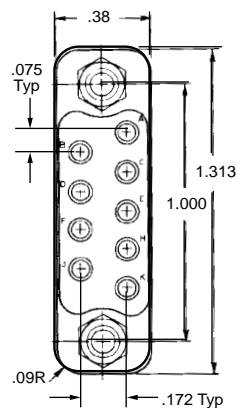
Rack & Panel

XAC Series

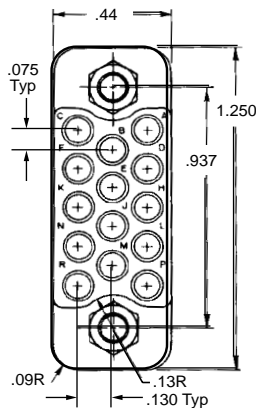
External Miniature Rectangular, Removable Contacts

CONTACT ARRANGEMENTS

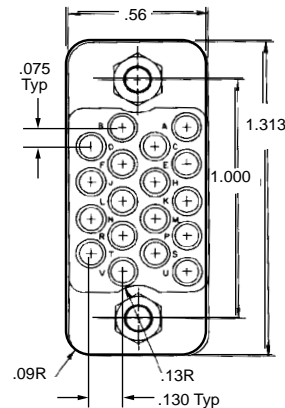
Dimensions are for reference only and are subject to change. Outline drawings on request.
Views are rear (wiring end) of female inserts. (Male inserts are opposite.)



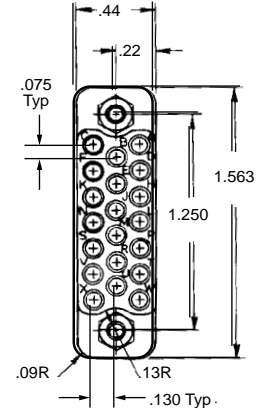
XAC 9



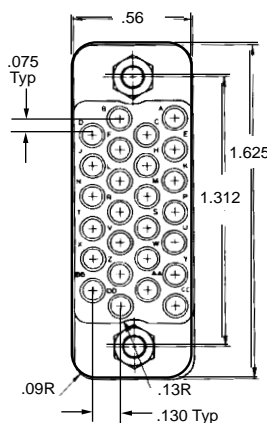
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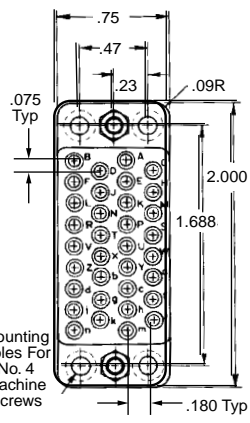
XAC 18



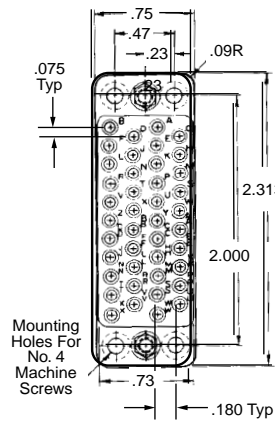
XAC 20



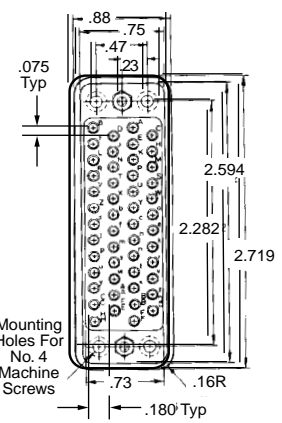
XAC 26



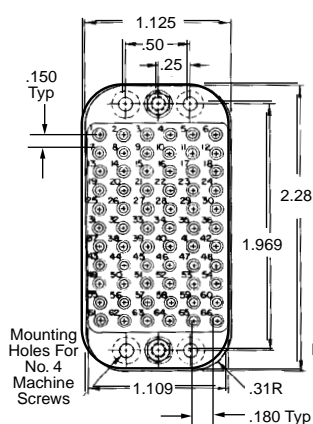
XAC 34*



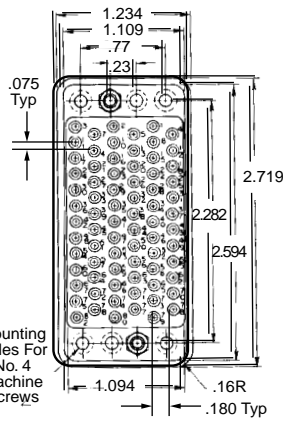
XAC 42



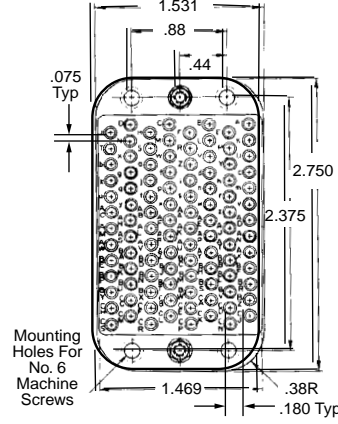
XAC 50*



XAC 66



XAC 75



XAC 104*

*For numerical contact identification instead of alphabetical, order XNAC**P or S available in sizes 34, 50, and 104.

Sizes 66 and 75 have numerical contact identification as standard.

The spacing, arrangement, and identification of contacts of the XAC inserts are the same as those found on the Series MRAC removable contact connectors for the same number of contacts.

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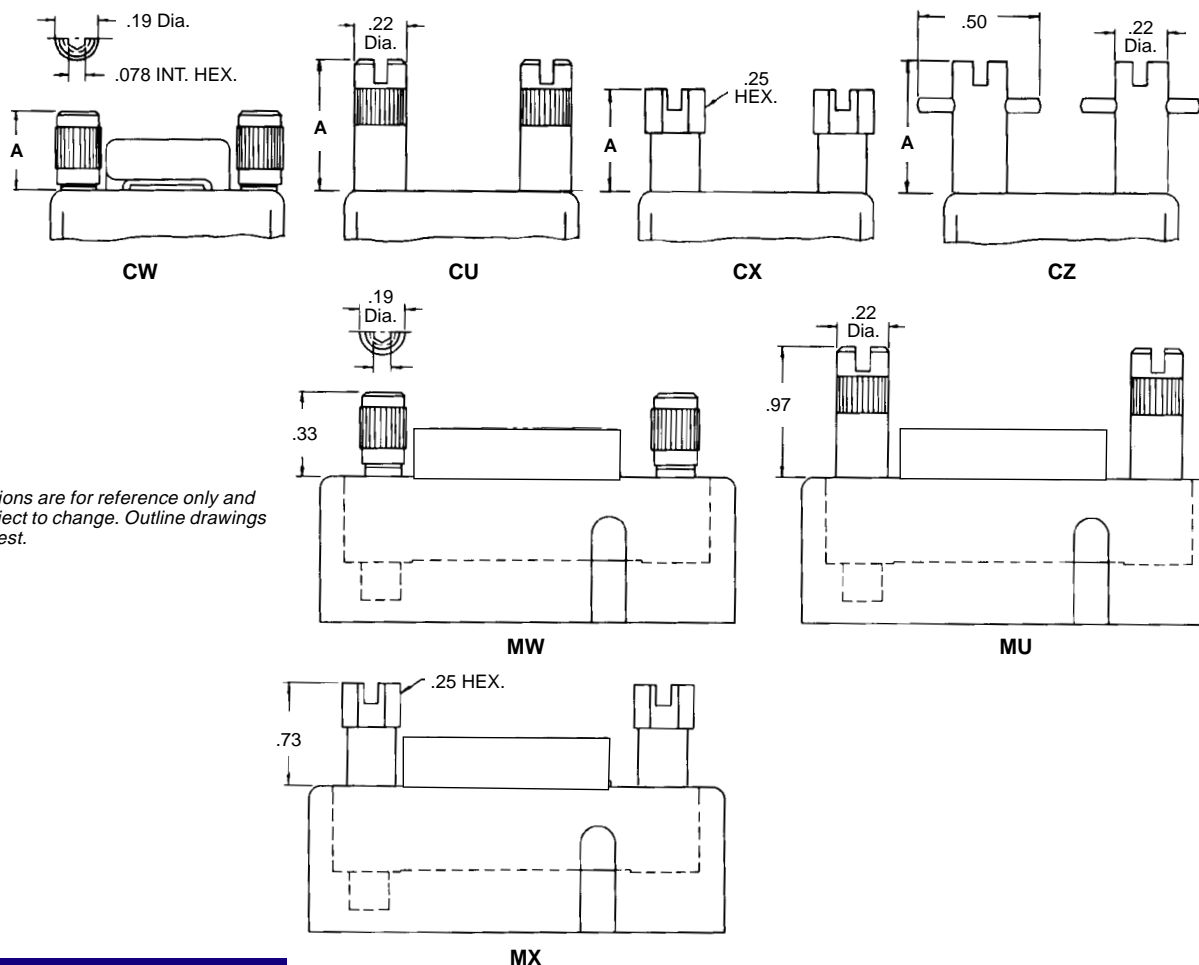
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Rack & Panel

XAC Series

External Miniature Rectangular, Removable Contacts

OUTLINE - JACKSCREWS



Dimensions are for reference only and are subject to change. Outline drawings on request.

DIMENSIONS

All jackscrews and sockets are stainless steel, passivated (except F & D which are nickel plated brass). All knobs are aluminum, anodized except MW and CW which are stainless steel, passivated.

Size	Hoods						Size	Hoods					
	0300	0400	0300X	0400X	0700	0800		0300	0400	0300X	0400X	0700	0800
Dimension A – Type CW							Dimension A – Type CX						
9	–	.36	.36	.36	–	–	9	–	.48	.48	.48	–	–
14	–	.36	.36	.36	–	–	14	–	.48	.48	.48	–	–
18	–	.36	.36	.36	–	–	18	–	.48	.48	.48	–	–
20	–	.36	.36	.36	–	–	20	–	.48	.48	.48	–	–
26	.36	.36	.36	.36	–	–	26	.77	.48	.48	.48	–	–
34	.39	.39	.39	.39	.47	.47	34	.52	.52	.52	.52	.61	.61
42	.34	.34	.34	.34	–	–	42	.47	.47	.47	.47	–	–
50	.34	.34	.34	.34	–	–	50	.47	.47	.47	.47	–	–
66	–	–	–	–	.47	.47	66	–	–	–	–	.61	.61
75	.33	.33	.33	.33	–	–	75	.45	.45	.45	.45	–	–
Dimension A – Type CU							Dimension A – Type CZ						
9	–	.61	.61	.61	–	–	9	–	.61	.61	.61	–	–
14	–	.61	.61	.61	–	–	14	–	.61	.61	.61	–	–
18	–	.61	.61	.61	–	–	18	–	.61	.61	.61	–	–
20	–	.61	.61	.61	–	–	20	–	.61	.61	.61	–	–
26	.61	.61	.61	.61	–	–	26	.92	.61	.61	.61	–	–
34	.64	.64	.64	.64	.72	.72	34	.64	.64	.64	.64	.72	.72
42	.59	.59	.59	.59	–	–	42	.59	.59	.59	.59	–	–
50	.59	.59	.59	.59	–	–	50	.59	.59	.59	.59	–	–
66	–	–	–	–	.72	.72	66	–	–	–	–	.72	.72
75	.58	.58	.58	.58	–	–	75	.58	.58	.58	.58	–	–

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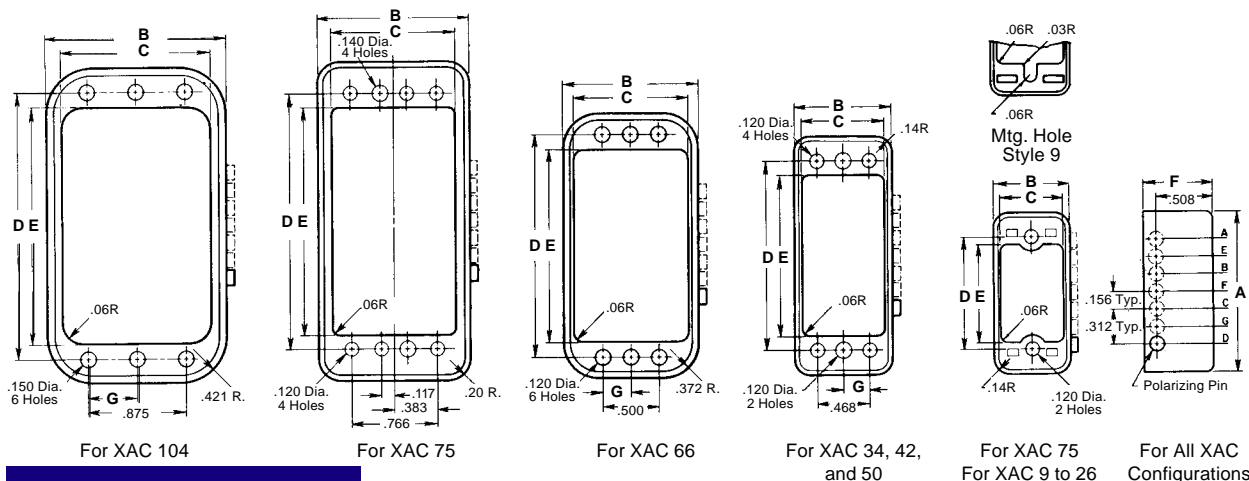
Rack & Panel

XAC SERIES

External Miniature Rectangular, Removable Contacts

OUTLINE SHELLS - PLUGS

Dimensions are for reference only and are subject to change. Outline drawings on request.



DIMENSIONS

Important Note When Ordering Plug Shells

The shell part numbers given in the table shows an asterisk (*) where the code letter for the desired polarizing position belongs - example: XMRE9-1*000 becomes XMRE9-1B000 when polarization in position "B" is desired. Specify the same position on the mating shell.

For non-polarized shells, merely omit this position, e.g. XMRE9-1000.

Shells are .040 in. thick.

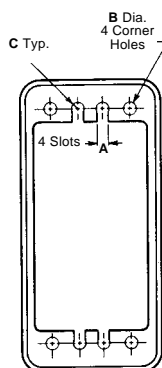
Stainless steel shells available for 66 and 104 sizes. Dimensions vary from those shown for aluminum shells. Check sales for availability and dimensions on all sizes.

Shell Part No. (If ordered separately)	DIMENSIONS							Wt. Oz.
	A	B	C	D	E	F	G	
XMRE 9-1*000	1.44	.5	.38	1.000	.88	.63	—	0.14
XMRE 14-1*000	1.38	.56	.45	.937	.81	.63	—	0.15
XMRE 18-1*000	1.44	.69	.58	1.000	.88	.63	—	0.16
XMRE 20-1*000	1.69	.56	.45	1.250	1.13	.63	—	0.18
XMRE 26-1*000	1.75	.69	.58	1.312	1.19	.63	—	0.22
XMRE 34-1*000	2.13	.88	.75	1.687	1.44	.66	.234	0.24
XMRE 42-1*000	2.44	.88	.75	2.000	1.75	.66	.234	0.26
XMRE 50-1*000	2.84	1	.75	2.282	2.03	.66	.234	0.28
XMRE 50-3*000	2.84	1	.75	2.282	2.03	.66	.234	0.28
XMRA 66-1*000	2.41	1.25	1.13	1.969	1.72	.66	.250	0.28
XMRA 66-3*000	2.41	1.25	1.13	1.969	1.72	.66	.250	0.28
XMRE 75-1*000	2.84	1.36	1.11	2.282	2.03	.66	—	0.30
XMRE 75-3*000	2.84	1.36	1.11	2.282	2.03	.66	—	0.30
XMRA 104-1*000	2.88	1.66	1.48	2.375	2.13	.66	.437	0.30
XMRA 104-3*000	2.88	1.66	1.48	2.375	2.13	.66	.437	0.30

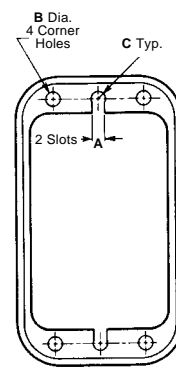
TYPICAL SHELLS FOR MONOJACKS STYLE No. 3000

Shells are aluminum, anodized for protection against corrosion. Either shell style - plug or receptacle - may be used to house the female insert, thus allowing the "live" socket contacts to be cable or panel mounted, as desired. Shells also provide a means by which connector polarization is accomplished - the receptacle shell is slotted for engaging a polarizing pin on the plug shell. Any of seven positions (A, B, C, D, E, F or G) may be specified for polarization; non-polarized shells have the slot and pin omitted.

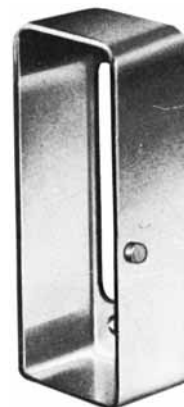
For Connector Size	A	B	C
34, 42, 50, 66, 75	.11	.120	.06R
104	.14	.150	.07R



For XAC 75 Configuration



For XAC 34, 42, 50, 66, and 104 Configurations



Plug Shell Style No. 1000

Shells are .040 in. thick.

Winchester

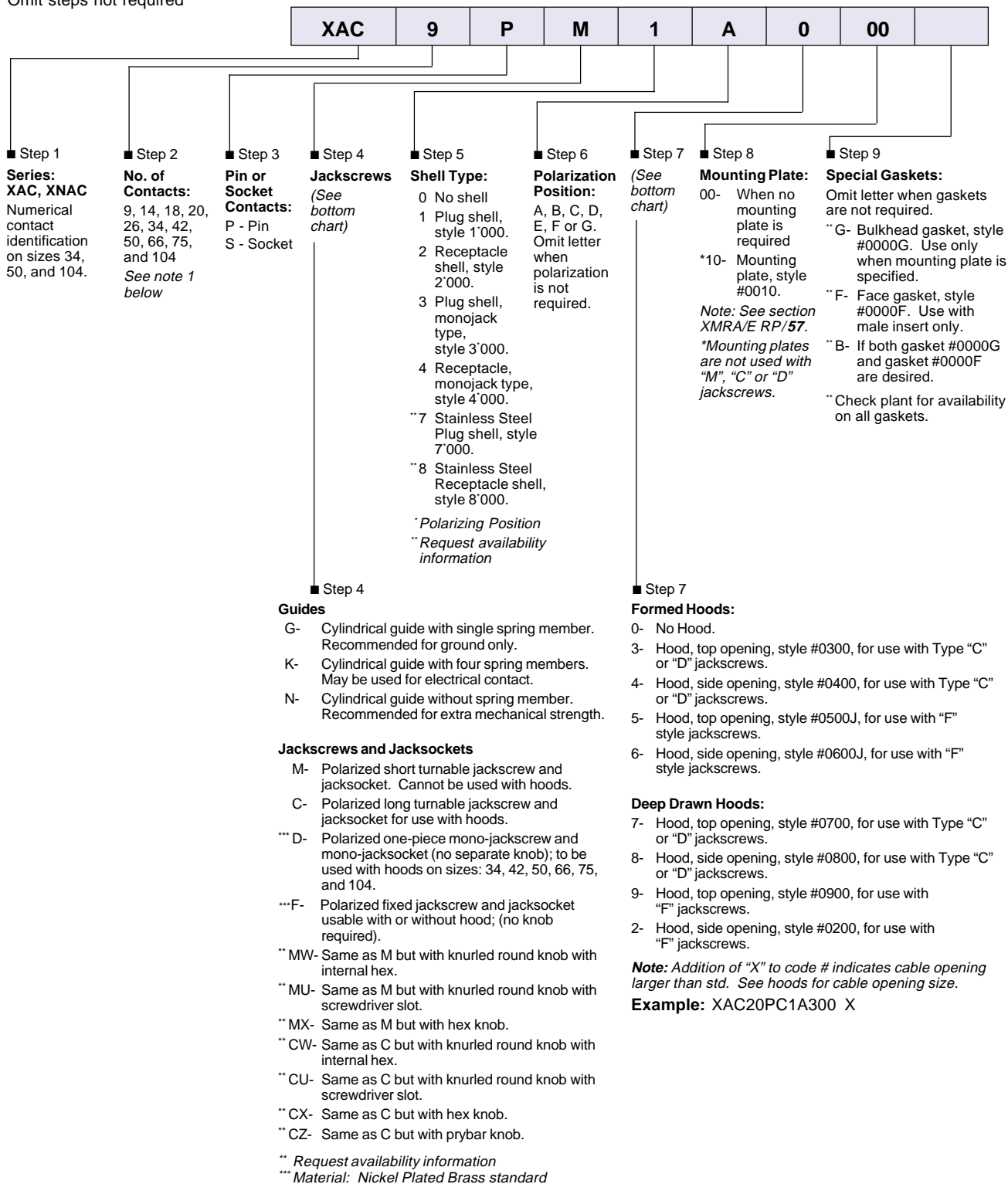
FJJAUAU[aaOcaU a aFeEaA'a'i'EO[]}}^&x aeiG Phone:(203)741-5400 Fax:(203)741-5500 www.winchesterelectronics.com

XAC SERIES

External Miniature Rectangular, Removable Contacts

ORDERING INFORMATION

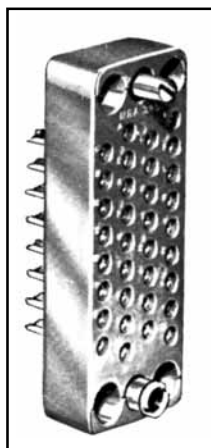
Omit steps not required



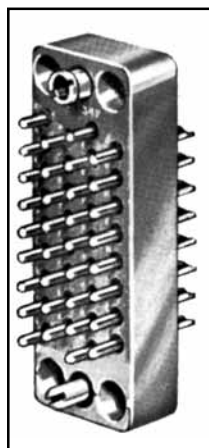
Note: 1. Contacts are ordered separately. See 100 Series contact section of Rack & Panel

Winchester

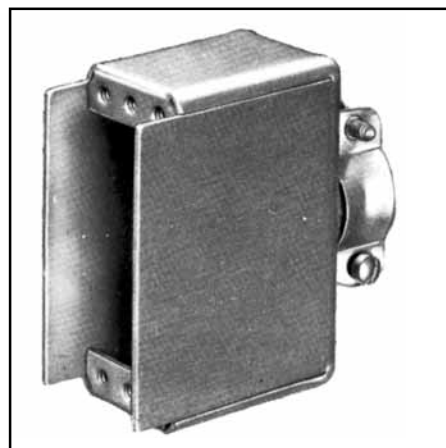
FJJÁÚæÄÜ æÀÒëËÜ ¤^Á€ÉÁ ãá^à~!^ÊÔ}}^&çóÁíîG Phone:(203)741-5400 Fax:(203)741-5500 www.winchesterelectronics.com



Receptacle MRA 34S-G



Plug MRA 34P-G



Hood

The MRA Series offers compact, lightweight and self-aligning plugs and receptacles with unusually high current and voltage ratings for their size. Performance tests show them to well exceed military standards. Except for

contact size, the MRA and MRE Series share the same hoods, hardware and accessories.

Right angle, dip solder, pin or socket contacts are available. Consult factory.

Dimensions are for reference only and are subject to change. Outline drawings on request.

SPECIFICATIONS

Current Rating: 13 amps

Number of contacts: 9, 14, 20, 34, 41, 42, 50, 50-8, 66, 75, 104

Pin Contacts: .062 diameter, gold plated brass

Socket

Contacts: Phosphor bronze, gold plated

Terminations: .070 dia. solder cup is standard. Will accommodate up to #16 AWG stranded wire. Pin and Socket contacts available with .030 diameter dip solder terminations. Consult Sales Dept. for lengths available.

Electrical Data: Meets high potential performance of MIL-C-28748. Military versions are QPL'd to M28748/1 and M28748/2. The minimum dielectric withstanding voltage is one minute electrification 1000 VAC, sea level.

Dielectric: Gray glass filled diallyl phthalate, per MIL-M-14, SDG-F.

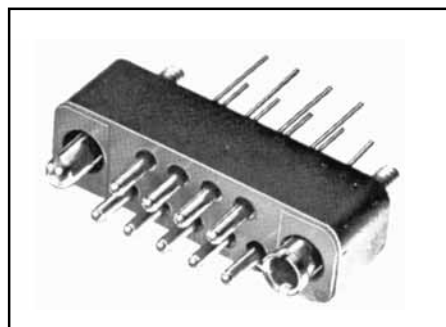
Polarization: Gold plated guides provide polarization. Polarized nickel-plated brass and/or passivated stainless steel jackscrews with anodized aluminum knobs are available.

Hoods: Anodized aluminum. May be applied to either plug or receptacle. Both top and side opening hoods available.

Rack & Panel

MRA Series

Miniature Rectangular / #16 Contacts / .062" Dia. / 13 Amps



TERMINATION TYPES

Solder Cup





For pin and socket contacts, .070 diameter solder cup is the standard termination for cable and panel mount applications. Wire accommodation: up to #16 AWG stranded.

Dip Solder

For pin and socket contacts, .030 diameter dip solder terminations, straight or right angle for mounting to printed circuit board or for use with flexible cable.

GUIDE SOCKETS

3 Types of Guide Sockets are Available

Guide Socket Code Letter	Application	Actual Size Photo	
G*	The "G" type socket is the standard guide supplied. It has good physical strength and may be used electrically in a low current circuit or as a contact for ground leads.	 G Type For General Use Phosphor	 Standard Guide Pin mates with all types Brass
K	The "K" guide socket is an excellent electrical conductor. Its extra spring-tension provides a high normal force uniformly distributed along the surface of the engaged pilot guide, thus minimizing electrical resistance. The multivolt drop across extreme ends of the engaged pilot and socket guide is 10 mv. at 20 amps.	 K Type For High Electrical Conductivity Beryllium Copper	
N*	The high physical strength of the "N" guide socket allows a greater degree of forcible tightening against a mounting surface than is permitted by the other guide sockets. This feature is particularly desirable for mounting connectors which will be subject to severe vibration in service. "N" guides are not to be used electrically.	 N Type For extra Mechanical Strength Brass	

* For passivated stainless steel add SS suffix

PHYSICAL DATA

WEIGHT IN OZ.	NUMBER OF CONTACTS											
	9	14	20	34	41	42	50	50-8	66	75	104	
PLUG	.5	.5	.5	1.1	1.2	1.2	1.5	1.5	2.0	2.3	3.1	
RECEPTACLE	.4	.4	.4	.8	.9	.9	1.1	1.1	1.5	1.7	2.2	

SPECIAL

MRA-50-8 with 8, 20 amp solder cup contacts and 50, 13 amp solder cup contacts

CONTACTS	CURRENT RATING	PIN DIAMETER	MAX. WIRE SIZE	SOLDER CUP DIA
8	20 amps	.093	#12 AWG	.106 D
.50	13 amps	.062	#16 AWG	.070 D

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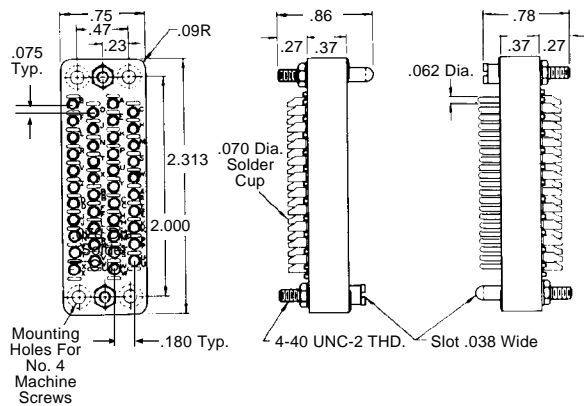
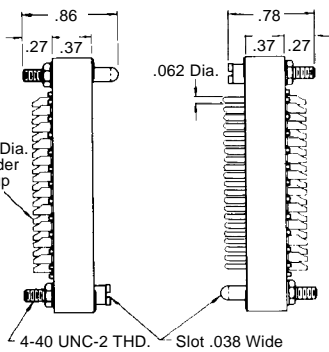
MRA Series

Miniature Rectangular / #16 Contacts / .062" Dia. / 13 Amps

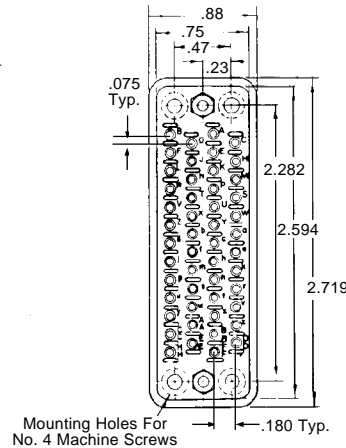
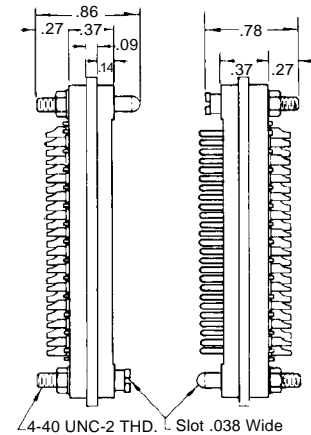
OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.

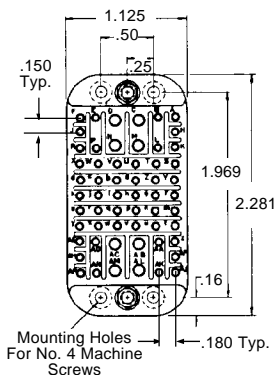
Drawings and corresponding part numbers show G type guide sockets.

**Receptacle
MRA 42S-G**

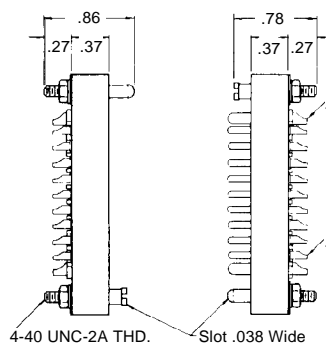
Plug MRA 42P-G

Receptacle
MRA 50S-G

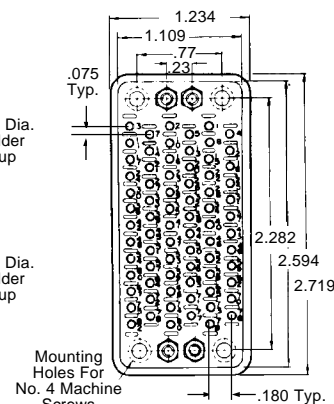
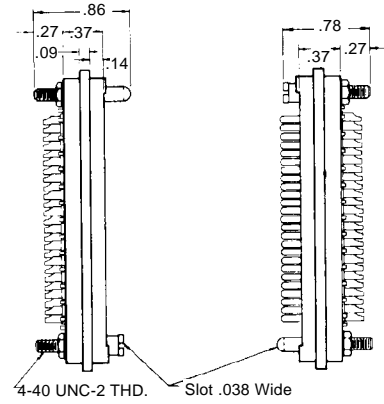
Plug MRA 50P-G



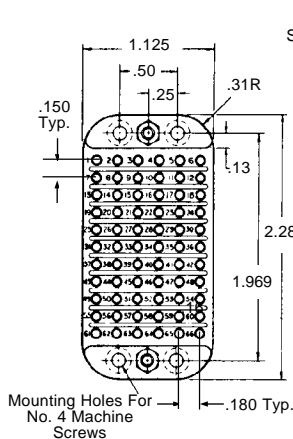
**Receptacle
MRA 50-8S-G**



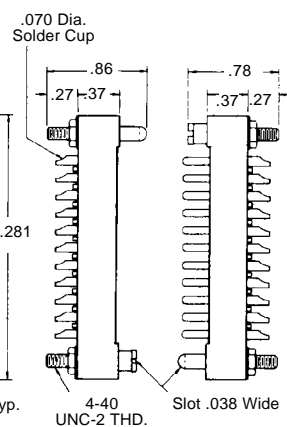
Plug MRA 50-8P-G

Receptacle
MRA 75S-G

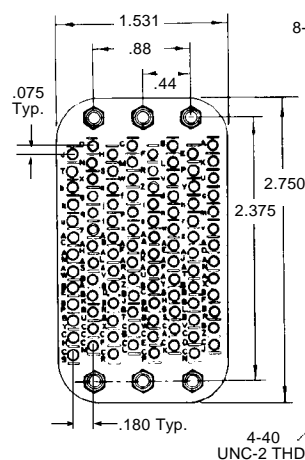
Plug MRA 75P-G



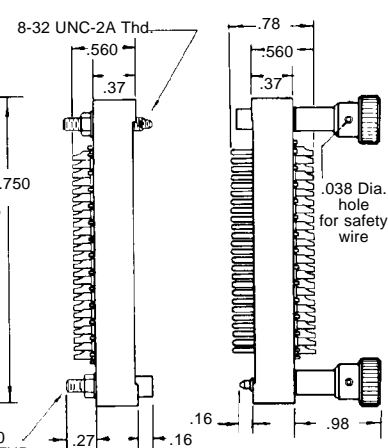
Receptacle
MRA 66S-G



Plug MRA 66P-G



Receptacle
MRA 104S-J



Plug MRA 104P-JT

Winchester

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Rack & Panel

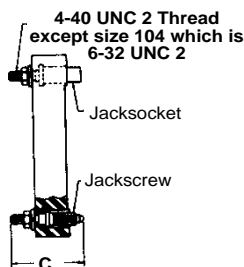
MRA Series

Miniature Rectangular / #16 Contacts / .062" Dia. / 13 Amps

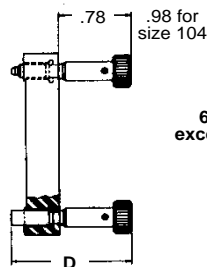
JACKSCREWS & JACKSOCKETS

Polarized jackscrews give the ease and assurance of threaded positive coupling. The actuating side consists of two turnable screws, one male and one female, each with knurled and slotted knobs. On the mating half are the two fixed screws required to complete the locking action. When mated, the jackscrews may be locked with a safety wire through the hole in the self-locking pin (in the jackscrew shaft).

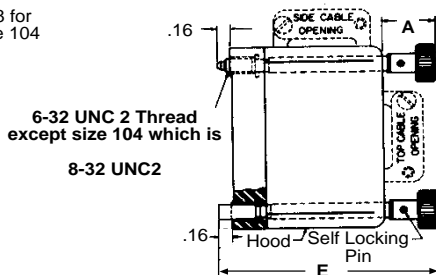
The drawings show the extension of the jackscrew knobs beyond a typical MRA connector and beyond the connector-and-hood assembly (center drawings). Dimensions given are constant for all connectors except as noted. Other dimensions applicable to various hood styles are detailed in the chart.



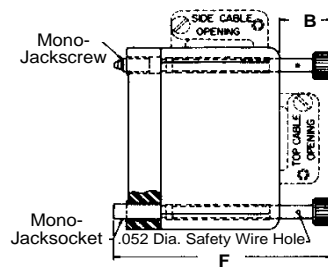
Connector with fixed Jackscrews.
Code designation: J



Mating connector half with turnable Jackscrews-with-Knobs.
Code designation: JT



Mating connector half with Hood and turnable Long Jackscrews-with-Knobs. Code designation: JTCH, JTCH1



Mating connector half with Hood and turnable Monojacks.
Code designation: JTDH, JTDH1

DIMENSIONS

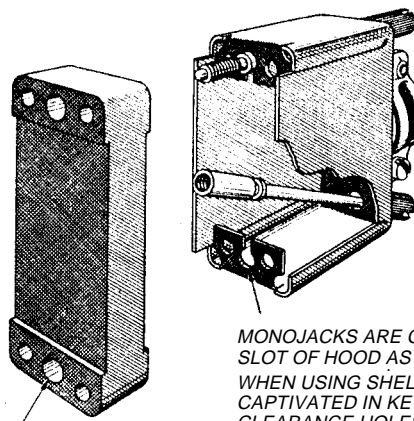
Dimensions are for reference only and are subject to change. Outline drawings on request.

Connector Size	Dimension A				Dimension B				Dimen C	Dimen D	Dimension E				Dimension F			
	H	H1	H8	H9	H	H1	H8	H9			H	H1	H8	H9	H	H1	H8	H9
MRA 9	—	.59	.58	.59	—	—	—	—	.80	1.31	—	2.41	2.09	2.41	—	—	—	—
MRA 14	—	.59	.58	.59	—	—	—	—	.80	1.31	—	2.41	1.84	2.41	—	—	—	—
MRA 20	—	.59	.58	.59	—	—	—	—	.80	1.31	—	2.41	1.84	2.41	—	—	—	—
MRA 34	.63	.63	.63	.63	.63	.63	.63	.63	.80	1.31	2.41	2.41	2.41	2.41	2.41	2.41	2.41	2.41
MRA 41	.63	.63	—	—	—	—	—	—	.80	1.31	2.41	2.41	—	—	—	—	—	—
MRA 42	.58	.58	.58	.58	.58	.58	.58	.58	.80	1.31	2.41	2.41	2.41	2.41	2.41	2.41	2.41	2.41
MRA 50	.58	.58	.58	.58	.58	.58	.58	.58	.80	1.31	2.41	2.41	2.41	2.41	2.41	2.41	2.41	2.41
MRA 50-8	.77	—	—	.70	.50	—	—	.50	.80	1.31	2.47	—	—	2.41	2.19	—	—	2.19
MRA 66	.77	—	—	.70	.50	—	—	.50	.80	1.31	2.47	—	—	2.41	2.19	—	—	2.19
MRA 75	.56	.56	.56	.56	.56	.56	.56	.56	.80	1.31	2.41	2.41	2.41	2.41	2.41	2.41	2.41	2.41
MRA 104	.67	—	—	.67	.50	—	—	.50	.80	1.52	3.42	—	—	3.42	3.25	—	—	3.25

New Monojacks Assemble and Disassemble With Remarkable Ease and Speed

To free the connector from the hood, simply remove four screws. Monojacks may be used on miniature rectangular connectors with from

34 to 104 contacts, molds have 2 center thru holes and 4 mounting holes.



MONOJACKS ARE CAPTIVATED IN KEYHOLE SLOT OF HOOD AS SHOWN ABOVE.
WHEN USING SHELLS, MONOJACKS ARE CAPTIVATED IN KEYHOLE OF SHELL AND CLEARANCE HOLES ARE PLACED IN HOODS.

MOLDINGS HAVE STRAIGHT THRU HOLES

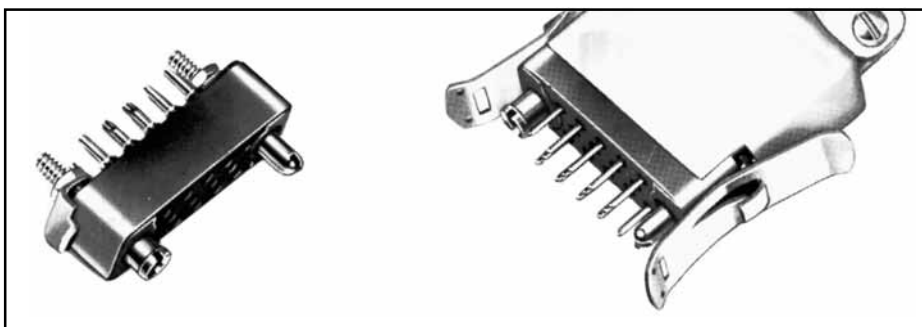
Winchester

FJJJ\as\U[as\O\ccU~ as\Fe\Et as\A~\r\cO[]}}^&x\c\i\G Phone:(203)741-5400 Fax:(203)741-5500 www.winchesterelectronics.com

Rack & Panel

MRA Series

Miniature Rectangular / #16 Contacts / .062" Dia. / 13 Amps



HOODS - LOCKING

Lock Tabs (MRE-V shown)

Lever & Pivot Assemblies (MRE-VL shown)

Vibration Locks*

Vibration locks offer simplicity of design and positive locking in excess of 50G shock impact and 10G vibration acceleration. Mating halves automatically lock when engaged. To unlock, depress the levers. Drilled holes in the levers

are provided for safety wiring. Vibration locks are available separately for assembly on connectors now in service. Each code number indicates two units: two levers with two pivots, and two lock tabs.

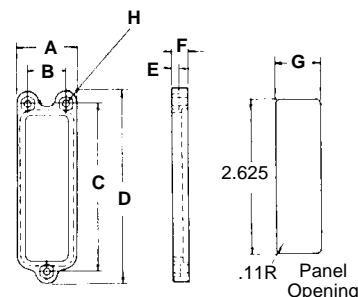
*US Patent Number 2760174

Note: When panel mounting the lock-tab half of a MRA 34, MRA 42 or MRA 50 and MRA 66 connector, flat washers (.033 minimum thickness) should be used on the mounting screws to shim the moulding away from the panel.

Lever & Pilot Assembly	Lock Tabs (See Note)	Used on Connectors
MRE-VL	MRE-V	MRA 9, 14, 20, 34, 41, 42, 66
MRE-VL2	MRE-V2	MRA 50, 75

DIMENSIONS / OUTLINE MOUNTING BRACKETS

Code No.	DIMENSIONS								Wt. Oz.
	A	B	C	D	E	F	G	H	
MRE 50B	1.06	.688	3.031	3.44	.13	.28	.72	.128 Dia 3 Holes (No. 4 Mounting Screw)	.4
MRE 75B	1.48	1.047	3.062	3.56	.14	.30	1.14	.150 Dia 3 Holes (No. 6 Mounting Screw)	.6



MRA 50 and MRA 75 connectors use the standard MRE 50 and MRE 75 mounting brackets

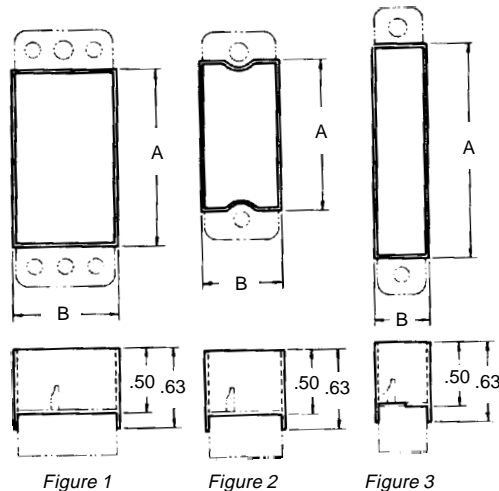
DIMENSIONS / OUTLINE PRE-SHAPED NYLON POTTING FORMS

Dimensions are for reference only and are subject to change. Outline drawings on request.

Each form matches the back opening contour of its appropriate shell, and stays easily in place during the potting operation. Of negligible weight, it need not be removed from the

connector after potting. Because of floating contacts, connector halves should always be engaged during the potting operation to preserve contact alignment.

Potting Form Code No.	Fig.	Dimensions	
		A	B
MRA 9 FM	3	.77	.43
MRA 14 FM	2	.93	.49
MRA 20 FM	2	1.12	.49
MRA 26 FM	2	1.18	.61
MRA 34 FM	1	1.38	.80
MRA 41 FM	2	2.18	.49
MRA 42 FM	1	1.69	.80
MRA 50 FM	1	1.97	.80
MRA 75 FM	1	1.98	1.16



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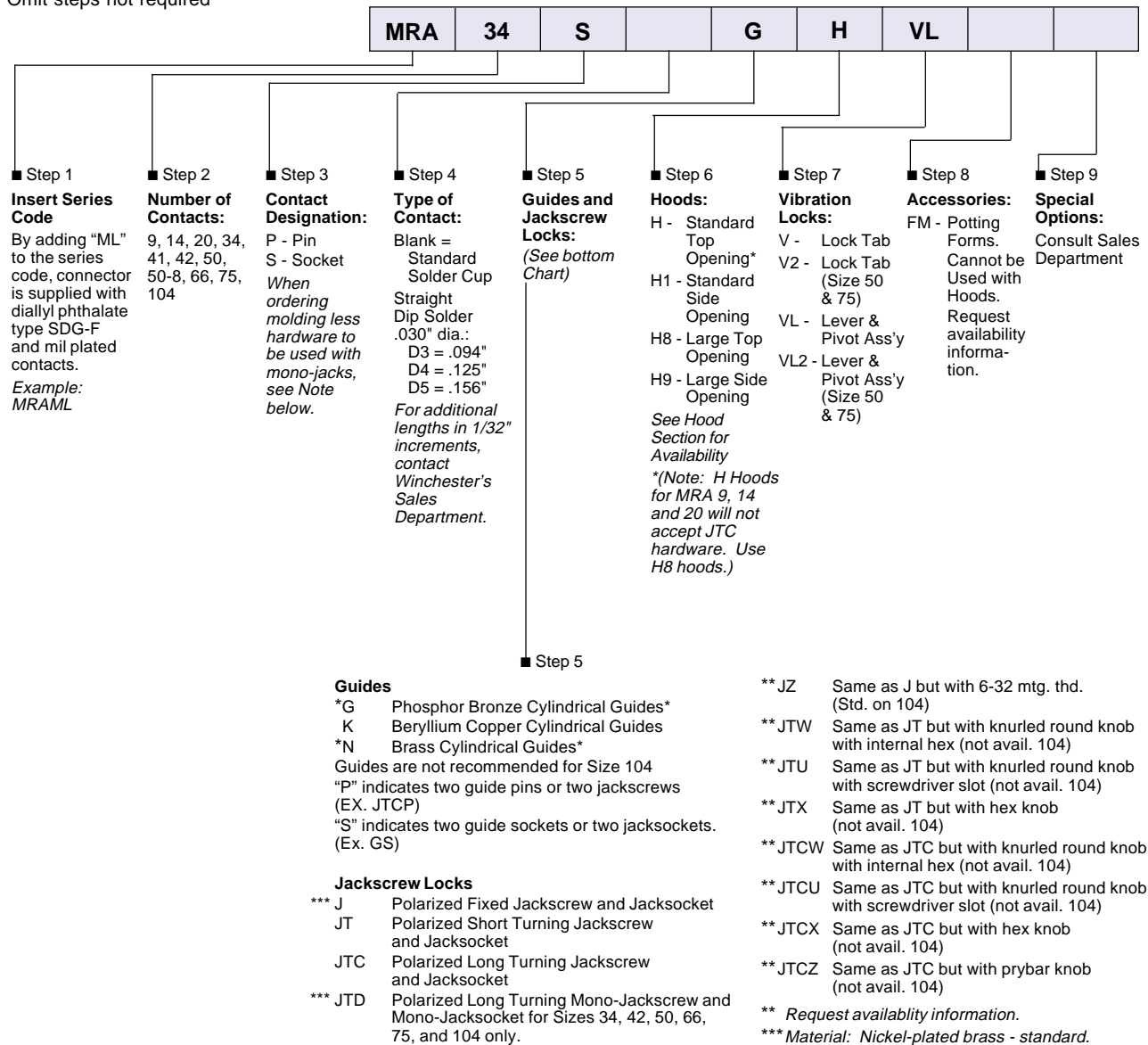
Rack & Panel

MRA Series

Miniature Rectangular / #16 Contacts / .0262" Dia. / 13 Amps

ORDERING INFORMATION

Omit steps not required



* For passivated stainless steel add SS suffix. (**Example:** MRA34SGSS)

Mounting Note: Connectors MRA 9, MRA 14, MRA 20 and MRA41 use guides or fixed jacks for mounting in a hood or on a panel. Connectors MRA 34, MRA 42, MRA 50, MRA 66, MRA 75 use four #4 machine screws, and MRA 104 uses four #6 machine screws for mounting in a hood or on a panel. Guides are not recommended for use with MRA 104.

Note: When ordering hoods, hardware and connectors separately for use with JTD Monojacks, connectors must be ordered as follows:

Pin connector = MRA34P8, MRA42P8, etc.

Socket connector = MRA34S8, MRA42S8, etc.

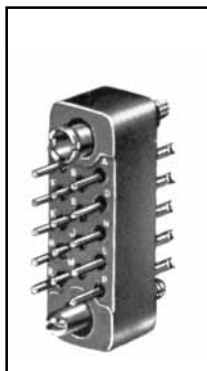
The number "8" indicates special housing for use with the JTD Monojack hardware (available on sizes 34, 42, 50, 66, 75 and 104).

Winchester

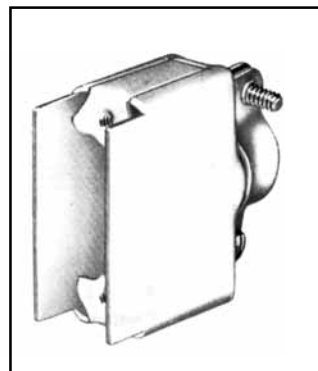
FJJUJasAU[aaOcdUaAFeEaAa'1'00[]}}^&æ deIIG Phone:(203)741-5400 Fax:(203)741-5500 www.winchesterelectronics.com



Receptacle MRE 14S-G



Plug MRE 14P-G



Hood MRE 14H

MRE Series plugs and receptacles are the accepted standard for rectangular-shaped, miniature, internal-type connectors. They embody all of the features expected of true miniaturization: maximum utility of space, extremely lightweight and unusually high

working voltage and current ratings. Their long life and trouble-free service continue to make them highly popular for use in aircraft, instrumentation and portable equipment. The MRE and MRA series share the same hoods, hardware and accessories.

SPECIFICATIONS

Current Rating: 7.5 amps

No. of

Contacts: 7, 8, 9, 11, 14, 18, 20, 21, 26, 34, 41, 42, 50, 75, 104

Pin Contacts: .040 dia., gold plated brass

Socket

Contacts: Phosphor bronze plated gold.

Termination

Types: .048 dia. solder cup is standard. It will accept up to #20 AWG stranded wire. Pin and Socket Contacts available with dip solder terminations, .025 Dia. Check Sales Dept. for lengths available.

Electrical Data: Meets high potential performance requirements of MIL-C-28748. Military versions are QPL'd to M28748/5 and M28748/6. The dielectric withstanding voltage is one minute at 1200

volts.

Dielectric:

Brown mineral filled diallyl phthalate. Also available in gray glass filled diallyl phthalate, per MIL-M-14, SDG-F.

Polarization:

Gold plated guides provide positive polarization. Polarized nickel-plated brass and/or passivated stainless steel jackscrews with anodized aluminum knobs are available.

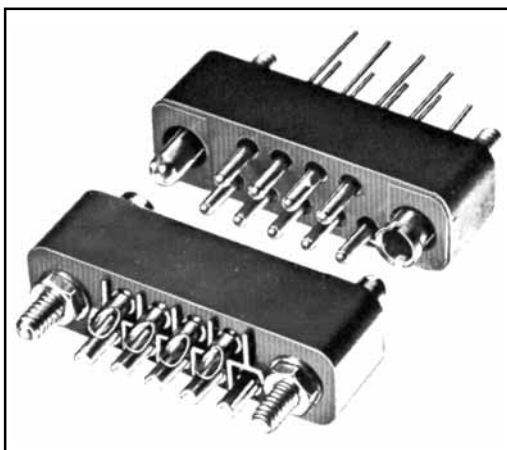
Hoods:

Anodized aluminum. May be applied to either plug or receptacle. Both top and side openings are available.

Rack & Panel

MRE Series

Miniature Rectangular / #20 Contacts / .040" Dia. / 7.5 Amps



TERMINATION TYPES

Solder Cup





.048 diameter solder cup is the standard termination for cable and panel mounting applications. It will accept up to #20 AWG stranded wire.

Dip Solder

For mounting on printed circuit boards, .025 diameter straight dip solder terminations (for Pin Contacts and Socket Contacts) are available. Consult the Sales Department for available lengths.

GUIDE SOCKETS

3 Types of Guide Sockets are Available

Guide Socket Code Letter	Application	Actual Size Photo	
G*	The "G" type socket is the standard guide supplied. It has good physical strength and may be used electrically in a low current circuit or as a contact for ground leads.	 G Type For General Use Phosphor	
K	The "K" guide socket is an excellent electrical conductor. Its extra spring-tension provides a high normal force uniformly distributed along the surface of the engaged pilot guide, thus minimizing electrical resistance. The multivolt drop across extreme ends of the engaged pilot and socket guide is 10 mv. at 20 amps.	 K Type For High Electrical Conductivity Beryllium Copper	 Standard Guide Pin mates with all types Brass
N*	The high physical strength of the "N" guide socket allows a greater degree of forcible tightening against a mounting surface than is permitted by the other guide sockets. This feature is particularly desirable for mounting connectors which will be subject to severe vibration in service. "N" guides are not to be used electrically.	 N Type For extra Mechanical Strength Brass	

* For passivated stainless steel add SS suffix

PHYSICAL DATA

HOW TO ORDER: To obtain "K" or "N" guides in place of the standard "G" type, substitute the desired socket style code letter ("K" or "N") for "G" in both the Plug and Receptacle Code Numbers. (See Code Numbers in table at right.)

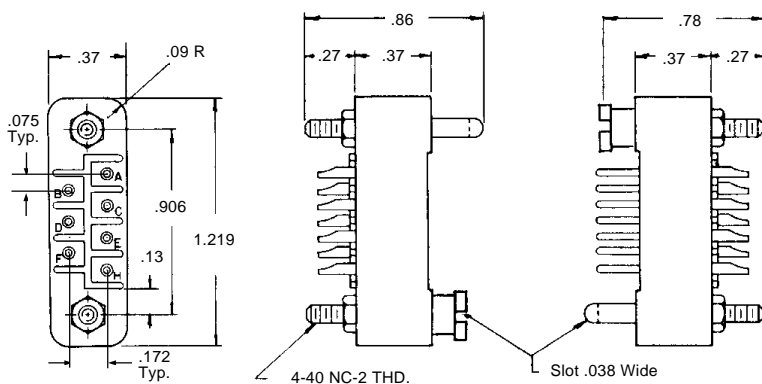
Total No. of Contacts	Plug		Recept.		Weight Oz.		Total No. of Contacts	Plug		Recept.		Weight Oz.	
	Winchester Electronics Code No.	Winchester Electronics Code No.	No. Standard Contacts, 7.5 Amps (.048 dia. solder cup for #20 AWG)	No. Standard Contacts, 10 Amps (.052 dia. solder cup for #18 AWG)	Plug	Rec.		Winchester Electronics Code No.	Winchester Electronics Code No.	No. Standard Contacts, 7.5 Amps (.048 dia. solder cup for #20 AWG)	No. Standard Contacts, 10 Amps (.052 dia. solder cup for #18 AWG)	Plug	Rec.
7	MRE 7P-G	MRE 7S-G	7	none	.3	.3	26	MRE 26P-G	MRE 26S-G	26	none	.6	.5
8	MRE 8P-N	MRE 8S-N	8	none	.2	.2	34	MRE 34P-G	MRE 34S-G	34	none	.8	.7
9	MRE 9P-G	MRE 9S-G	9	none	.3	.3	41	MRE 41P-G	MRE 41S-G	41	none	.8	.6
11	MRE 11 P-G	MRE 11S-G	11	none	.3	.3	42	MRE 42P-G	MRE 42S-G	42	none	.9	.8
14	MRE 14P-G	MRE 14S-G	14	none	.3	.3	50	MRE 50P-G	MRE 50S-G	50	none	1.0	.9
18	MRE 18P-G	MRE 18S-G	18	none	.4	.4	75	MRE 75 P-G	MRE 75S-G	75	none	1.5	1.3
20	MRE 20P-G	MRE 20S-G	20	none	.5	.4	104	MRE 104P-JT	MRE 104S-G	104	none	3.3	2.2
21	MRE 21P-G	MRE 21S-G	21	none	.5	.5							

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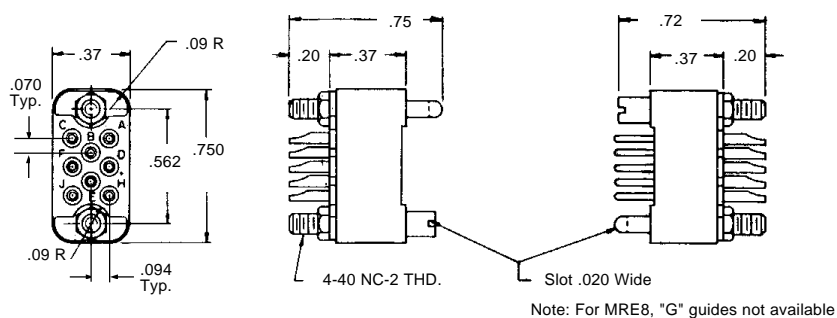
OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.



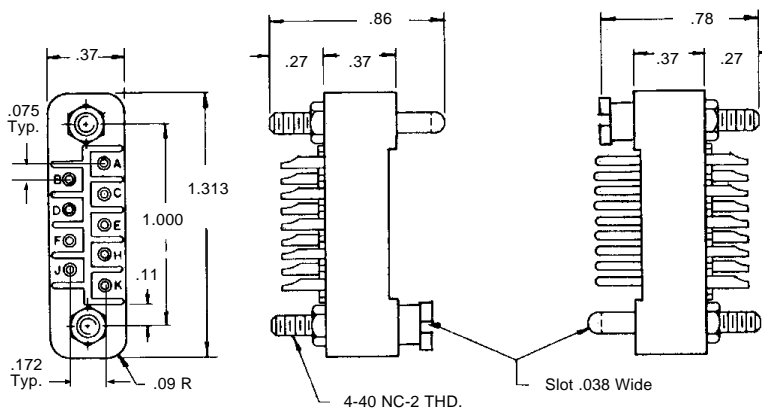
**Receptacle
MRE 7S-G**

**Plug
MRE 7P-G**



**Receptacle
MRE 8S-N**

**Plug
MRE 8P-N**



**Receptacle
MRE 9S-G**

**Plug
MRE 9P-G**

Winchester.

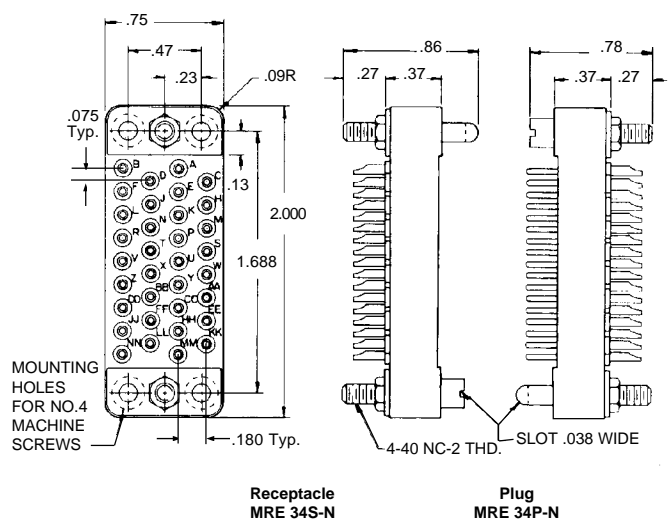
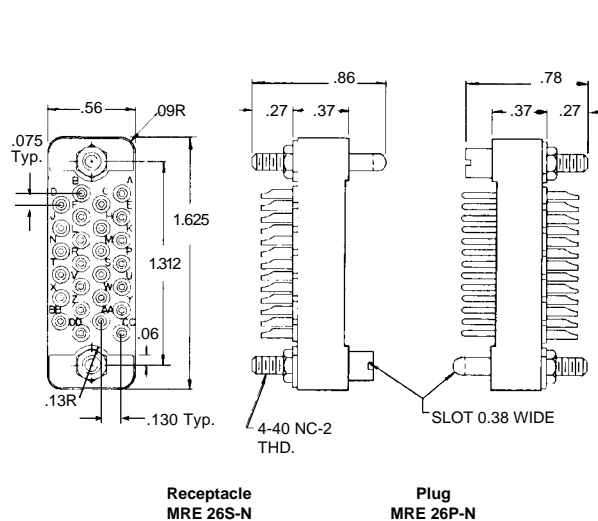
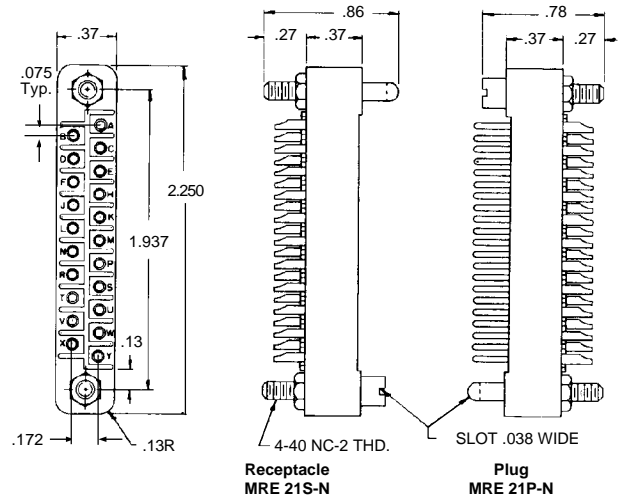
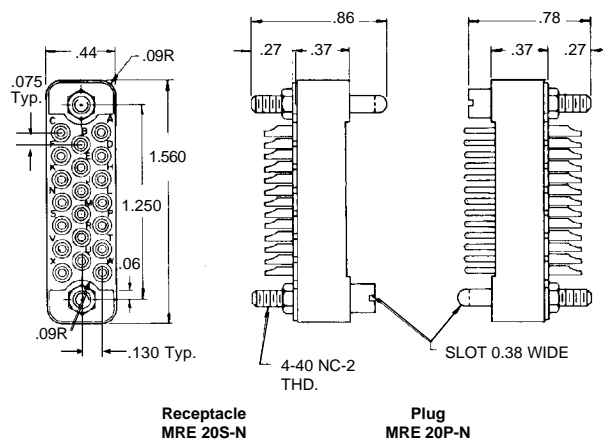
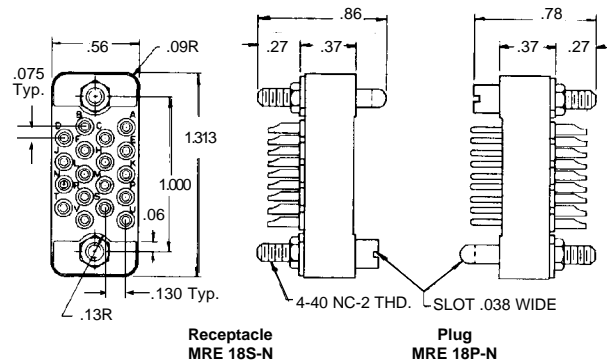
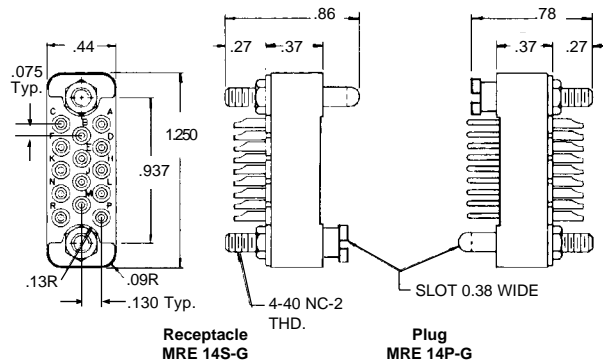
FJJÄæ\Ü[æÖöÜ~r^EΓΓäá^à^i^ΓÖ{}}^&æ^ΓiΓΓP Phone:(203)741-5400 Fax:(203)741-5500 www.winchesterelectronics.com

MRE Series

Miniature Rectangular / #20 Contacts / .040" Dia. / 7.5 Amps

OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.



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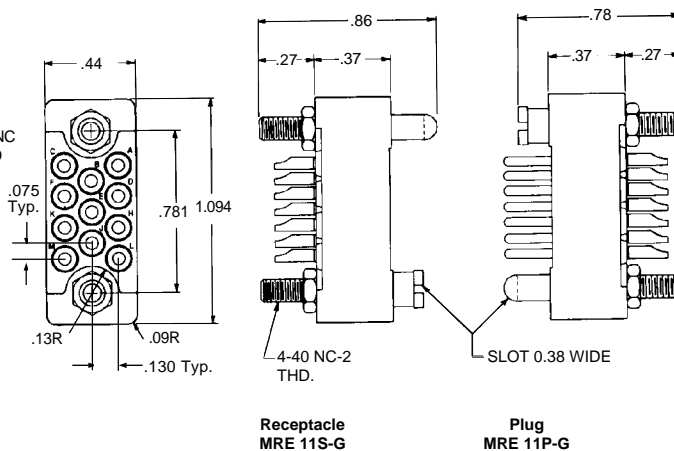
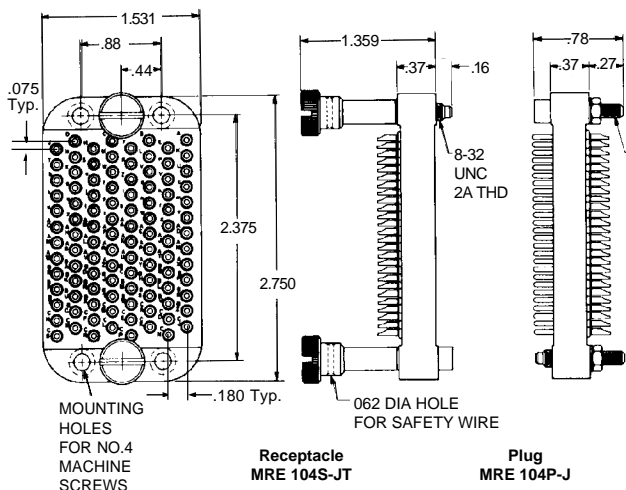
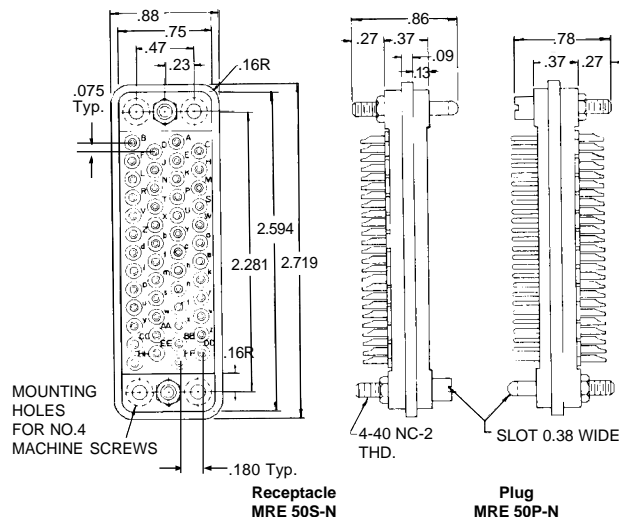
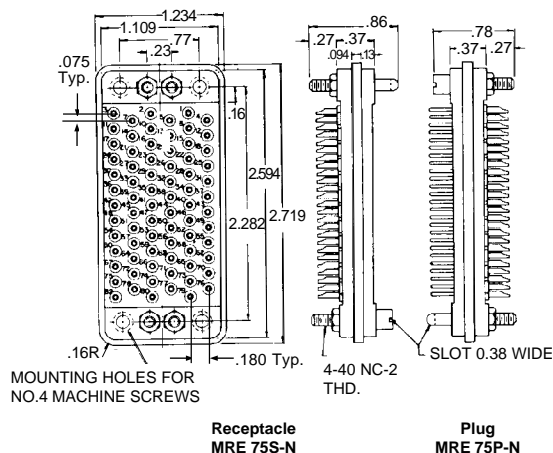
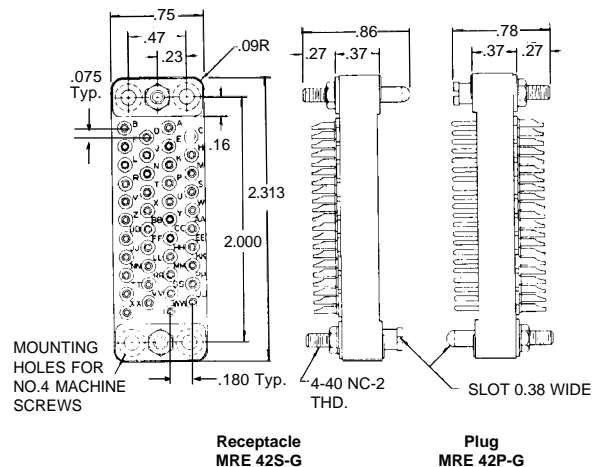
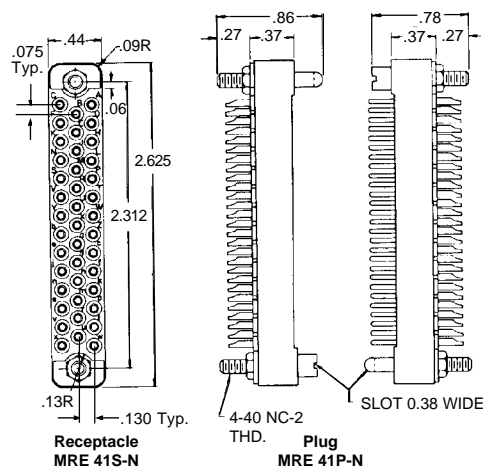
FJJÁæ\Ä[æÀöçÈÄÜ` æ^Æ€ ÊT æâ|^à`!^ÊÔ{}}^&ææ öéíî G Phone:(203)741-5400 Fax:(203)741-5500 www.winchesterelectronics.com

MRE Series

Miniature Rectangular / #20 Contacts / .040" Dia. / 7.5 Amps

OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.



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Rack & Panel

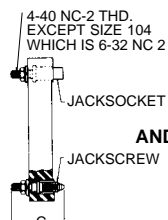
MRE Series

Miniature Rectangular / #20 Contacts / .040" Dia. / 7.5 Amps

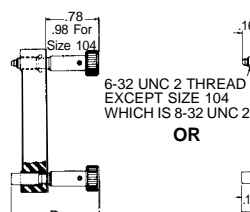
Polarized jackscrews give the ease and assurance of threaded positive coupling. The actuating side consists of two turnable screws, one male and one female, each with knurled and slotted knobs. On the mating half are the two fixed screws required to complete the locking action. When mated, the jackscrews may be locked with a safety wire through the hole in the self-locking pin (in the jackscrew shaft).

The drawings show the extension of the jackscrew knobs beyond a typical MRA connector and beyond the connector-and-hood assembly (center drawings). Dimensions given are constant for all connectors except as noted. Other dimensions applicable to various hood styles are detailed in the chart.

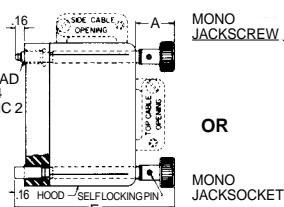
JACKSCREWS & JACKSOCKETS



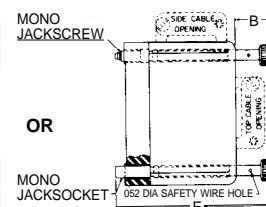
Connector with fixed Jackscrews.
Code designation: J



Mating connector half with turnable Jackscrews-with-Knobs.
Code designation: JT



Mating connector half with Hood and turnable Long Jackscrews-with Knobs. Code designation: JTCH, JTCH1



Mating connector half with Hood and turnable Monojacks. Code designation: JTDH, JTDH1

DIMENSIONS

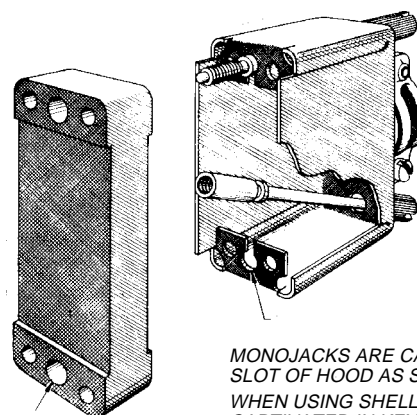
Dimensions are for reference only and are subject to change. Outline drawings on request.

Connector Size	Dimension A				Dimension B				Dimen C	Dimen D	Dimension E				Dimension F			
	H	H1	H8	H9	H	H1	H8	H9			H	H1	H8	H9	H	H1	H8	H9
MRE 7	—	.58	.58	—	—	—	—	—	.80	1.31	—	2.09	2.09	—	—	—	—	—
MRE 8	—	.5	.5	.5	—	—	—	—	.80	1.31	—	2.02	2.02	2.02	—	—	—	—
MRE 9	—	.59	.58	.59	—	—	—	—	.80	1.31	—	2.41	2.09	2.41	—	—	—	—
MRE 14	—	.59	.58	.59	—	—	—	—	.80	1.31	—	2.41	1.84	2.41	—	—	—	—
MRE 18	—	.59	.83	.59	—	—	—	—	.80	1.31	—	2.41	2.09	2.41	—	—	—	—
MRE 20	—	.59	.58	.59	—	—	—	—	.80	1.31	—	2.41	1.84	2.41	—	—	—	—
MRE 21	.67	.59	.67	.59	—	—	—	—	.80	1.31	2.09	2.41	2.09	2.41	—	—	—	—
MRE 26	.81	.59	.59	.59	—	—	—	—	.80	1.31	2.61	2.41	2.41	2.41	—	—	—	—
MRE 34	.63	.63	.63	.63	.63	.63	.63	.63	.80	1.31	2.41	2.41	2.41	2.41	2.41	2.41	2.41	2.41
MRE 41	.63	.63	—	—	—	—	—	—	.80	1.31	2.41	2.41	—	—	—	—	—	—
MRE 42	.58	.58	.58	.58	.58	.58	.58	.58	.80	1.31	2.41	2.41	2.41	2.41	2.41	2.41	2.41	2.41
MRE 50	.58	.58	.58	.58	.58	.58	.58	.58	.80	1.31	2.41	2.41	2.41	2.41	2.41	2.41	2.41	2.41
MRE 75	.56	.56	.56	.56	.56	.56	.56	.56	.80	1.31	2.41	2.41	2.41	2.41	2.41	2.41	2.41	2.41
MRE 104	.67	—	—	.67	.5	—	—	.5	.80	1.52	3.42	—	—	3.42	3.25	—	—	3.25

New Monojacks Assemble and Disassemble With Remarkable Ease and Speed

To free the connector from the hood simply remove four screws. Monojacks may be used on miniature rectangular connectors with from

34 to 104 contacts. Molds have 2 center thru holes and 4 mounting holes.



MOLDINGS HAVE STRAIGHT THRU HOLES

MONOJACKS ARE CAPTIVATED IN KEYHOLE SLOT OF HOOD AS SHOWN ABOVE.
WHEN USING SHELLS, MONOJACKS ARE CAPTIVATED IN KEYHOLE OF SHELL AND CLEARANCE HOLES ARE PLACED IN HOODS.

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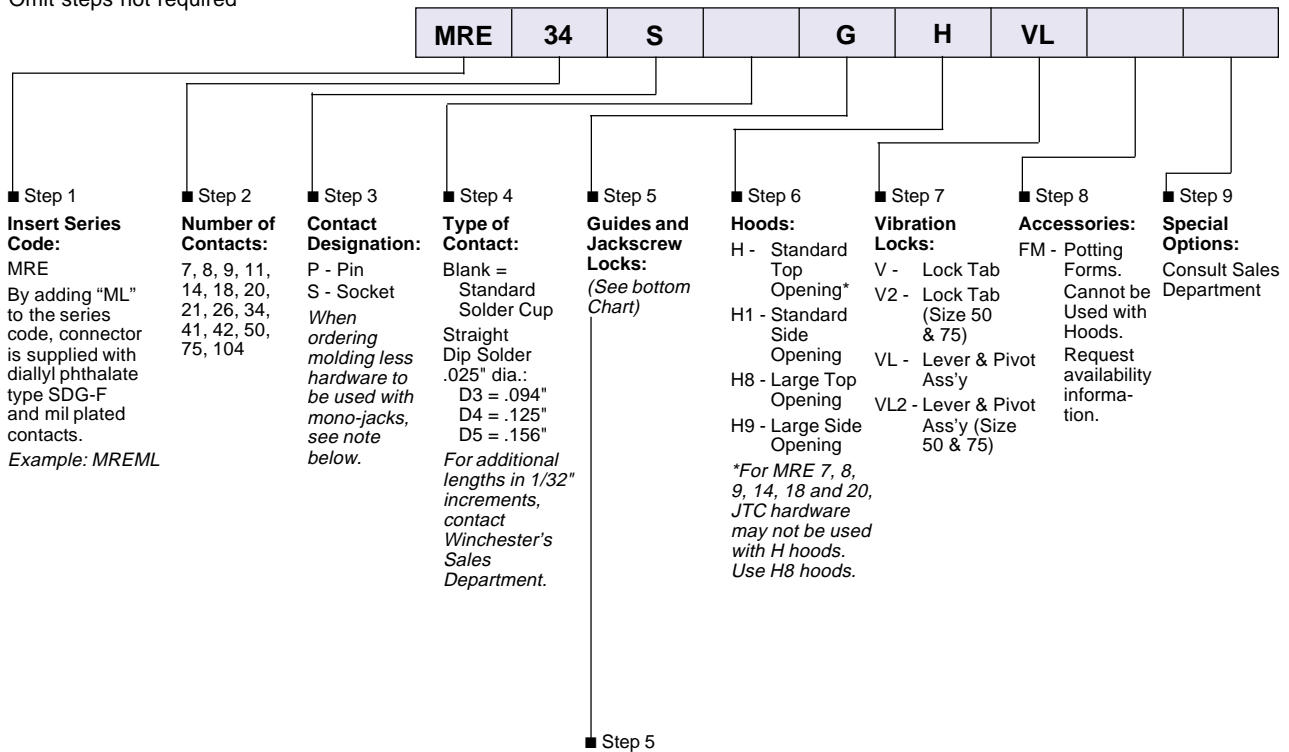
Rack & Panel

MRE Series

Miniature Rectangular / #20 Contacts / .040" Dia. / 7.5 Amps

ORDERING INFORMATION

Omit steps not required



Guides

- *G Phosphor Bronze Cylindrical Guides*
- K Beryllium Copper Cylindrical Guides
- *N Brass Cylindrical Guides*

Guides are not recommended for Size 104

"P" indicates two guide pins or two jackscrews (Ex. JTCP)

"S" indicates two guide sockets or two jacksockets. (Ex. GS)

Jackscrew Locks

- ***J Polarized Fixed Jackscrew and Jacksocket
- JT Polarized Short Turning Jackscrew and Jacksocket
- JTC Polarized Long Turning Jackscrew and Jacksocket
- ***JTD Polarized Long Turning Mono-Jackscrew and Mono-Jacksocket for Sizes 34, 42, 50, 75, and 104 only.

- **JZ Same as J but with 6-32 mtg. thd. (Not available 5-3, 8) (Std. on 104)
- **JTW Same as JT but with knurled round knob with internal hex (not avail. 5-3, 8, 104)
- **JTU Same as JT but with knurled round knob with screwdriver slot (not avail. 5-3, 8, 104)
- **JTX Same as JT but with hex knob (not avail. 5-3, 8, 104)
- **JTCW Same as JTC but with knurled round knob with internal hex (not avail. 5-3, 8, 104)
- **JTUC Same as JTC but with knurled round knob with screwdriver slot (not avail. 5-3, 8, 104)
- **JTCX Same as JTC but with hex knob (not avail. 5-3, 8, 104)
- **JTCZ Same as JTC but with prybar knob.

** Request availability information.

*** Material: Nickel-plated brass - standard

Example: MRE34SJTDBH8

** For passivated stainless steel add SS suffix (Example: MRE34SGSS)*

Mounting Note: Connectors MRE 41, MRE 26, and smaller use guides for mounting in a hood or on a panel. Connectors MRE 34, MRE 42, MRE 50, MRE 75, use four #4 machine screws, in addition to guides, for mounting in a hood or on a panel.

Note: When ordering hoods, hardware and connectors separately for use with JTD Monojacks, connectors must be ordered as follows:

Pin connector = MRE34P8, MRE42P8, etc.

Socket connector = MRE34S8, MRE42S8, etc.

The number "8" indicates special housing for use with the JTD Monojack hardware (available on sizes 34, 42, 50, 66, 75 and 104).

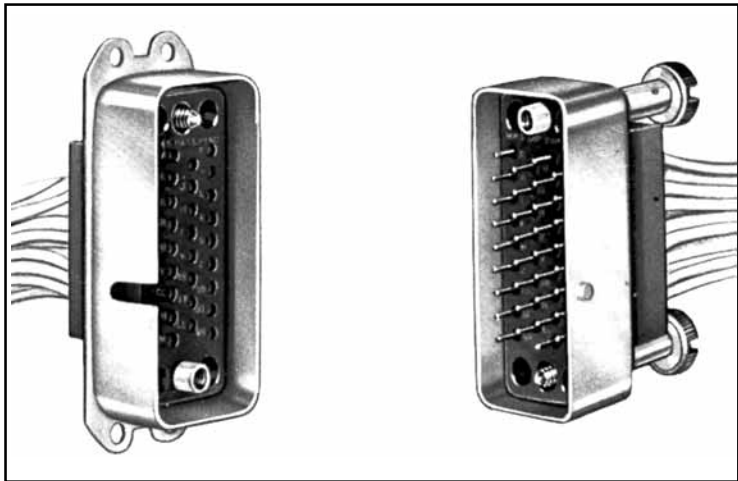
Winchester

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Rack & Panel

XMRA & XMRE Series

External Miniature Rectangular / #16 Contacts / .062" Dia.
13 Amps ■ #20 Contacts / .040" Dia. / 7.5 Amps



A typical Series "XMRE" Receptacle and Plug fully wired and potted.

The XMRE and XMRA Series connectors are designed to provide a sturdy, space-saving, lightweight electrical connection. Inserts are housed in protective shells with screw lock coupling plus wall and cable mounting accessories available.

housed in protective shells with screw lock coupling plus wall and cable mounting accessories available.

SPECIFICATIONS

Current Rating:	XMRA - 13 amps XMRB - 7.5 amps	Dielectric:	Brown mineral filled diallyl phthalate. Also available in
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Dielectric: Brown mineral filled diallyl phthalate. Also available in gray glass filled diallyl phthalate, per MIL-M-14, SDG-F.

No. of		gray glass filled diallyl
Contacts:	XMRA - 9, 14, 20, 34, 42, 50,	phthalate, per MIL-M-14,
	50-8, 66, 75, 104	SDG-F.
	XMRE - 9, 14, 18, 20, 26, 34,	Polarization: A polarizing stud in the plug
	42, 50, 75, 104	shell and a mating slot in the

Polarization: A polarizing stud in the plug shell and a mating slot in the receptacle shell eliminates misalignment. Jackscrews and jacksockets or guide pins and sockets are alternative methods of polarization.

Pin Contacts: XMRA - .062 diameter, gold plated brass
XMRE - .040 diameter, gold plated brass

Socket		alternative methods of
Contacts:	Phosphor bronze plated gold.	polarization.

Termination Types:	XMRA - .070 dia. solder cup will accept up to #16 AWG stranded wire. XMRE - .048 dia. solder cup will accept up to #20 AWG stranded wire.	Hoods:	Anodized Aluminum. May be applied to both plug and receptacles. Both top and side opening hoods are available.
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Hoods: Anodized Aluminum. May be applied to both plug and receptacles. Both top and side opening hoods are available.

Electrical Data: Both XMRE and XMRA meet high potential performance requirements of MIL-C-28748. Military versions are QPL'd to M28748/1 and M28748/2 (XMRA) and to M28748/5 and M28748/6 (XMRE)

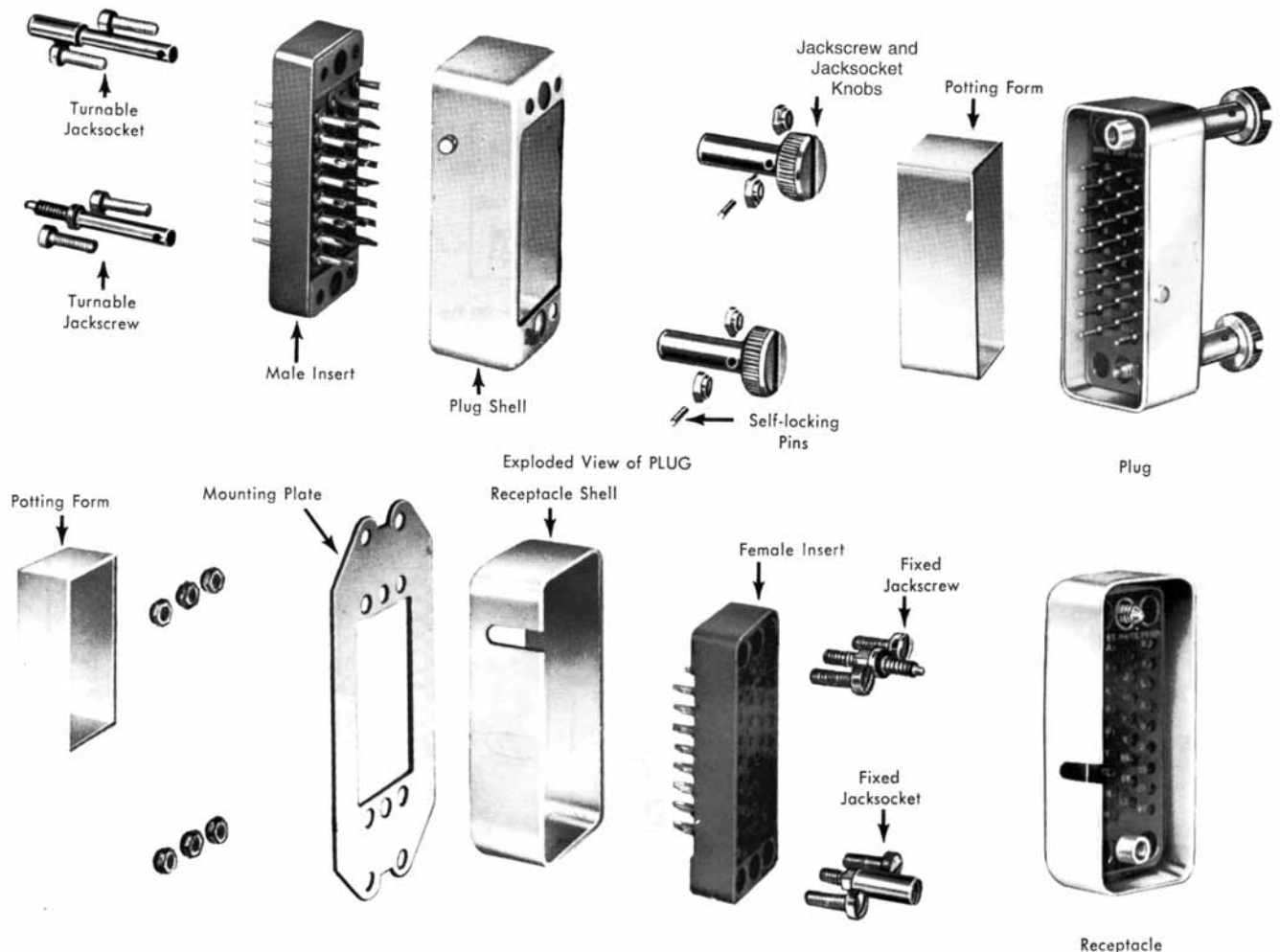
The minimum dielectric withstanding voltage is one minute electrification at 1000 VAC (sea level) for XMRA and 1200 VAC for XMRE Series.

Rack & Panel

XMRA & XMRE Series

External Miniature Rectangular / #16 Contacts / .062" Dia.
13 Amps ■ #20 Contacts / .040" Dia. / 7.5 Amps

CONNECTOR ASSEMBLIES



CONNECTOR TERMS

Plug: The complete connector half which has the plug shell as part of its assembly.

Receptacle: The complete connector half which has the receptacle shell as part of its assembly.

Shell: The metal housing in which a male or female insert is assembled. A shell is either a plug shell or a receptacle shell.

Plug Shell: One which is designed to be inserted into a receptacle shell.

Receptacle Shell: One which is designed to receive and enclose the plug shell upon engagement.

Male Insert: The molded insulator body containing pin contacts.

Female Insert: The molded insulator body containing socket contacts.

Pin Contacts: Male metal conductors that fit into the socket contacts.

Socket Contacts: Female metal conductors, tubular in shape, which receive the pin contacts and retain them by spring tension.

Polarization: A means of controlling the engagement of a plug and receptacle so that correct mating of the contacts is achieved.

Potting Form: A plastic mold used to retain and shape the sealing compound during the moisture-proofing, or potting operation.

Potting: A method of moisture-proofing the back of a plug or receptacle and the soldered wire connections by injecting a free flowing sealing compound into a pre-shaped form and allowing it to set. The result is a homogeneous mass, chemically bonded to the back of the insert and around the soldered connections.

Accessories: Those components such as hoods, mounting plates and finger grips which are attachable to a plug or receptacle to facilitate mounting and/or handling of the connector.

Winchester

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Rack & Panel

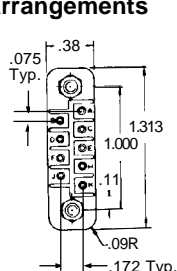
XMRA & XMRE Series

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13 Amps ■ #20 Contacts / .040" Dia. / 7.5 Amps

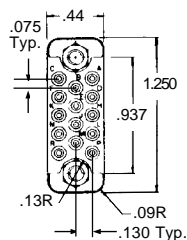
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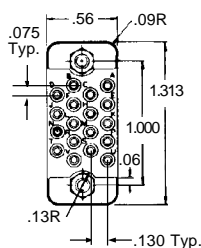
Contact Arrangements



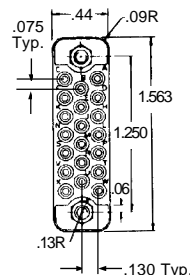
9 Contacts
XMRE 9 or XMRA9



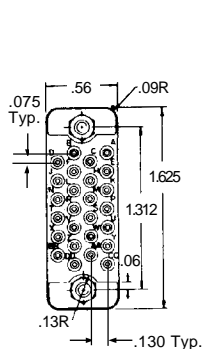
14 Contacts
XMRE 14 or XMRA 14



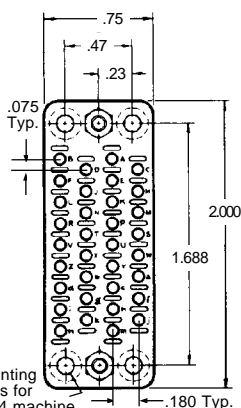
18 Contacts
XMRE 18



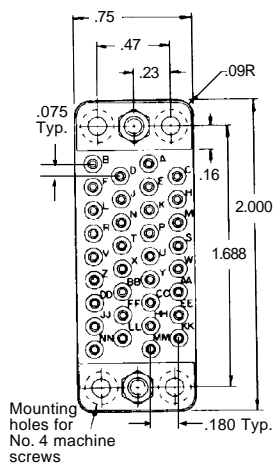
20 Contacts
XMRE 20 or XMRA 20



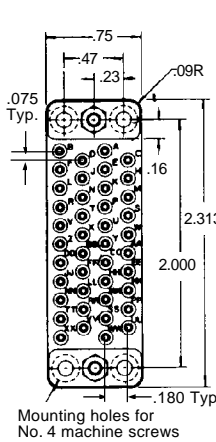
26 Contacts
XMRE 26



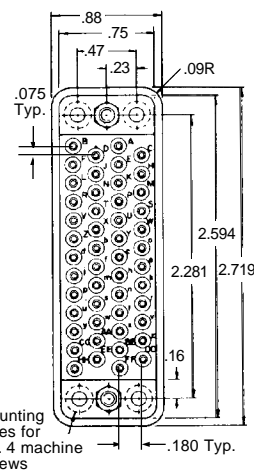
34 Contacts XMRA 34



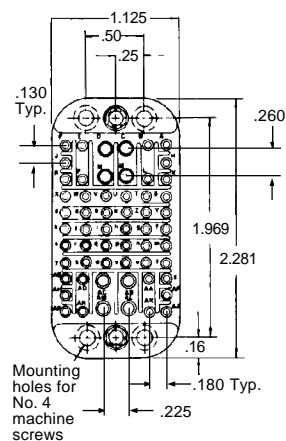
34 Contacts XMRE 34



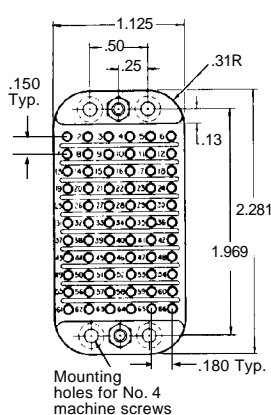
42 Contacts
XMRE 42 or XMRA 42



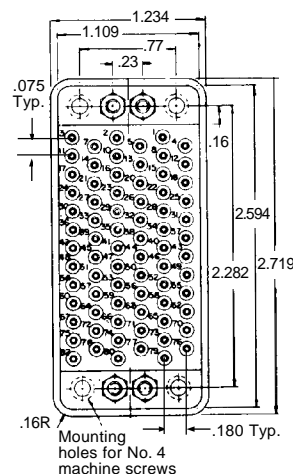
50 Contacts
XMRE 50 or XMRA 50



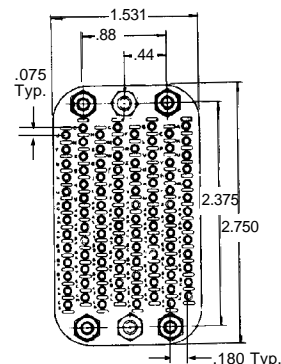
58 Contacts
XMRA 50-8



66 Contacts
XMRA 66



75 Contacts XMRE 75 or XMRA 75



104 Contacts
XMRA 104
XMRE 104

Views are rear (wiring end) of female inserts (male inserts are mirror image). The spacing, arrangement, and identification of contacts of the XMRE inserts are the same as found on the Series MRE Connectors for the same number of contacts.

Winchester

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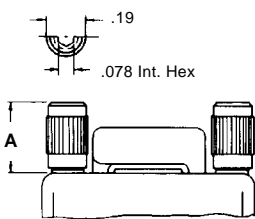
Rack & Panel

XMRA & XMRE Series

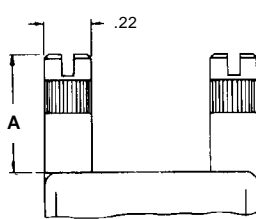
External Miniature Rectangular / #16 Contacts / .062" Dia.
13 Amps ■ #20 Contacts / .040" Dia. / 7.5 Amps

OUTLINE

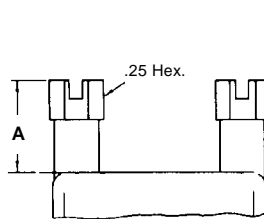
JACKSCREW & JACKSOCKETS



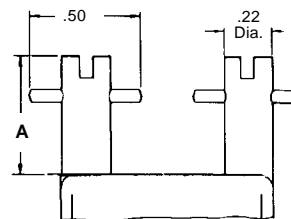
CW



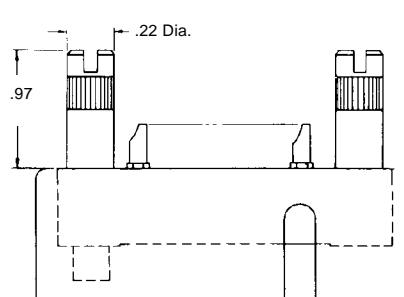
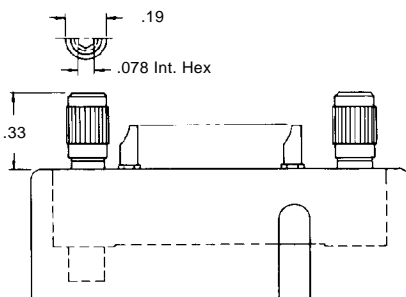
CU



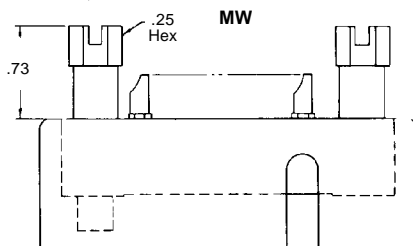
CX



CZ



MU



MX

Dimensions are for reference only and are subject to change. Outline drawings on request.

DIMENSIONS

All jackscrews and sockets are stainless steel, passivated, except F & D which are nickel-plated brass.

All knobs are aluminum, anodized except MW and CW which are stainless steel, passivated.

JackscREW Locking For Series XMRE, XMRA

Size	0300	0400	0300X	0400X	0700	0800	Size	0300	0400	0300X	0400X	0700	0800
Dimension A - Type CW							Dimension A - Type CU						
9	—	.36	.34	.36	—	—	9	—	.61	.59	.61	—	—
14	—	.36	.34	.36	—	—	14	—	.61	.59	.61	—	—
18	—	.36	.34	.36	—	—	18	—	.61	.59	.61	—	—
20	—	.36	.34	.36	—	—	20	—	.61	.59	.61	—	—
26	.36	.36	.36	.36	—	—	26	.61	.61	.61	.61	—	—
34	.39	.39	.39	.39	.47	.47	34	.64	.64	.64	.64	.72	.72
42	.34	.34	.34	.34	—	—	42	.59	.59	.59	.59	—	—
50	.34	.34	.34	.34	—	—	50	.59	.59	.59	.59	—	—
50-8	—	—	—	—	.47	.47	50-8	—	—	—	—	.72	.72
66	—	—	—	—	.47	.47	66	—	—	—	—	.72	.72
75	.33	.33	.33	.33	—	—	75	.58	.58	.58	.58	—	—
Size	0300	0400	0300X	0400X	0700	0800	Size	0300	0400	0300X	0400X	0700	0800
Dimension A - Type CX							Dimension A - Type CZ						
9	—	.48	.47	.48	—	—	9	—	.61	.59	.61	—	—
14	—	.48	.47	.48	—	—	14	—	.61	.59	.61	—	—
18	—	.48	.72	.48	—	—	18	—	.61	.84	.61	—	—
20	—	.48	.47	.48	—	—	20	—	.61	.59	.61	—	—
26	.77	.48	.48	.48	—	—	26	.92	.61	.61	.61	—	—
34	.52	.52	.52	.52	.61	.61	34	.64	.64	.64	.64	.72	.72
42	.47	.47	.47	.47	—	—	42	.59	.59	.59	.59	—	—
50	.47	.47	.47	.47	—	—	50	.59	.59	.59	.59	—	—
50-8	—	—	—	—	.61	.61	50-8	—	—	—	—	.72	.72
66	—	—	—	—	.61	.61	66	—	—	—	—	.72	.72
75	.45	.45	.45	.45	—	—	75	.58	.58	.58	.58	—	—

Winchester.

FJJAÜæ ÄÜ| æäÖcEÄÜ~ã^Æ€ ÊT æâ|à`|^ÊÖ|}}^&cæ öÊ î Î GPhone:(203)741-5400 Fax:(203)741-5500 www.winchesterelectronics.com

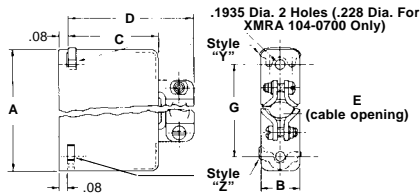
Rack & Panel

XMRA & XMRE Series

External Miniature Rectangular / #16 Contacts / .062" Dia.
13 Amps ■ #20 Contacts / .040" Dia. / 7.5 Amps

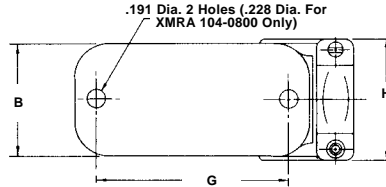
DIMENSIONS HOODS - DRAWN ALUMINUM

Dimensions are for reference only and are subject to change. Outline drawings on request.

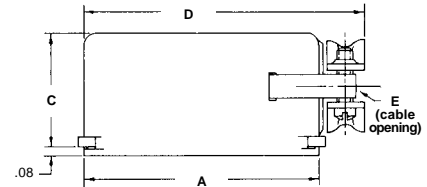


Top Cable Opening

	Hood Part Number	A	B	C	D	E	G
For use with Type C Jacksockets & Jackscrews	XMRA 34-0700	2.09	.84	1.17	1.59	.66x.75	1.688
	XMRA 50-8-0700	2.38	1.22	1.17	1.69	1.03D	1.969
	XMRA 66-0700	2.38	1.22	1.17	1.69	1.03D	1.969
	XMRA 104-0700	2.84	1.63	2.23	2.75	1.19D	2.375
For use with Type D Jacksockets & Jackscrews	XMRA 34-0700D	2.09	.84	1.17	1.59	.66x.75	1.688
	XMRA 50-8-0700D	2.38	1.22	1.17	1.69	1.03D	1.969
	XMRA 66-0700D	2.38	1.22	1.17	1.69	1.03D	1.969
	XMRA 104-0700D	2.84	1.63	2.23	2.75	1.19D	2.375
For use with G, K, or N, Type Guides or Type F Jackscrews	XMRA 34-0900	2.09	.84	1.17	1.59	.66x.75	—
	XMRA 50-8-0900	2.38	1.22	1.17	1.69	1.03D	—
	XMRA 66-0900	2.38	1.22	1.17	1.69	1.03D	—
	XMRA 104-0900	2.84	1.63	2.23	2.75	1.19D	—



Side Cable Opening

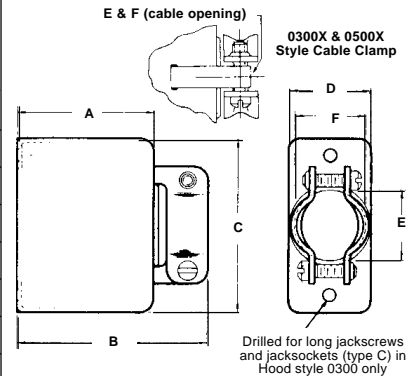


	Hood Part Number	A	B	C	D	E	H	G
For use with Type C Jacksockets & Jackscrews	XMRA 34-0800	2.09	.84	1.16	2.58	.64x.75	1.06	1.688
	XMRA 50-8-0800	2.38	1.22	1.16	2.91	.84 D	1.34	1.969
	XMRA 66-0800	2.38	1.22	1.16	2.91	.84D	1.34	1.969
	XMRA 104-0800	2.84	1.63	2.22	3.38	1.19D	1.63	2.375
For use with Type D Jacksockets & Jackscrews	XMRA 34-0800D	2.09	.84	1.17	2.58	.64x.75	1.688	1.06
	XMRA 50-8-0800D	2.38	1.22	1.17	2.91	.84D	1.969	1.34
	XMRA 66-0800D	2.38	1.22	1.17	2.91	.84D	1.969	1.34
	XMRA 104-0800D	2.84	1.63	2.23	3.38	1.19D	2.375	1.63
For use with G, K, or N, Type Guides or Type F Jackscrews	XMRA 34-0200	2.09	.84	1.16	2.58	.64x.75	1.06	—
	XMRA 50-8-0200	2.38	1.22	1.16	2.91	.84D	1.34	—
	XMRA 66-0200	2.38	1.22	1.16	2.91	.84D	1.34	—
	XMRA 104-0200	2.84	1.63	2.22	3.38	1.19D	1.63	—

DIMENSIONS HOODS - FORMED ALUMINUM

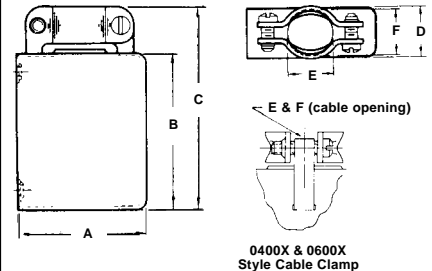
For use with Monojacks	For use with Type C Jacksockets & Jackscrews	For use with G, K, or N, Type Guides *	Dimensions				Cable Opening		Wt. Oz.
	Hood Part No. (If ordered separately)		A	B	C	D	E Dia.	F Dia.	
	XMRE 9-0500	XMRE 9-0500X	1	1.31	1.31	.44	.31	—	0.3
	XMRE 9-0300X	XMRE 9-0500X	1	1.30	1.31	.44	.59	.31	—
	XMRE 14-0500	XMRE 14-0500X	.75	1.19	1.25	.5	.44D	—	0.3
	XMRE 14-0300X	XMRE 14-0500X	.75	1.05	1.25	.5	.59	.38	—
	XMRE 18-0500	XMRE 18-0500X	.75	1.19	1.31	.63	.44D	—	0.4
	XMRE 18-0300X	XMRE 18-0500X	.75	1.25	1.31	.63	.63	.44	—
	XMRE 20-0500	XMRE 20-0500X	.75	1.19	1.56	.5	.44D	—	0.3
	XMRE 20-0300X	XMRE 20-0500X	.75	1.05	1.56	.5	.66	.38	—
	XMRE 26-0300	XMRE 26-0500	1.28	1.72	1.63	.64	.59	.38	0.4
	XMRE 26-0300X	XMRE 26-0500X	1.28	1.78	1.63	.64	.78	.44	—
XMRE 34-0300D	XMRE 34-0300	XMRE 34-0500	1.25	1.67	2	.83	.66D	—	0.6
XMRE 34-0300XD	XMRE 34-0300X	XMRE 34-0500X	1.25	1.75	2.00	.83	1.06	.56	—
XMRE 42-0300D	XMRE 42-0300	XMRE 42-0500	1.30	1.73	2.31	.83	.63D	—	0.7
XMRE 42-0300XD	XMRE 42-0300X	XMRE 42-0500X	1.30	1.80	2.31	.83	1.06	.56	—
XMRE 50-0300D	XMRE 50-0300	XMRE 50-0500	1.30	1.80	2.59	.83	.63D	—	0.8
XMRE 50-0300XD	XMRE 50-0300X	XMRE 50-0500X	1.30	1.80	2.59	.83	1.06	.28	—
XMRE 75-0300D	XMRE 75-0300	XMRE 75-0500	1.31	1.75	2.59	1.19	.63	.88	1.0
XMRE 75-0300XD	XMRE 75-0300X	XMRE 75-0500X	1.31	1.86	2.59	1.19	1	.88	—

Top Cable Opening



For use with Monojacks	For use with Type C Jacksockets & Jackscrews	For use with G, K, or N, Type Guides *	Dimensions				Cable Opening		Wt. Oz.
	Hood Part No. (If ordered separately)		A	B	C	D	E Dia.	F Dia.	
	XMRE 9-0400	XMRE 9-0600	1.28	1.31	1.63	.44	.31D	—	0.3
	XMRE 9-0400X	XMRE 9-0600X	1.28	1.31	1.61	.44	.59	.31	—
	XMRE 14-0400	XMRE 14-0600	1.28	1.25	1.69	.5	.38D	—	0.3
	XMRE 14-0400X	XMRE 14-0600X	1.28	1.25	1.55	.5	.59	.38	—
	XMRE 18-0400	XMRE 18-0600	1.28	1.31	1.75	.63	.44D	—	0.3
	XMRE 18-0400X	XMRE 18-0600X	1.28	1.31	1.81	.63	.69	.44	—
	XMRE 20-0400	XMRE 20-0600	1.28	1.56	2	.5	.38D	—	0.3
	XMRE 20-0400X	XMRE 20-0600X	1.28	1.56	1.86	.5	.66	.38	—
	XMRE 26-0400	XMRE 26-0600	1.28	1.63	2.06	.64	.59	.38	0.4
	XMRE 26-0400X	XMRE 26-0600X	1.28	1.63	2.13	.64	.78	.44	—
XMRE 34-0400D	XMRE 34-0400	XMRE 34-0600	1.25	2	2.42	.83	.66	—	0.6
XMRE 34-0400XD	XMRE 34-0400X	XMRE 34-0600X	1.25	2	2.5	.83	.81	.56	—
XMRE 42-0400D	XMRE 42-0400	XMRE 42-0600	1.30	2.31	2.73	.83	.63	.5	0.7
XMRE 42-0400XD	XMRE 42-0400X	XMRE 42-0600X	1.30	2.31	2.81	.83	.84	.56	—
XMRE 50-0400D	XMRE 50-0400	XMRE 50-0600	1.30	2.59	3.02	.83	.63	.5	0.8
XMRE 50-0400XD	XMRE 50-0400X	XMRE 50-0600X	1.30	2.59	3.09	.83	1.06	.56	—
XMRE 75-0400D	XMRE 75-0400	XMRE 75-0600	1.31	2.59	3.02	1.19	.63	.88	1.0
XMRE 75-0400XD	XMRE 75-0400X	XMRE 75-0600X	1.31	2.59	3.14	1.19	1	.88	—

Side Cable Opening



* Add "J" to hood P/N when used with "F" jackscrews.

Winchester

FJJAUAU[aaOaUaFElEaAa'EO]]^&x deIIG Phone:(203)741-5400 Fax:(203)741-5500 www.winchesterelectronics.com

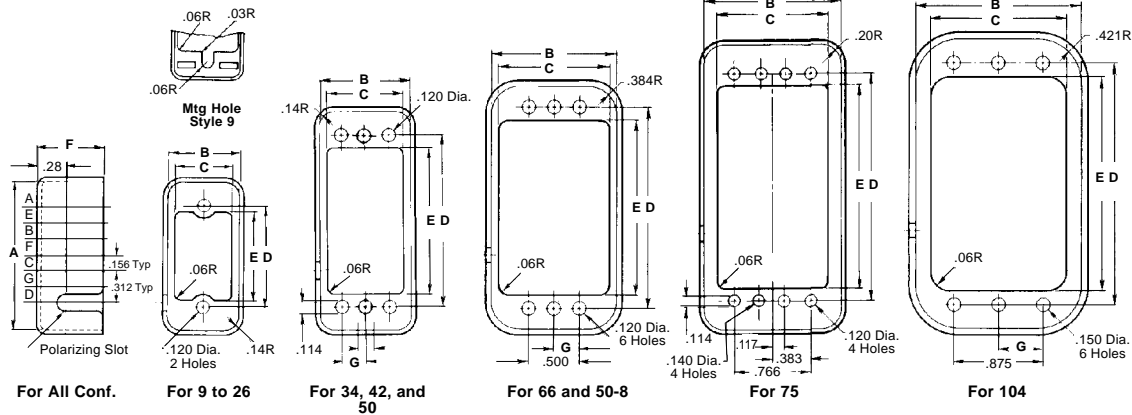
Rack & Panel

XMRA & XMRE Series

**External Miniature Rectangular / #16 Contacts / .062" Dia.
13 Amps ■ #20 Contacts / .040" Dia. / 7.5 Amps**

OUTLINE SHELLS - RECEPTACLE

Dimensions are for reference only and are subject to change. Outline drawings on request.



DIMENSIONS SHELLS - RECEPTACLE

Important Note When Ordering Plug and Receptacle Shells

The shell part numbers given in table show an asterisk (*) where the code letter for the desired polarizing position belongs - example: XMRE9-2*000 becomes XMRE9-2B000 when polarization in position "B" is desired. Specify the same position on the mating shell.

For non-polarized shells, merely omit this position, e.g. XMRE9-2000.

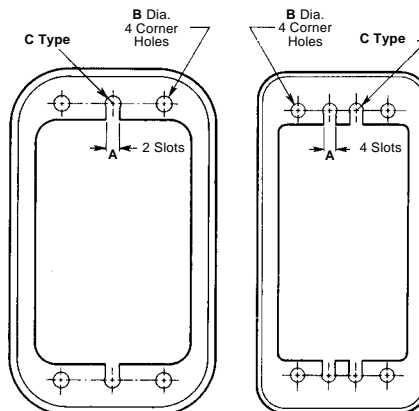
TYPICAL SHELLS FOR MONOJACKS

Shells are aluminum, anodized for protection against corrosion. Either shell style - plug or receptacle - may be used to house the female insert, thus allowing the "live" socket contacts to be cable or panel mounted, as desired. Shells also provide a means by which connector polarization is accomplished - the receptacle shell is slotted for engaging a polarizing pin on the plug shell. Any of seven positions (A, B, C, D, E, F, or G) may be specified for polarization; non-polarized shells have the slot and pin omitted.

Stainless steel shells available for 66 and 104 sizes. Dimensions vary from those shown for aluminum shells. Check Sales for availability and dimensions on all sizes.

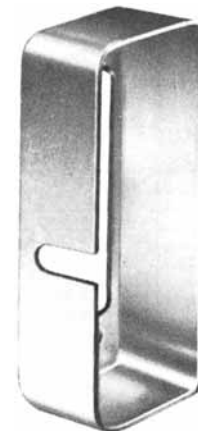
For Connector Size	A	B	C
34, 42, 50, 50-8, 66, 75	.11	.120	.06R
104	.14	.150	.07R

Shell Part No. (if ordered separately)	Dimensions							Wt. Oz.
	A	B	C	D	E	F	G	
XMRE 9-2*000	1.45	.52	.38	1.000	.88	.66	—	0.15
XMRE 14-2*000	1.39	.58	.45	.937	.81	.66	—	0.16
XMRE 18-2*000	1.45	.70	.58	1.000	.88	.66	—	0.17
XMRE 20-2*000	1.70	.58	.45	1.250	1.13	.66	—	0.19
XMRE 26-2*000	1.77	.70	.58	1.312	1.19	.66	—	0.23
XMRE 34-2*000	2.14	.89	.75	1.687	1.44	.66	.234	0.25
XMRE 42-2*000	2.45	.89	.75	2.000	1.75	.66	.234	0.28
XMRE 50-2*000	2.86	1.02	.75	2.282	2.03	.66	.234	0.30
XMRE 50-4*000	2.86	1.02	.75	2.282	2.03	.66	.234	0.30
XMRA 66-2*000								
XMRA 66-4*000								
XMRA 50-8-2*000	2.42	1.27	1.13	1.969	1.72	.66	.250	0.28
XMRE 75-2*000	2.86	1.38	1.11	2.282	2.03	.66	—	0.32
XMRE 75-4*000	2.86	1.38	1.11	2.282	2.03	.66	—	0.32
XMRA 104-2*000	2.91	1.69	1.48	2.375	2.13	.66	.437	0.30
XMRA 104-4*000	2.91	1.69	1.48	2.375	2.13	.66	.437	0.30



For 34, 42, 50, 50-8, 66
and 104 Configuration

For 75
Configuration



Receptacle Shell
Style Number 2000

Shells are .040 in. thick.

Winchester.

199 Park Road Ext., Suite 104, Middlebury, Connecticut 067622 Phone:(203)741-5400 Fax:(203)741-5500 www.winchesterelectronics.com

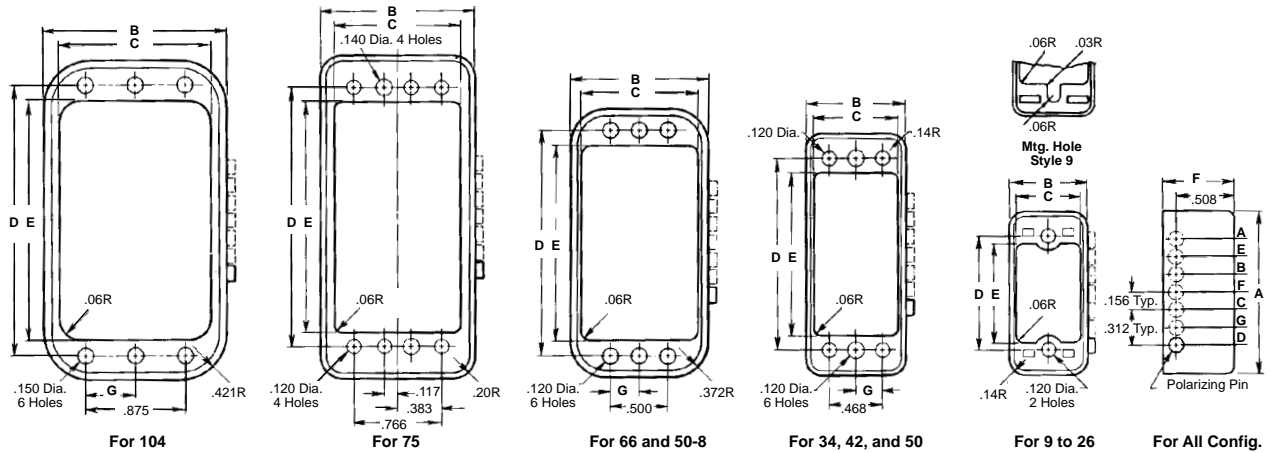
Rack & Panel

XMRA & XMRE Series

**External Miniature Rectangular / #16 Contacts / .062" Dia.
13 Amps ■ #20 Contacts / .040" Dia. / 7.5 Amps**

OUTLINE SHELLS - PLUG

Dimensions are for reference only and are subject to change. Outline drawings on request.

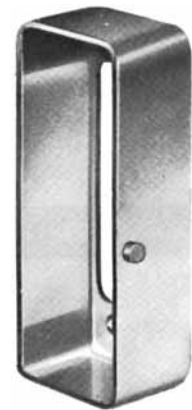
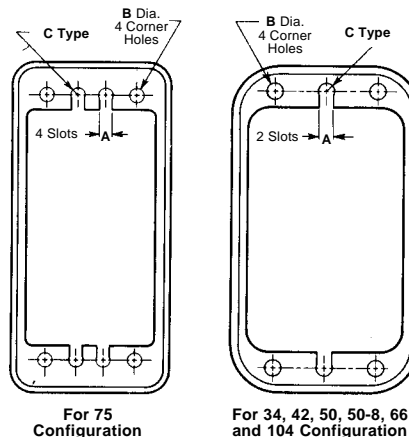


DIMENSIONS

Shell Part No. (if ordered separately)	Dimensions							Wt. Oz.
	A	B	C	D	E	F	G	
XMRE 9-1*000	1.44	.5	.38	1.000	.88	.63	—	0.14
XMRE 14-1*000	1.38	.56	.45	.937	.81	.63	—	0.15
XMRE 18-1*000	1.44	.69	.58	1.000	.88	.63	—	0.16
XMRE 20-1*000	1.69	.56	.45	1.250	1.13	.63	—	0.18
XMRE 26-1*000	1.75	.69	.58	1.312	1.19	.63	—	0.22
XMRE 34-1*000								
XMRE 34-3*000	2.13	.88	.75	1.687	1.44	.66	.234	0.24
XMRE 42-1*000								
XMRE 42-3*000	2.44	.88	.75	2.000	1.75	.66	.234	0.26
XMRE 50-1*000								
XMRE 50-3*000	2.84	1	.75	2.282	2.03	.66	.234	0.28
XMRA 66-1*000								
XMRA 66-3*000	2.41	1.25	1.13	1.969	1.72	.66	.250	0.28
XMRA 50-8-1*000								
XMRA 50-8-3*000								
XMRE 75-1*000								
XMRE 75-3*000	2.84	1.36	1.11	2.282	2.03	.66	—	0.30
XMRA 104-1*000								
XMRA 104-3*000	2.88	1.66	1.48	2.375	2.13	.66	.437	0.30

Typical Shells For Monojacks

For Connector Size	A	B	C
34, 42, 50, 50-8, 66, 75	.11	.120	.06R
104	.14	.150	.07R



Plug Shell
Style Number 1000

Shells are .040 in. thick.

Winchester

199 Park Road Ext., Suite 104, Middlebury, Connecticut 06762 Phone: (203) 741-5400 Fax: (203) 741-5500 www.winchesterelectronics.com

Rack & Panel

XMRA & XMRE Series

External Miniature Rectangular / #16 Contacts / .062" Dia. 13 Amps ■ #20 Contacts / .040" Dia. / 7.5 Amps

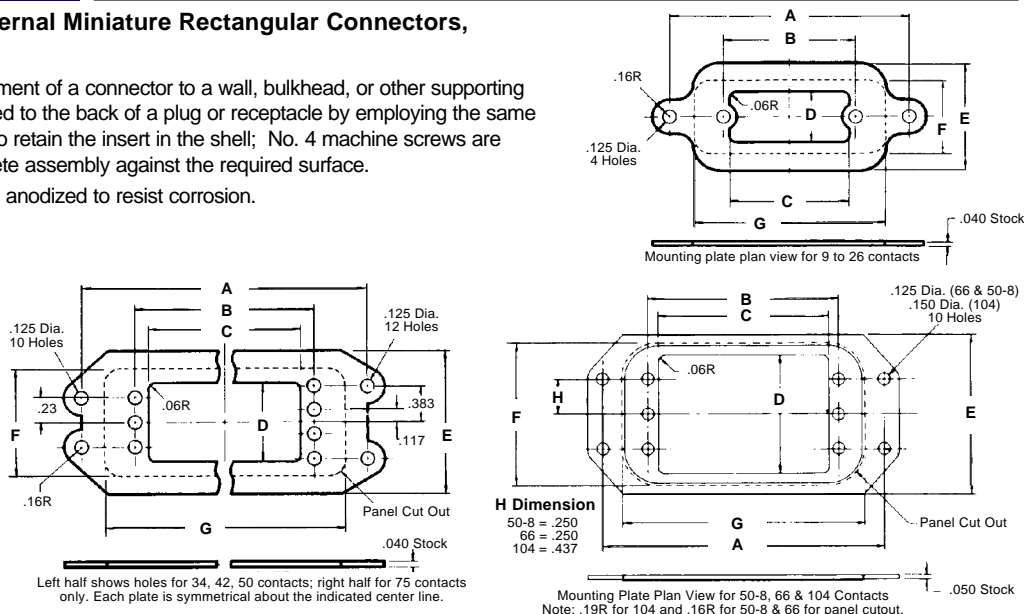
OUTLINE MOUNTING PLATES

Mounting Plates for External Miniature Rectangular Connectors, Potting Forms

Mounting Plates enable attachment of a connector to a wall, bulkhead, or other supporting surface. The plate is assembled to the back of a plug or receptacle by employing the same hardware and/or guides used to retain the insert in the shell; No. 4 machine screws are then used to mount the complete assembly against the required surface.

Mounting plates are aluminum, anodized to resist corrosion.

Dimensions are for reference only and are subject to change. Outline drawings on request.



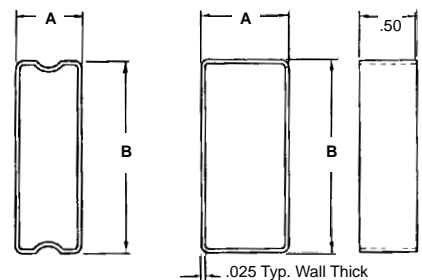
DIMENSIONS

Mounting Plate Part No. (If Ordered Separately)	Dimensions							Panel Cutout	Wt. Oz.
	A	B	C	D	E	F	G		
XMRE 9-0010	2.02	1.000	.88	.41	.95	.64	1.58	0.09	
XMRE 14-0010	1.95	.937	.81	.47	1.02	.70	1.52	0.10	
XMRE 18-0010	2.02	1.000	.88	.59	1.14	.83	1.58	0.11	
XMRE 20-0010	2.27	1.250	1.13	.47	1.02	.70	1.83	0.12	
XMRE 26-0010	2.33	1.312	1.19	.59	1.14	.83	1.89	0.14	
XMRE 34-0010	2.70	1.687	1.44	.75	1.33	1.02	2.27	0.15	
XMRE 42-0010	3.02	2.000	1.75	.75	1.33	1.02	2.58	0.16	
XMRE 50-0010	3.42	2.281	2.03	.75	1.45	1.14	2.98	0.18	
XMRE 75-0010	3.42	2.281	2.03	1.11	1.80	1.48	2.98	0.19	
XMRA 50-8-0010	2.98	1.969	1.72	1.13	1.69	1.39	2.55	0.18	
XMRA 66-0010									
XMRA 104-0010	3.5	2.375	2.13	1.48	2.0	1.81	3.03	0.19	

OUTLINE POTTING FORMS

Potting Forms for External Miniature Rectangular Connectors

Nylon Potting Forms: Each form matches the back opening contour of its appropriate shell. Stays easily in place during the potting operation. Of negligible weight, the form need not be removed from the connector after potting. XMRE and XMRA connector-halves should always be engaged during the potting operation to preserve the contact alignment.



DIMENSIONS

Potting Form Part No. (If Ordered Separately)	Dimensions	
	A	B
XMRE 9-0100	.38	.86
XMRE 14-0100	.45	.81
XMRE 18-0100	.56	.86
XMRE 20-0100	.44	1.11
XMRE 26-0100	.56	1.17
XMRE 34-0100	.75	1.39
XMRE 42-0100	.75	1.69
XMRE 50-0100	.75	1.98
XMRE 75-0100	1.11	1.98

Potting Form Part No. (If Ordered Separately)	Dimensions	
	A	B
XMRA 9-0100	.38	.86
XMRA 14-0100	.45	1.11
*XMRA 20-0100	.44	1.11
XMRA 34-0100	.75	1.39
XMRA 42-0100	.75	1.69
XMRA 50-0100	.75	2.03
XMRA 50-8-0100	1.13	1.72
XMRA 66-0100	1.13	1.72
XMRA 75-0100	1.11	2.03
XMRA 104-0100	1.48	2.08

*Stepped construction not shown or dimensioned. Cut-outs to clear XMRA barriers not shown.

Winchester

199 Park Road Ext., Suite 104, Middlebury, Connecticut 06762 Phone:(203)741-5400 Fax:(203)741-5500 www.winchesterelectronics.com

Rack & Panel

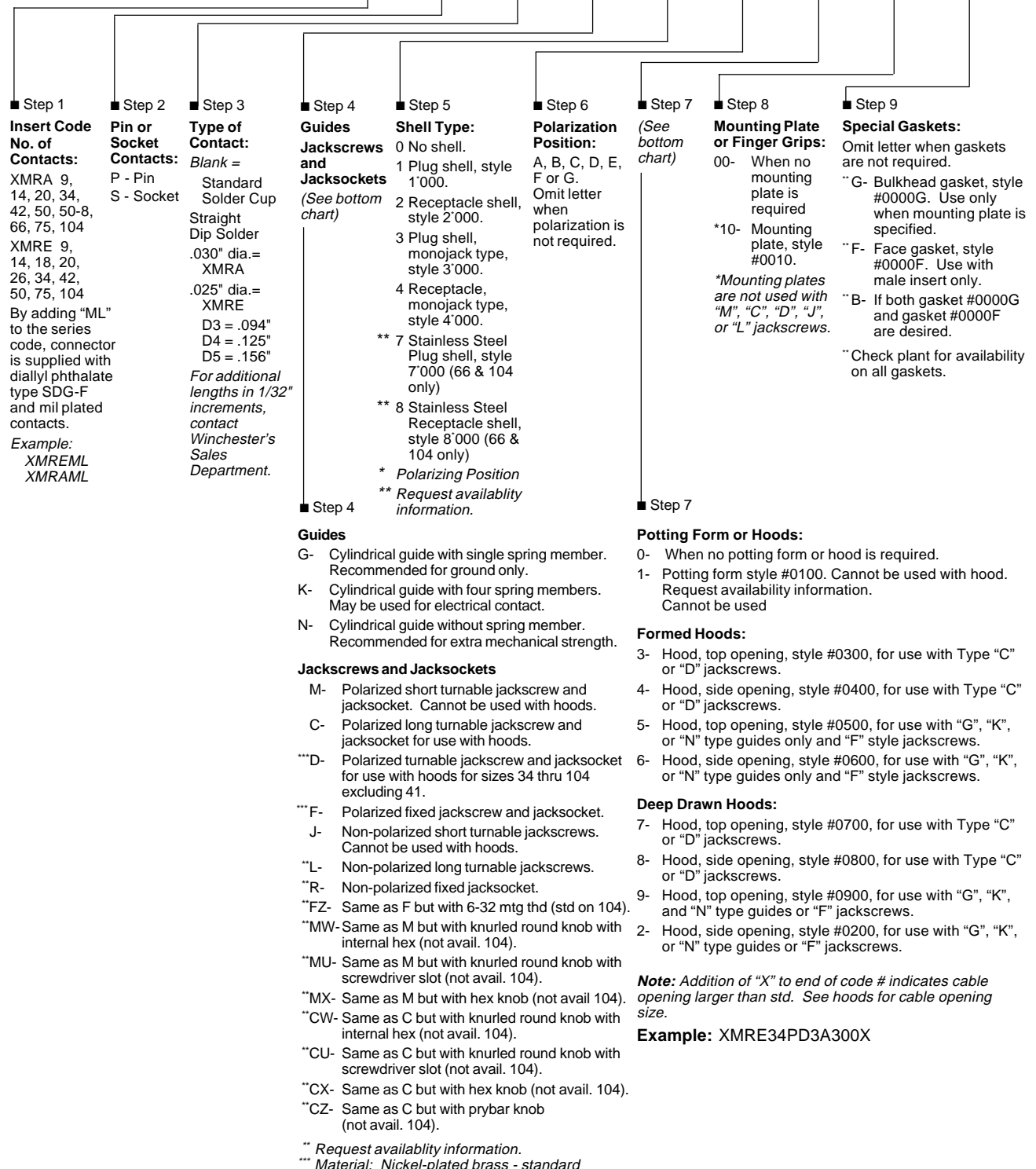
XMRA & XMRE Series

External Miniature Rectangular / #16 Contacts / .062" Dia. 13 Amps ■ #20 Contacts / .040" Dia. / 7.5 Amps

ORDERING INFORMATION

Omit steps not required

XMRE 34	S		-F	-2	A	1	10	
XMRA 34	S		-F	-2	A	1	10	



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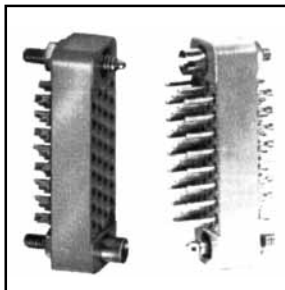
Rack & Panel

SLE-SME-SRE Series

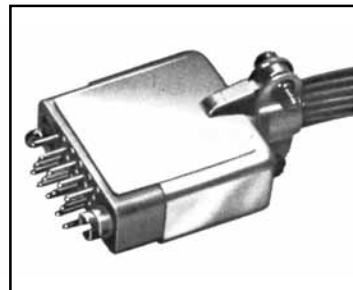
**Sub Miniature / High Density Rectangular / .025" Dia. / 3 Amps
.030" Dia. / 5 Amps / .040" Dia. / 7.5 Amps**



SLE
.025 Diameter Contacts —
3 Amps.



SRE
.030 Diameter Contacts — 5 Amps



SME
.040 Diameter Contacts — 7.5 Amps

Within this series, you'll find a standard size connector for which you can select one of three current ratings: 3, 5 or 7.5 amps. Compact and lightweight, they are especially

suited for aircraft, instrumentation and portable equipment applications.

Right angle, dip solder, pin or socket contacts are available. Consult factory.

SPECIFICATIONS

Current Rating: SLE - 3 amps; SRE - 5 amps; SME - 7.5 amps.

No. of Contacts: 4, 5, 7, 9, 11, 14, 20, 26, 29, 34, 44, 50.

Pin Contacts: Brass, gold plated except for SLE which is phosphor bronze, gold plated.

Socket Contacts: Phosphor bronze, gold plated.

Termination Types: .037 diameter solder cup will accept up to #22 AWG stranded wire. Solder cup adaptor (Part No. S45) will accept up to #20 AWG stranded wire. Dip solder terminations available for SRE Series, .030 Dia. Check Sales Department for available lengths.

Military versions of SRE are QPL'd to M28748/7 and M28748/8.

Electrical Data: The dielectric withstanding voltage is one minute

Dielectric: electrification at 1000 VAC. Green glass-filled diallyl phthalate per MIL-M-14, SDG-F.

Guides: Type NSS stainless steel, passivated or Type N Brass, gold plated.

Jackscrews: Stainless steel, passivated. Aluminum knobs on the jackscrews are equipped with set screws, except JTU jackscrews which have stainless steel knobs equipped with groove pins.

Hoods: Anodized aluminum. May be applied to either plug or receptacle. Both top and side openings are available for use with either guides or jackscrews.

Rack & Panel

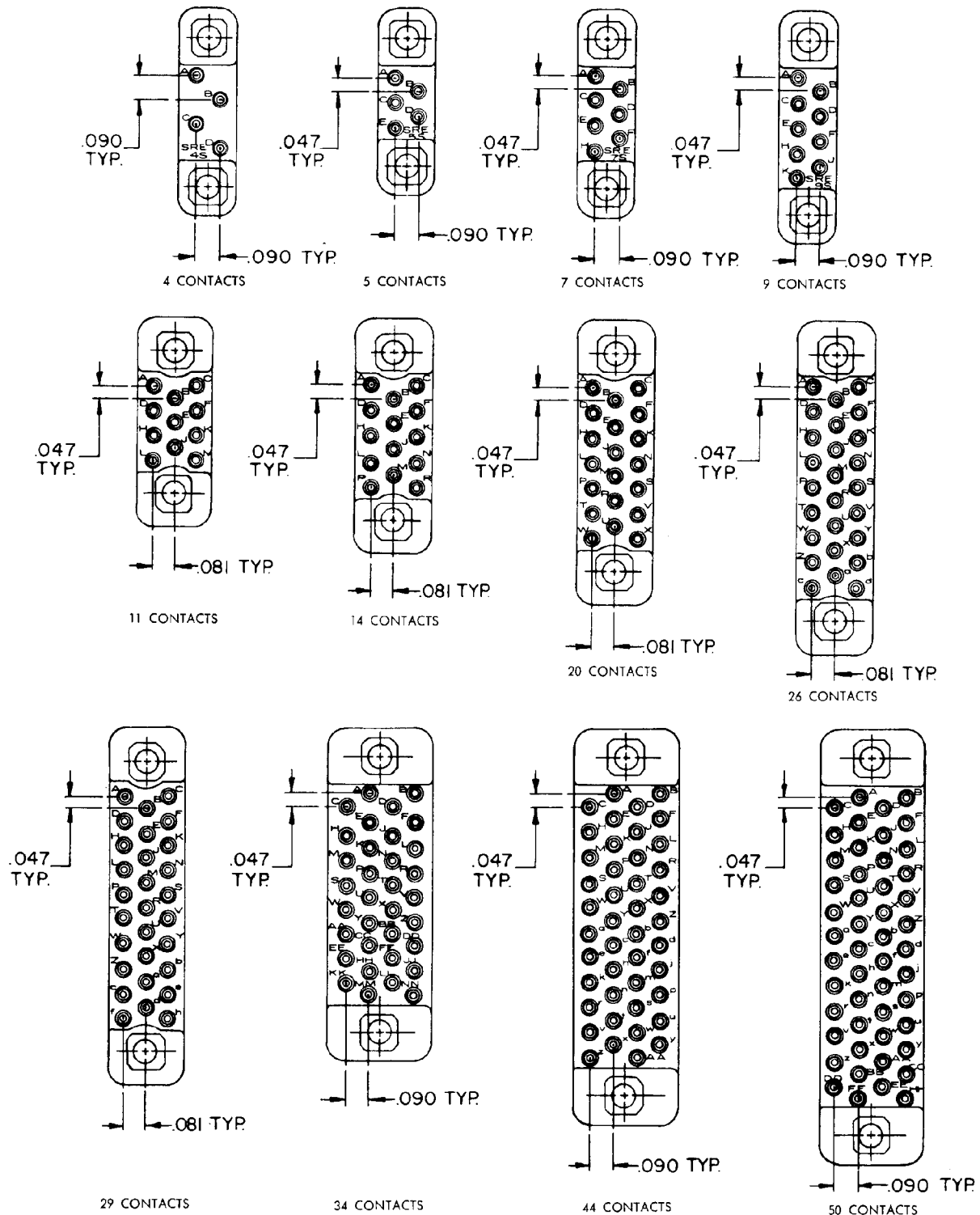
SLE-SME-SRE Series

Sub Miniature / High Density Rectangular / .025" Dia. / 3 Amps
.030" Dia. / 5 Amps / .040" Dia. / 7.5 Amps

CONTACT ARRANGEMENT

Mating Face of Female Moldings - Male Moldings Reverse Image

Dimensions are for reference only and are subject to change. Outline drawings on request.



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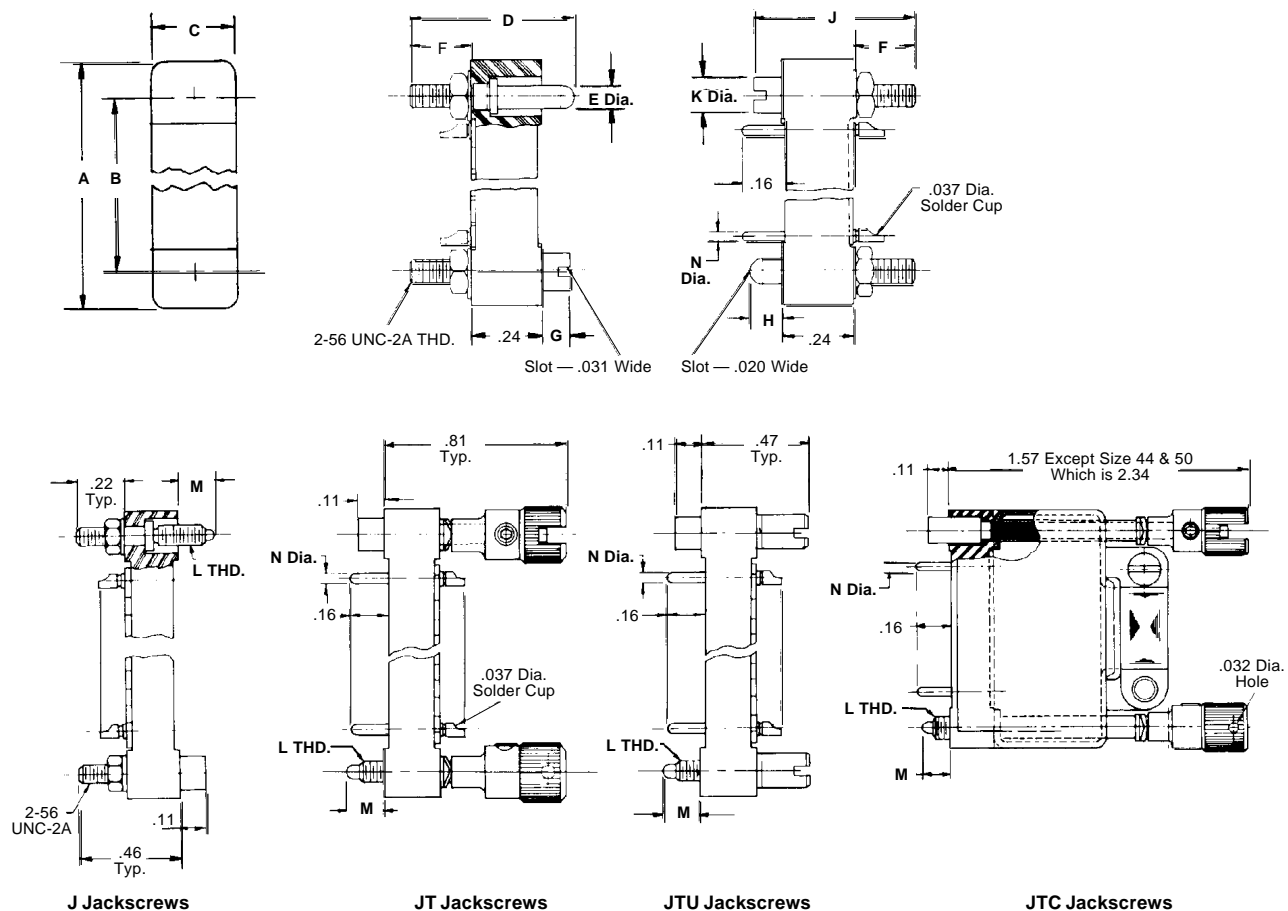
Rack & Panel

SLE-SME-SRE Series

Sub Miniature / High Density Rectangular / .025" Dia. / 3 Amps
.030" Dia. / 5 Amps / .040" Dia. / 7.5 Amps

OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.



DIMENSIONS

The stainless steel guide pin and socket have good physical strength and are particularly desirable for mounting connectors which will be

subject to severe vibration in service, but not for electrical applications. Optional gold plated brass available for electrical applications.

No. of Contacts	A	B	C
4	.78	.562	.21
5	.70	.482	.21
7	.78	.562	.21
9	.88	.656	.21
11	.78	.531	.28
14	.88	.625	.28
20	1.06	.814	.28
26	1.25	1.000	.28
29	1.34	1.094	.28
34	1.25	1.032	.39
44	1.48	1.267	.39
50	1.63	1.408	.39

Series	D	E Dia	F	G	H	J	K	L Thd	M	N
SLE	.62	.08	.24	.10	.14	.59	.125	2-56 UNC	.15	.025
SRE	.57	.09	.22	.11	.12	.57	.137	3-48 UNC*	.12	.030
SME	.62	.08	.24	.10	.14	.59	.125	2-56 UNC	.15	.040

*2-56 UNC Thread also available.

See ordering information for part number suffix.

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Rack & Panel

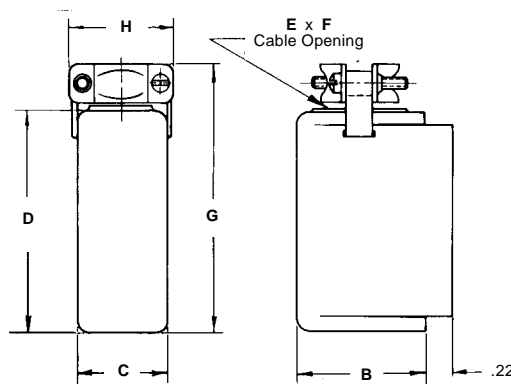
SLE-SME-SRE Series

Sub Miniature / High Density Rectangular / .025" Dia. / 3 Amps
.030" Dia. / 5 Amps / .040" Dia. / 7.5 Amps

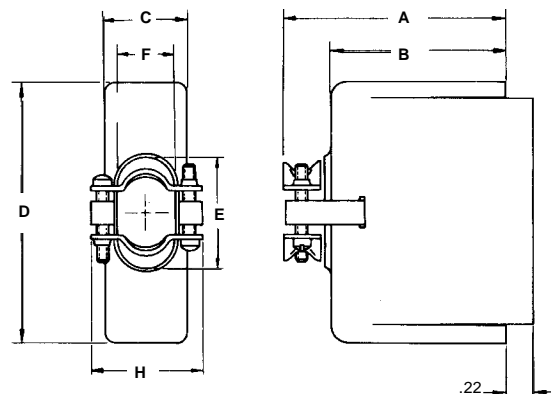
OUTLINE

Hoods Formed Aluminum

Dimensions are for reference only and are subject to change. Outline drawings on request.



Style H9 — Side Cable Opening



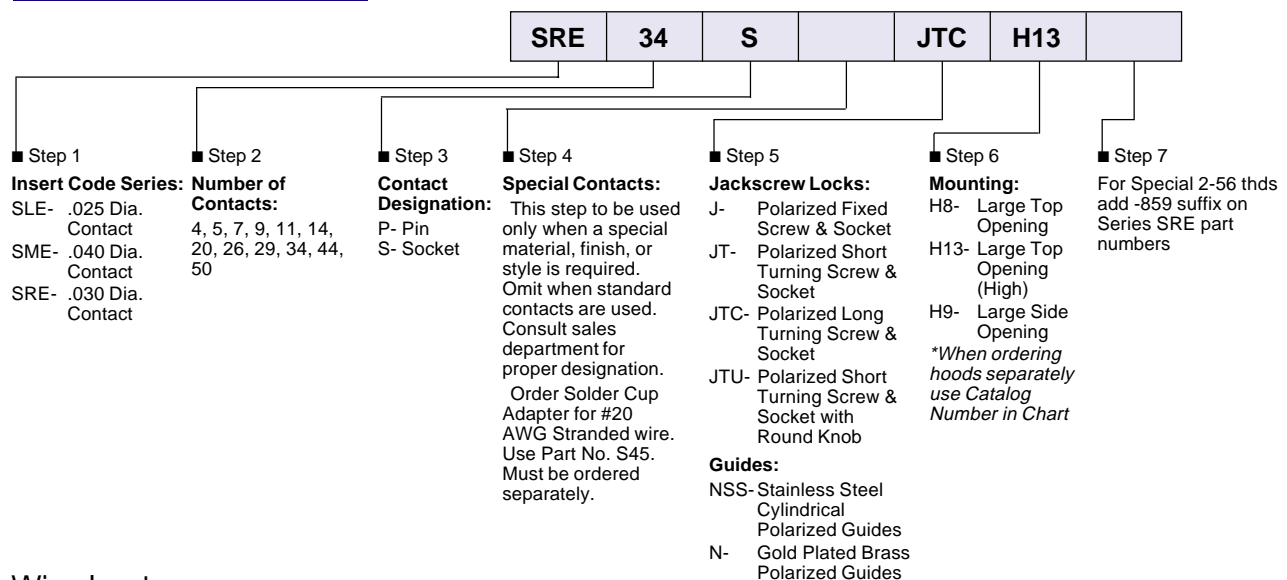
Style H8 / H13 — Top Cable Opening

DIMENSIONS

Hood Style	Hood Catalog Number Guides Only*	Dimensions						Cable Opening		No. of Contacts
		A	B	C	D	G	H	E	F	
H8	SRE11H8	1.02	.72	.33	.78	—	.53	.28	.28	11
H8	SRE50H8	1.80	1.50	.45	1.63	—	.63	1.19	.38	50
H9	SRE11H9	—	.72	.33	.78	1.08	.53	.50	.22	11
H9	SRE50H9	—	1.50	.45	1.63	1.92	.63	1.19	.38	50
H13	SRE4&7H13	1.02	.75	.25	.78	—	.53	.22	.16	4 & 7
H13	SRE14H13	1.02	.75	.34	.88	—	.53	.25	.16	14
H13	SRE20H13	1.02	.75	.34	1.06	—	.53	.38	.25	20
H13	SRE26H13	1.02	.75	.34	1.25	—	.53	.41	.25	26
H13	SRE34H13	1.05	.75	.45	1.25	—	.63	.73	.38	34
NOT AVAILABLE										5
										9
H13	SRE29H13	1.02	.75	.34	1.34	—	.53	.41	.25	29
NOT AVAILABLE										44

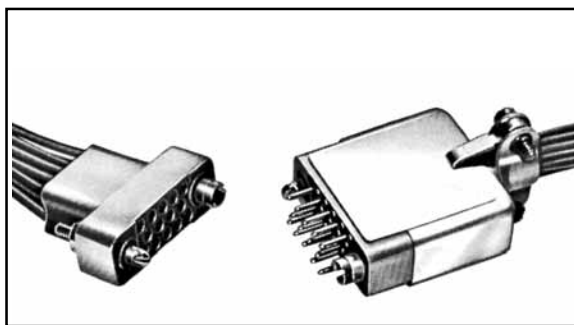
* Add "J" to hood part number when used with fixed jackscrews
Add "JTC" to hood part number when used with long turning jackscrews.

ORDERING INFORMATION



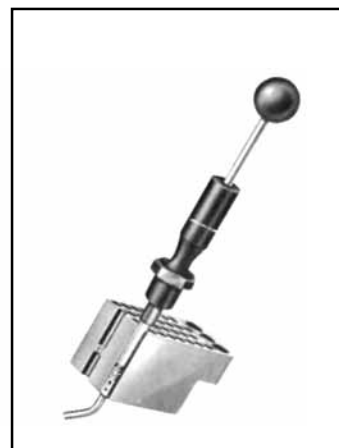
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SREC 14SN

SREC 14PNH13



Tool 107-1012

The SREC series is the first family of subminiature crimp contact rack and panel connectors. While retaining all of the important features of true connector miniaturization, the SREC offers .030 diameter crimp (4 indents) type removable contacts with .094

center to center spacing. Contacts are precision machined to assure solid pin and socket reliability. Compact and light in weight, the SREC Series is especially suitable for aircraft, instrumentation, computer and portable equipment applications.

SPECIFICATIONS

Current Rating: 5 amps

No. of

Contacts: 7, 11, 14, 18, 20, 26, 34, 44, 50

Pin Contacts: .030 dia. 4 indent crimp. Leaded commercial bronze, gold plated.

Socket

Contacts: Phosphor bronze, gold plated.

Termination Types:

Crimp or .025 sq. wire wrap. Crimp contacts will accommodate #20-#28 AWG stranded wire.

Dielectric: Glass-filled diallyl phthalate per MIL-M-14, SDG-F.

Electrical Data: The dielectric withstanding voltage is one minute electrification at 1400 VAC.

Jackscrews: Long and short turning, passivated stainless steel. Anodized aluminum knurled knobs equipped with set screws for long turning jackscrews. Stainless steel knobs with groove pins for short turning jackscrews.

Guides: Type N is standard - brass for extra mechanical strength. Type K - beryllium copper for high electrical conductivity. Type NSS - stainless steel

Hoods: Top opening hoods are available in all sizes. Side opening available for SREC 50 only.

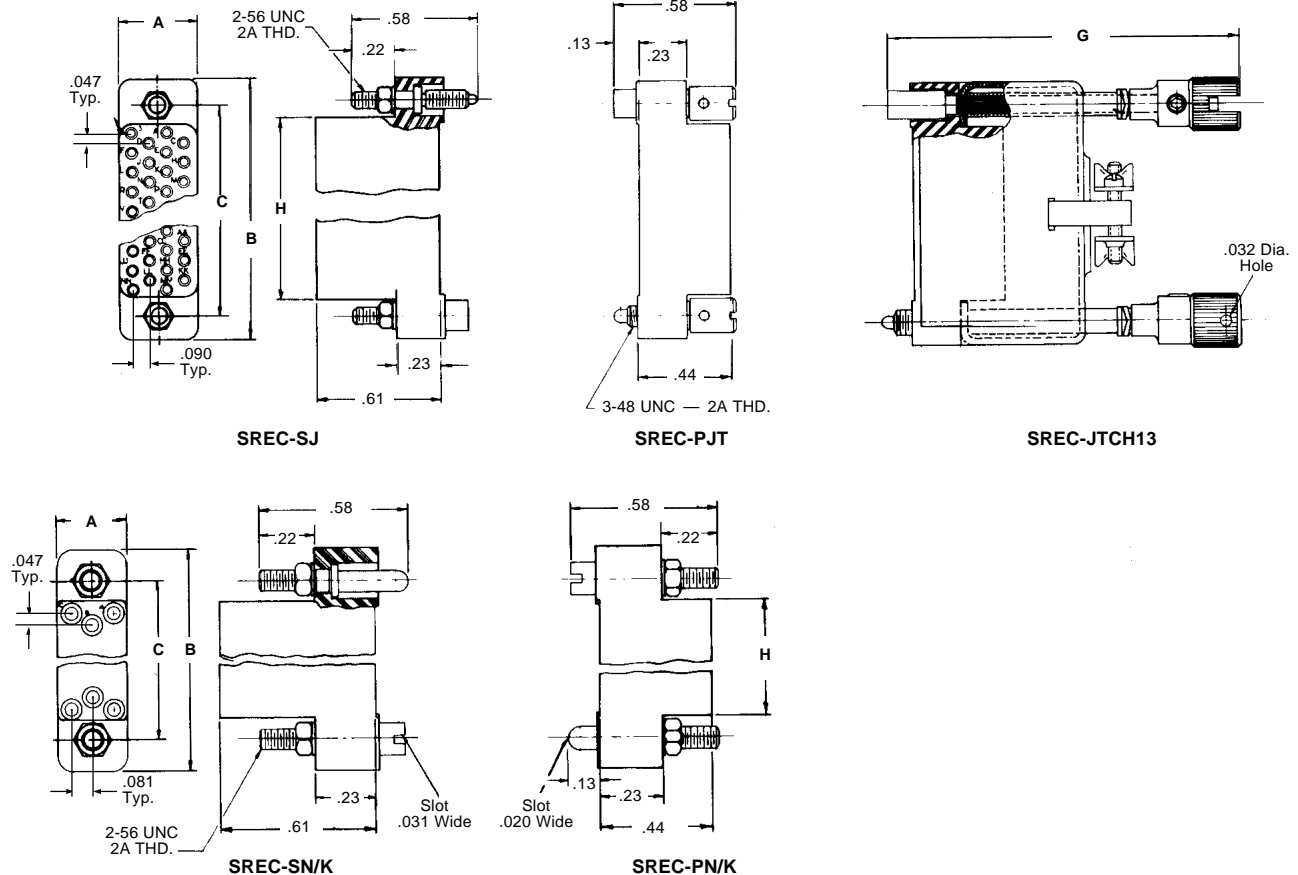
Rack & Panel

SREC Series

Sub Miniature Rectangular, Removable Contacts

OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.



DIMENSIONS

DIMENSION CHART					
No. of Contacts	A	B	C	G	H
7	.20	.78	.56	1.67	.41
14	.28	.88	.63	1.67	.50
20	.28	1.06	.81	1.67	.69
26	.28	1.25	1.000	1.67	.88
34	.39	1.25	1.03	1.67	.88
50	.39	1.63	1.40	2.45	1.25

SREC 11, 18 and 44 outline drawings on request

PHYSICAL DATA

Weight in Ounces (w/o contacts)		SREC 7	SREC 14	SREC 20	SREC 26	SREC 34	SREC 50		
	Plug	.03	.05	.07	.08	.12	.15		
	Plug	.04	.06	.08	.09	.15	.20		
Component Parts		Guide Pin		Guide Socket		L Washer (2)		Nut (2)	
Weight in Ounces		.02		.02		.007		.01	

CONTACTS

Part No.	Contact Type	Wire Size (Stranded)	Dimensions				Current Rating
			A	B	C	D	
100-4024P	P (Male)	24-26-28	—	.56	.028	.055	5 Amp
100-4024S	S (Female)	24-26-28	.55	—	.028	.055	
100-4020P	P (Male)	20-22	—	.50	.046	—	
100-4020S	S (Female)	20-22	.48	—	.046	—	

Polarizing Pin: Brass, Gold Plated, Part No. 109-8565

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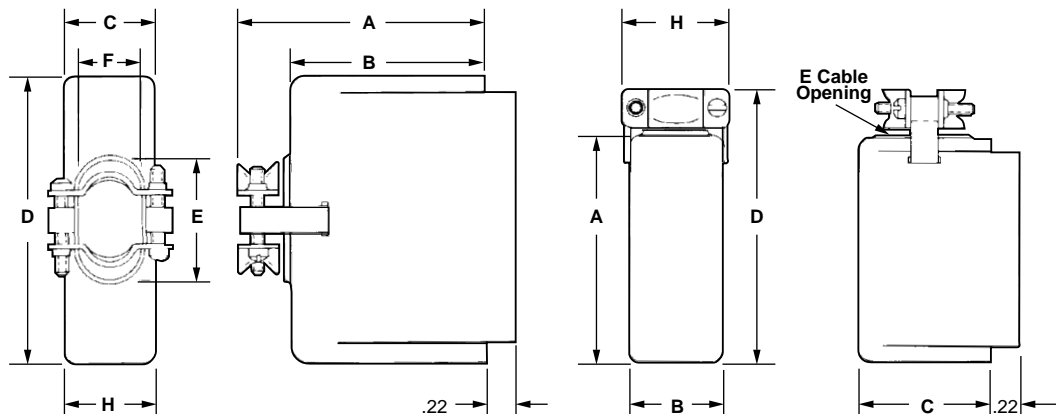
Rack & Panel

SREC Series

Sub Miniature Rectangular, Removable Contacts

OUTLINE FORMED ALUMINUM HOODS

Dimensions are for reference only and are subject to change. Outline drawings on request.



DIMENSIONS

SRE/SREC Large Top Opening Hoods

Code No.*	Dimensions				Cable Opening		H	Fits Connector
	A	B	C	D	E	F		
SRE7H13	1.02	.75	.25	.78	.22	.16	.53	SRE 7 P/S SREC 7 P/S
SRE14H13	1.02	.75	.34	.88	.38	.25	.53	SRE 14 P/S SREC 14 P/S
SRE20H13	1.02	.75	.34	1.06	.38	.25	.53	SRE 20 P/S SREC 20 P/S
SRE26H13	1.02	.75	.34	1.25	.41	.25	.53	SRE 26 P/S SREC 26 P/S
SRE34H13	1.05	.75	.45	1.25	.73	.38	.63	SRE 34 P/S SREC 34 P/S
SRE50H8	1.80	1.50	.45	1.63	1.19	.38	.63	SRE 50 P/S SREC 50 P/S

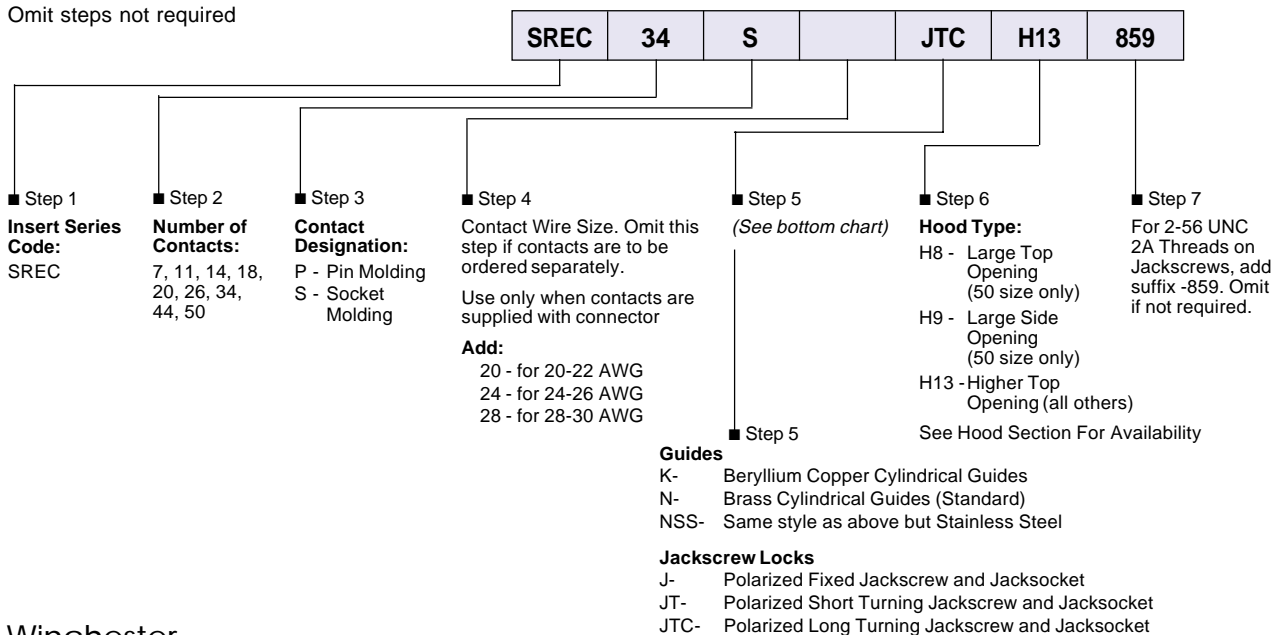
SRE/SREC Large Side Opening Hoods

Code No.*	A	B	C	D	E	H	Fits Connector
SRE50H9	1.63	.45	1.50	1.92	1.19 x .38	.63	SRE 50 P/S SREC 50 P/S

* Code numbers shown are for use with guides.
For use with jackscrews, add J or JTC to hood part number.

ORDERING INFORMATION

Omit steps not required



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Rack & Panel

42 Series

Panel Mount Miniature

22 AWG - .030" Diameter - 5 Amps



TERMINATION TYPES

Dip Solder:	.125" or .156" standard lengths with other lengths available on special order.	Solder Cup:	Accommodates up to #22 AWG stranded wire.
Grid Spacing:	.100" x .100" grid 50 or 74 contact positions on .100" centers in 3 rows. Two outboard rows for 25 contacts each. Center row either for 24 additional contacts or polarizing pins in specified positions.	Crimp Removable:	Crimp contacts available for #20 through #30 AWG stranded wire. Designed for four indent crimp. See crimp tooling.

POLARIZATION

Available in 50 contact configuration only. Choice of any combination of 24, center positions. Specify polarizing positions required. Positions top to bottom are: A, B, C,	D, E, F, H, J, K, L, M, N, P, R, S, T, U, V, W, X, Y, Z, a.b. When 74 contacts are required no polarization other than hardware polarization is available.
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SPECIFICATIONS

Current Rating: 5.0 amps.	Dielectric: Minimum withstanding voltage is one minute electrification at 1200 VAC.
Pin Contacts: .030" dia. gold plated brass conforming to specification QQ-B-626.	Polarization: Polarizing pins may be used in any combination in center row.
Socket Contacts: Gold plated phosphor bronze.	Jackscrews: Passivated stainless steel, anodized aluminum knobs.
Termination Types: Solder cup, dip solder and crimp removable contacts.	Hoods: Anodized aluminum, top opening only.
Housing Material: Red diallyl phthalate for Dip Solder and Solder Cup Housings. Green diallyl phthalate for Crimp Removable Housings	

CRIMP TOOLING

Automatic Crimping Machine: Cat. No. 107-0952.	Contact Removal Tool: Cat. No. 107-1012.
Hand Crimping Tool: Cat. No. 107-0616.	Contact Insertion Tool: Cat. No. 107-1011.
Locator: Cat. No. 107-0617.	

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Rack & Panel

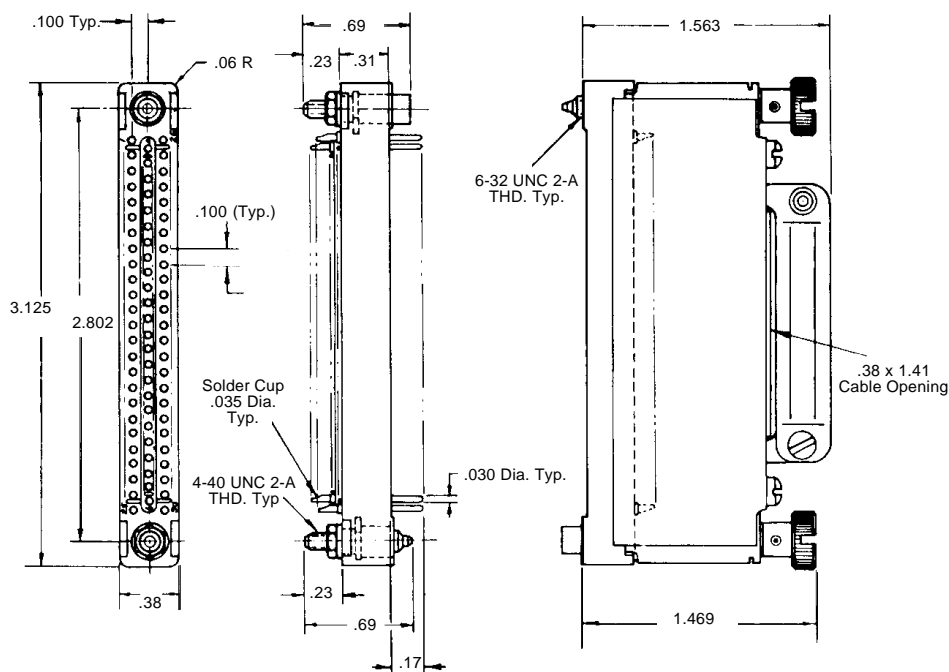
42 Series

Panel Mount Miniature

22 AWG - .030" Diameter - 5 Amps

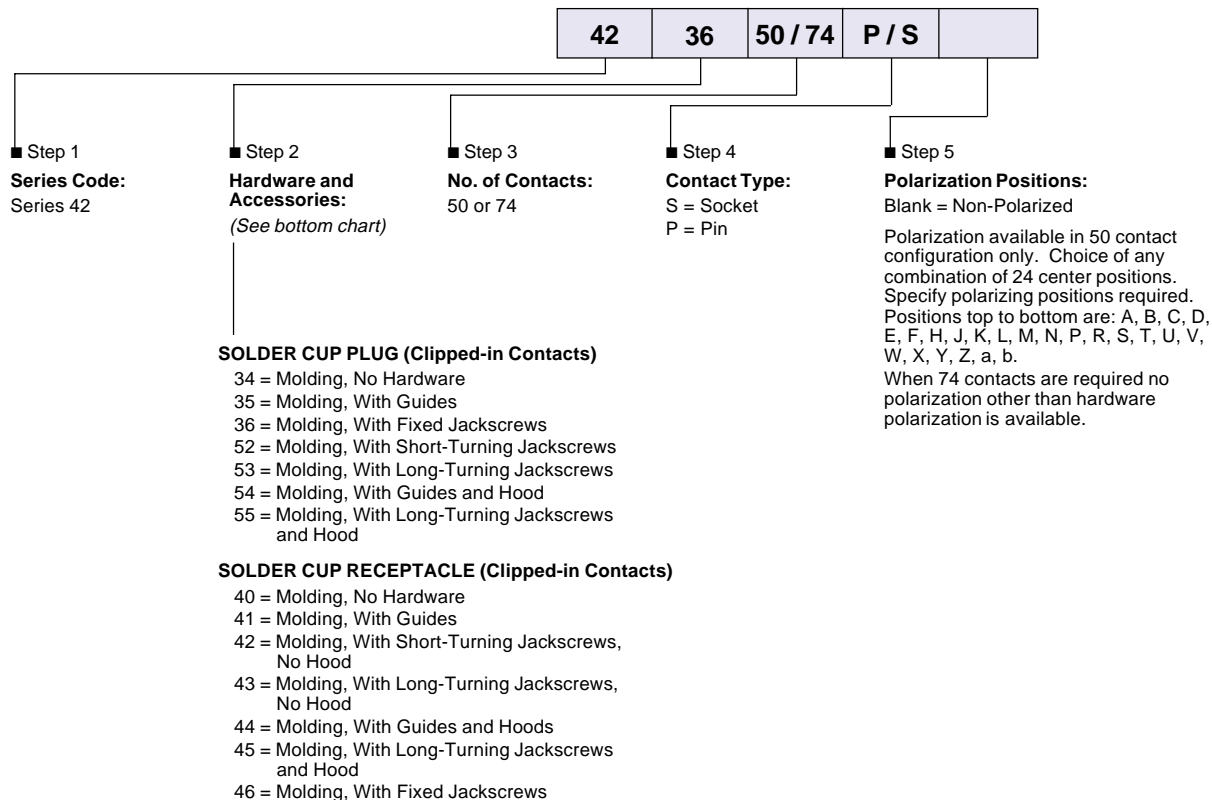
OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.



Solder Cup, Clipped-in Contacts

ORDERING INFORMATION



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Rack & Panel

42 Series

Panel Mount Miniature

22 AWG - .030" Diameter - 5 Amps

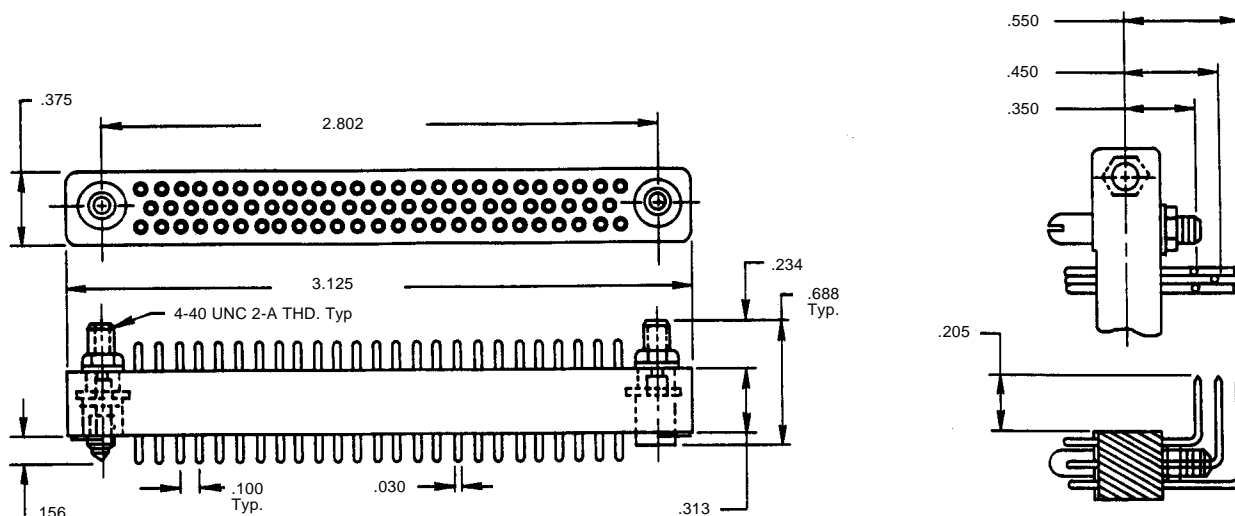
OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.

Dip Solder Receptacle

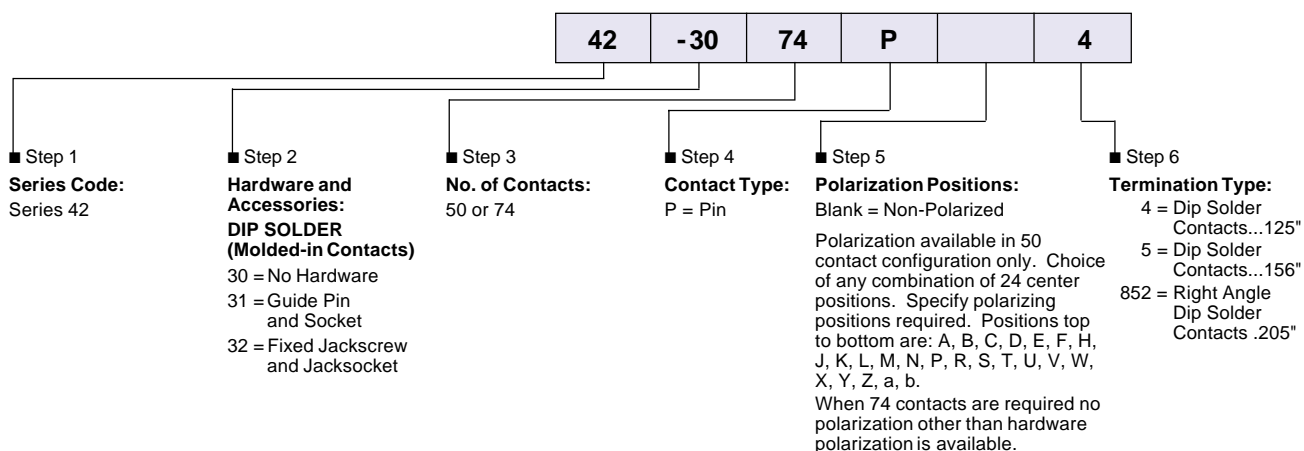
Shown:

74 contact right angle configuration. Center row eliminated for 50 contact connector.



Dip Solder, Molded-in Contacts

ORDERING INFORMATION



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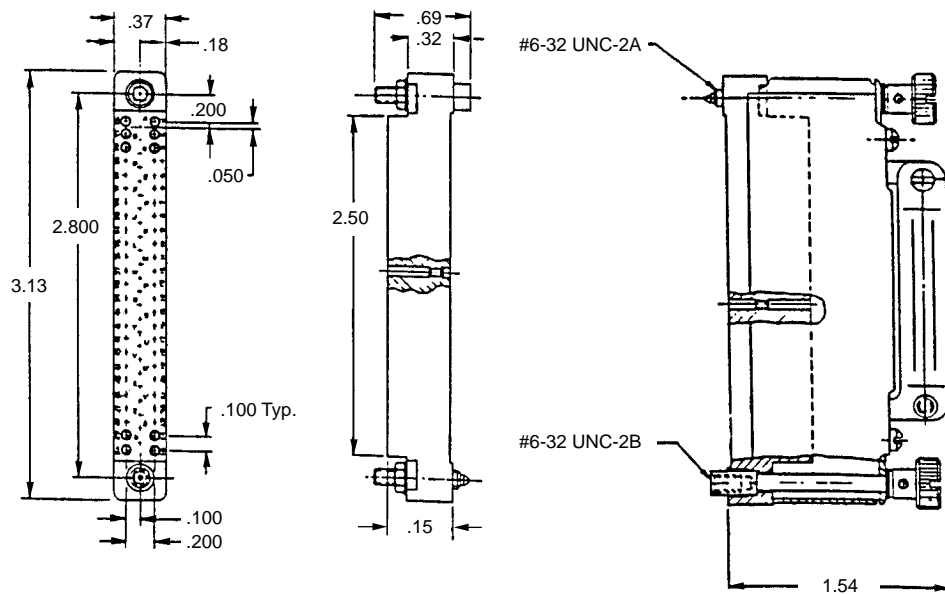
Rack & Panel

42 Series

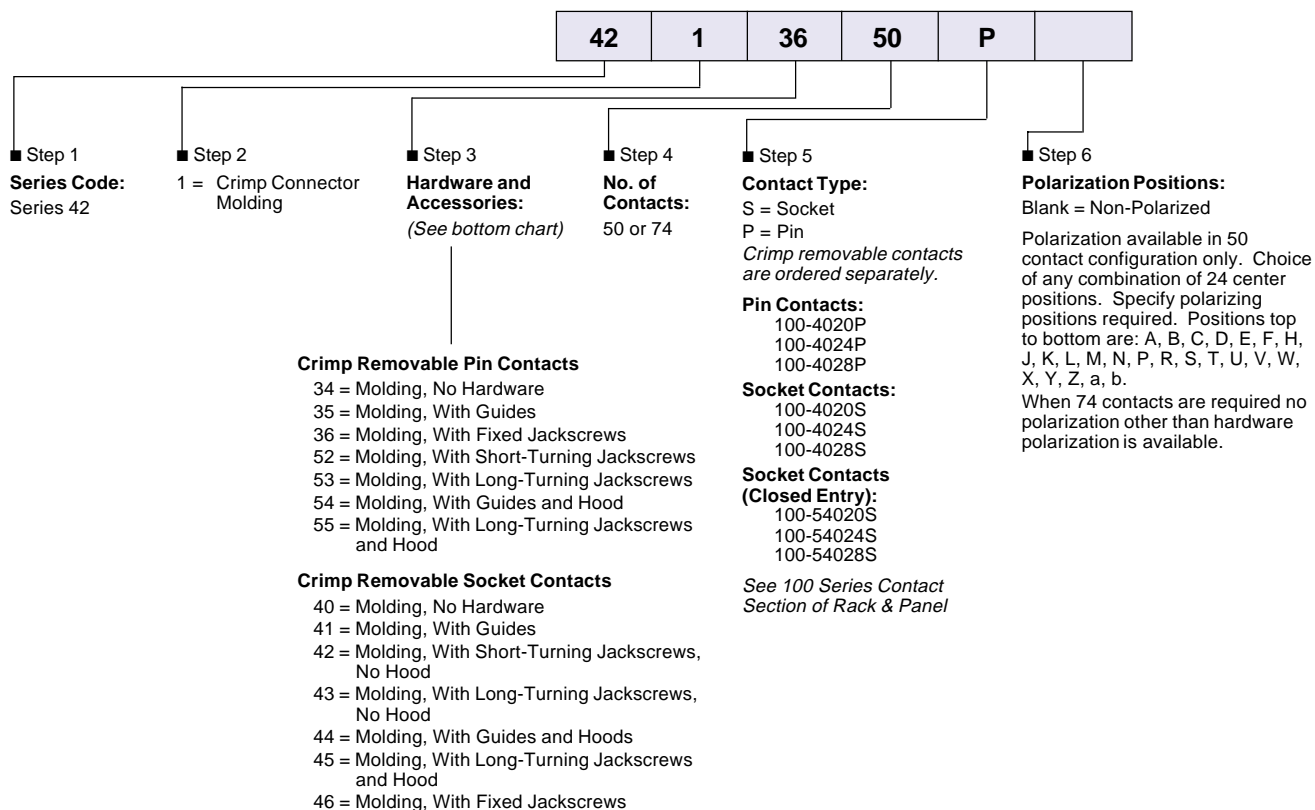
Panel Mount Miniature

22 AWG - .030" Diameter - 5 amps

OUTLINE



ORDERING INFORMATION



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Rack & Panel

SRM Series

Sub Miniature Rectangular #20 Contacts / .040" Dia. / 7.5 Amps

SRM Series connectors are particularly suitable where current rating and voltage drop require-

ments dictate a larger wire size than can be used with other subminiature connectors.



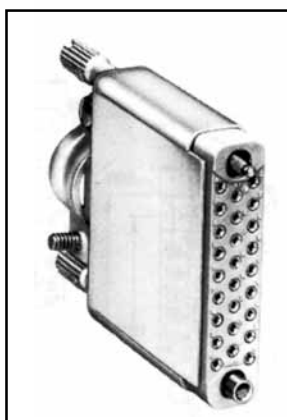
XSRM14PNSS2500



XSRM14PNSS1000



SRM14SNSS0000



SRM26SCO300



XSRM26SM2000



SRM26PF0000

SPECIFICATIONS

Current Rating: 7.5 Amps

No. of

Contacts: 5, 7, 11, 14, 20, 26, 34, 50, 75, 104

Pin Contacts: .040 dia. brass, gold plated.

Socket

Contacts: Phosphor, bronze, gold plated.

Termination

Types: .048 dia. solder cups will accept up to #20 AWG stranded wire. Dip Solder Contacts, .030 dia. Check Sales Dept. for available lengths.

Electrical Data: Minimum dielectric withstanding voltage is one minute at 1500 VAC when tested in accordance with MIL-C-28748.

Dielectric: Glass-filled diallyl phthalate - grey- per MIL-M-14, SDG-F.

Guides: NSS Type, stainless steel; or N Type, brass.

Jackscrews: Stainless steel with knurled and slotted aluminum knobs.

Hoods: Anodized aluminum. May be applied to either plug or receptacle. Both top and side openings are available.

Shells: Polarized shells are available. SRM connector assembled with a shell changes part number from SRM _____ to XSRM _____.

Winchester.

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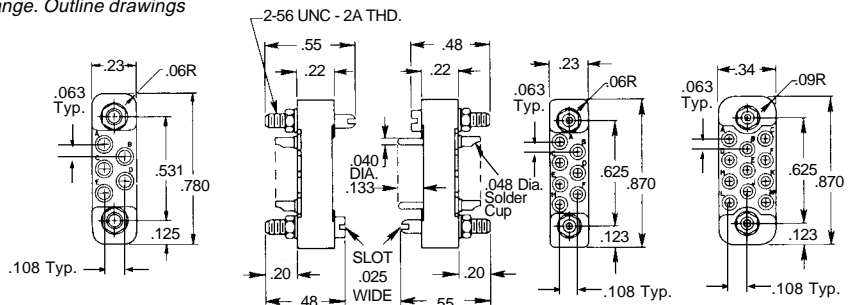
Rack & Panel

SRM Series

Sub Miniature Rectangular #20 Contacts / .040" Dia. / 7.5 Amps

CONTACT ARRANGEMENTS

Dimensions are for reference only and are subject to change. Outline drawings on request.

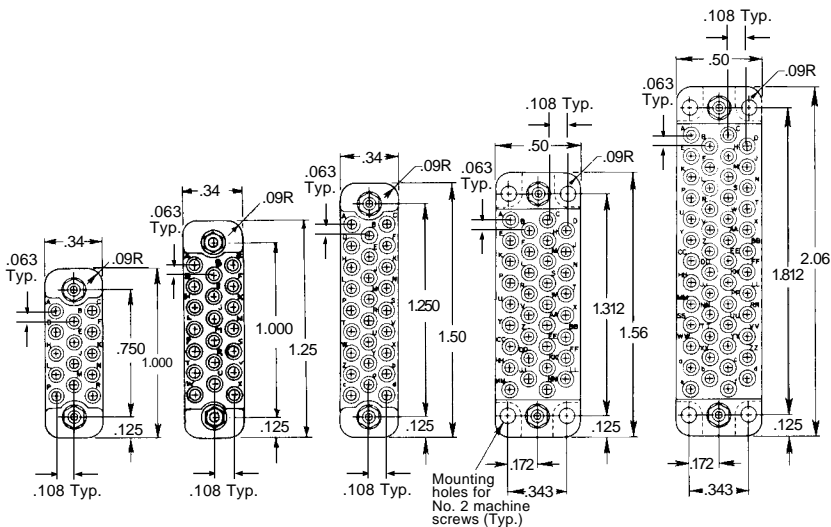


SRM5P-NSS

SRM7S-NSS

SRM7P-NSS

SRM11P-NSS



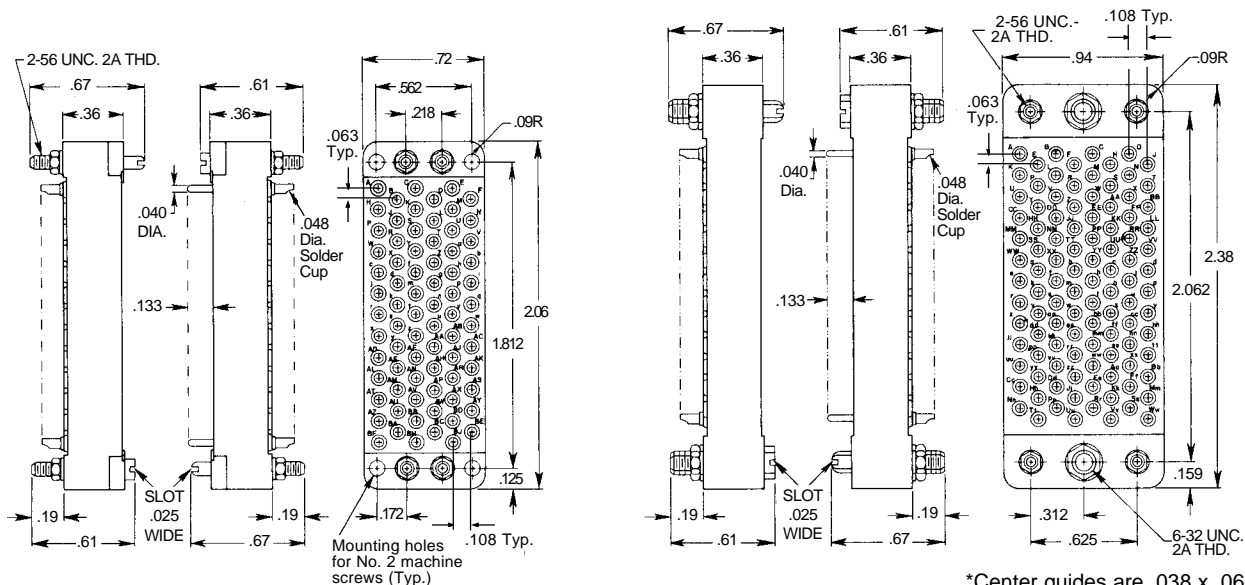
SRM14P-NSS

SRM20P-NSS

SRM26S-NSS

SRM34P-NSS

SRM50P-NSS



SRM75S-NSS

SRM75P-NSS

SRM104S-NSS

SRM104P-NSS

*Center guides are .038 x .062

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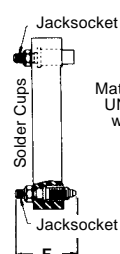
Rack & Panel

SRM Series

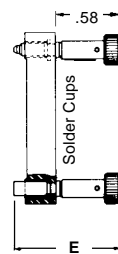
Sub Miniature Rectangular #20 Contacts / .040" Dia. / 7.5 Amps

OUTLINE JACKSCREWS & JACKSOCKETS

Dimensions are for reference only and are subject to change. Outline drawings on request.

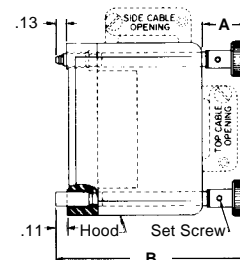


Mating thread size 2-56 UNC except size 104 which is 6-32 UNC.



AND

Mating connector half with turnable Jackscrews-with-Knobs Code designation M



OR

Mating connector half with Hood and turnable Long Jackscrews-with-Knobs Code designation C-0300, C-0400

Jackscrew locking device assures positive coupling of engaged connectors to prevent accidental disconnecting from vibration or physical shock. It also aids easy connection and separation of connector plug and receptacle. Mounted connector-half houses one non-turnable fixed jackscrew and jacksocket to insure connector polarization. Mating-half houses one of the two types of turning jackscrew and jacksocket (M or C) Turnable jackscrew-jacksocket combination (M or C) assemblies on either Plug or

Receptacle, the mating connector-half (either Receptacle or Plug) must then contain fixed jackscrew-jacksocket combination (F).

Both short and long turning jackscrews (M and C) have knurled and slotted knobs for locking by hand or screwdriver. Knob is assembled on shaft with a socket setscrew. Safety wiring of engaged halves is achieved by using the through-holes.

Drawings show extension of standard knobs beyond hood.

DIMENSIONS

Standard Connector Size	Long Turning Code "C"		Short Turning Code "M"	Fixed Jacks Code "F"
	0300	0300X	E	F
	A	B		
SRM 5	—	—	.92	.53
SRM 7	—	1.28	.92	.53
SRM 11	—	1.84	.92	.53
SRM 14	—	1.84	.92	.53
SRM 20	—	2.09	.92	.53
SRM 26	.56	2.09	.92	.53
SRM 34	.56	2.09	.92	.53
SRM 50	.56	2.09	.92	.53
SRM 75	.56	2.23	1.06	.67
SRM 104	.56	2.80	1.06	.67

CODES

Note: Jackscrews and jacksockets are stainless steel with passivating dip. Knob is anodized aluminum.

TYPE		Code Letter
Jackscrew	Fixed	F
Jacksocket	Short Turnable	M
Jacksocket	Long Turnable	C
Knob	Standard	—

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Rack & Panel

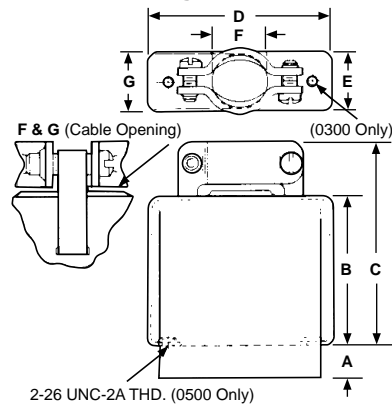
SRM Series

Sub Miniature Rectangular #20 Contacts / .040" Dia. / 7.5 Amps

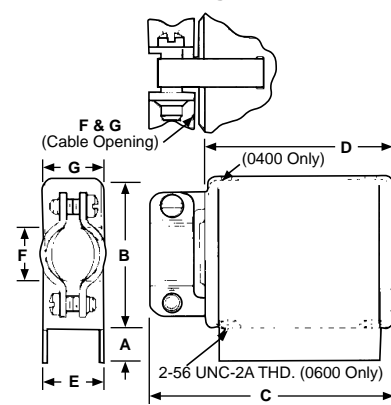
HOODS - FORMED ALUMINUM

Dimensions are for reference only and are subject to change. Outline drawings on request.

Top Cable Opening Hoods



Side Cable Opening Hoods



0300X Cable Clamp

0300X Hood is identical to 0300 Hood except for cable clamp style and cable opening in the hood.

0400X Cable Clamp

0400X Hood is identical to 0400 Hood except for cable clamp style and cable opening in the hood.

DIMENSIONS

Top Cable Opening Hoods

Code No.	Dimensions						Cable Opening		Code No.	Dimensions						Cable Opening	
	A*	B	C	D	E	F	G			A*	B	C	D	E	F	G	
SRM 7-0300X	.16	.38	.67	.88	.30	.36	.23		SRM 34-0300	.16	1.19	1.63	1.56	.56	.63	.5	
SRM 7-0500	.16	.38	.69	.88	.30	.30	.23		SRM 34-0300X	.16	1.19	1.67	1.56	.56	.81	.5	
SRM 7-0500X	.16	.38	.67	.88	.30	.36	.23		SRM 34-0500	.16	1.19	1.63	1.56	.56	.63	.5	
SRM 11-0300X	.16	.94	1.23	.88	.41	.47	.34		SRM 34-0500X	.16	1.19	1.67	1.56	.56	.81	.5	
SRM 11-0500	.16	.94	1.25	.88	.41	.44	.34		SRM 50-0300	.16	1.19	1.63	2.06	.56	.66	.5	
SRM 11-0500X	.16	.94	1.23	.88	.41	.47	.34		SRM 50-0300X	.16	1.19	1.67	2.06	.56	.88	.5	
SRM 14-0300X	.16	.94	1.23	1	.41	.5	.34		SRM 50-0500	.16	1.19	1.63	2.06	.56	.66	.5	
SRM 14-0500	.16	.94	1.25	1	.41	.44	.34		SRM 50-0500X	.16	1.19	1.67	2.06	.56	.88	.5	
SRM 14-0500X	.16	.94	1.23	1	.41	.5	.34		SRM 75-0300	.16	1.19	1.63	2.06	.78	.63	Dia.	
SRM 20-0300X	.16	1.19	1.67	1.25	.41	.72	.34		SRM 75-0300X	.16	1.19	1.72	2.06	.78	.91	.72	
SRM 20-0500	.16	1.19	1.63	1.25	.41	.34	.72		SRM 75-0500	.16	1.19	1.63	2.06	.78	.63	Dia.	
SRM 20-0500X	.16	1.19	1.67	1.25	.41	.72	.34		SRM 75-0500X	.16	1.19	1.72	2.06	.78	.91	.72	
SRM 26-0300	.16	1.19	1.63	1.5	.41	.56	.34		SRM 104-0300	.16	1.75	2.28	2.38	1	1.06	.94	
SRM 26-0300X	.16	1.19	1.63	1.5	.41	.91	.34		SRM 104-0300X**	.16	1.75	2.52	2.38	1	.86	1.36	
SRM 26-0500	.16	1.19	1.63	1.5	.41	.56	.34		SRM 104-0500	.16	1.75	2.28	2.38	1	1.06	.94	
SRM 26-0500X	.16	1.19	1.63	1.5	.41	.91	.34		SRM 104-0500X**	.16	1.75	2.52	2.38	1	.86	1.36	

Hoods may be ordered separately (see code numbers in above tables) or assembled on connectors. If desired assembled to connectors, see Code Numbering System for complete catalog number.

Prefix hood code numbers with "X" for use with shells. Example: XSRM34-0300

Side Cable Opening Hoods

Code No.	Dimensions						Cable Opening		Code No.	Dimensions						Cable Opening	
	A*	B	C	D	E	F	G			A*	B	C	D	E	F	G	
SRM 11-0400	.16	.94	1.19	.88	.41	.44	.34		SRM 34-0400	.16	1.19	2	1.56	.56	.63	.5	
SRM 11-0400X	.16	.94	1.17	.88	.41	.34	.47		SRM 34-0400X	.16	1.19	2.03	1.56	.56	.81	.5	
SRM 11-0600	.16	.94	1.19	.88	.41	.44	.34		SRM 34-0600	.16	1.19	2	1.56	.56	.63	.5	
SRM 11-0600X	.16	.94	1.17	.88	.41	.34	.47		SRM 34-0600X	.16	1.19	2.03	1.56	.56	.81	.5	
SRM 14-0400	.16	.94	1.31	1	.41	.44	.34		SRM 50-0400	.16	1.19	2.5	2.06	.56	.66	.5	
SRM 14-0400X	.16	.94	1.30	1	.41	.5	.34		SRM 50-0400X	.16	1.19	2.53	2.06	.56	.88	.5	
SRM 14-0600	.16	.94	1.31	1	.41	.44	.34		SRM 50-0600	.16	1.19	2.5	2.06	.56	.66	.5	
SRM 14-0600X	.16	.94	1.30	1	.41	.5	.34		SRM 50-0600X	.16	1.19	2.53	2.06	.56	.88	.5	
SRM 20-0400	.16	1.19	1.69	1.25	.41	.56	.34		SRM 75-0400	.16	1.19	2.5	2.06	.78	.63	Dia.	
SRM 20-0400X**	.16	1.19	1.73	1.25	.41	.72	.34		SRM 75-0400X	.16	1.19	2.58	2.06	.78	.91	.72	
SRM 20-0600	.16	1.19	1.69	1.25	.41	.56	.34		SRM 75-0600	.16	1.19	2.5	2.06	.78	.63	Dia.	
SRM 20-0600X**	.16	1.19	1.73	1.25	.41	.72	.34		SRM 75-0600X	.16	1.19	2.58	2.06	.78	.91	.72	
SRM 26-0400	.16	1.19	1.94	1.5	.41	.56	.34		SRM 104-0400	.16	1.75	2.91	2.38	1	1.06	.94	
SRM 26-0400X	.16	1.19	1.94	1.5	.41	.91	.34		SRM 104-0400X	.16	1.75	2.91	2.38	1	1.44	.94	
SRM 26-0600	.16	1.19	1.94	1.5	.41	.56	.34		SRM 104-0600	.16	1.75	2.91	2.38	1	1.06	.94	
SRM 26-0600X	.16	1.19	1.94	1.5	.41	.91	.34		SRM 104-0600X	.16	1.75	2.91	2.38	1	1.44	.94	

*Note: This dimension does not apply when shells are used. Tab is removed.

**Request availability information.

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Rack & Panel

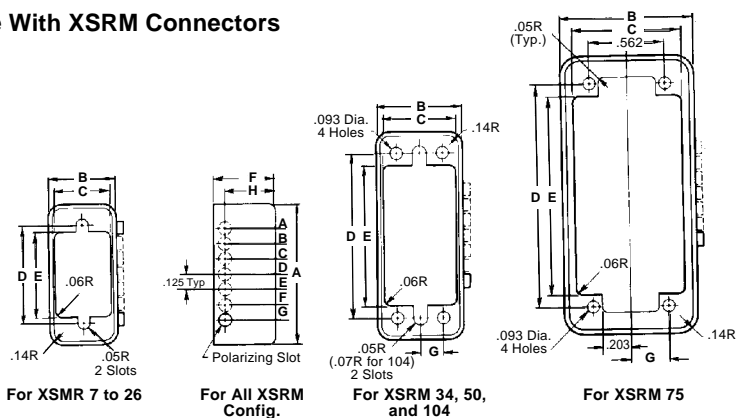
SRM Series

Sub Miniature Rectangular #20 Contacts / .040" Dia. / 7.5 Amps

PLUG SHELLS

Dimensions are for reference only and are subject to change. Outline drawings on request.

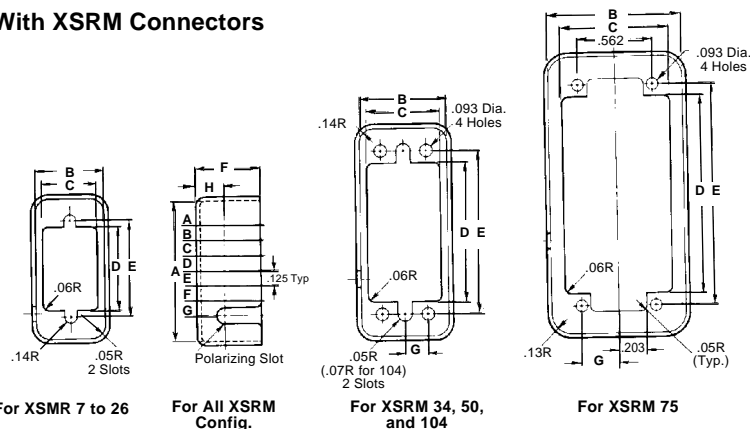
For Use With XSRM Connectors



RECEPTACLE SHELLS

Dimensions are for reference only and are subject to change. Outline drawings on request.

For Use With XSRM Connectors



MATERIAL

Shells are .031 thick aluminum, anodized for protection against corrosion. Either style - plug or receptacle - may be used to house a female insert, thus allowing "live" socket contacts to be cable or panel mounted.

Shells also provide a means by which connector polarization is accomplished - receptacle shell is slotted for engaging a polarizing pin on plug shell. Non-polarized shells have the slot and pin omitted.

POLARIZATION

The shell part numbers given in table show an asterisk (*) where the code letter for the desired polarizing position belongs - example: XSRM14-2*000 becomes XSRM14-2B000

when polarization in position "B" is desired. Specify the same position on the mating shell. For non-polarized shells, merely omit this position, e.g. XSRM14-2000.

Shell Size	Available Polarization Positions	Shell Size	Available Polarization Positions
7	A,B,C,D	34	A,B,C,D,E,F,G
11	A,B,C,D	50	A,B,C,D,E,F,G
14	A,B,C,D,E	75	A,B,C,D,E,F,G
20	A,B,C,D,E,F,G	104	A,B,C,D,E,F,G
26	A,B,C,D,E,F,G		

DIMENSIONS

Plug Shells (.031" thick)

Shell Part No. (if ordered separately)	Dimensions							
	A	B	C	D	E	F	G	H
XSRM 7-1*000	.97	.33	.23	.625	.53	.44	—	.31
XSRM 11-1*000	.97	.44	.34	.625	.53	.44	—	.31
XSRM 14-1*000	1.11	.44	.34	.750	.67	.44	—	.31
XSRM 20-1*000	1.34	.44	.34	1.00	.94	.44	—	.31
XSRM 26-1*000	1.61	.44	.34	1.250	1.16	.44	—	.31
XSRM 34-1*000	1.66	.61	.5	1.312	1.16	.44	.172	.31
XSRM 50-1*000	2.16	.83	.5	1.812	1.66	.44	.172	.31
XSRM 75-1*000	2.16	.81	.72	1.812	1.66	.58	.281	.45
XSRM 104-1*000	2.48	1.05	.94	2.062	1.81	.58	.312	.45

Receptacle Shells (.031" thick)

Shell Part No. (if ordered separately)	Dimensions							
	A	B	C	D	E	F	G	H
XSRM 7-2*000	1	.36	.23	.625	.53	.44	—	.19
XSRM 11-2*000	1	.47	.34	.625	.53	.44	—	.19
XSRM 14-2*000	1.13	.47	.34	.750	.67	.44	—	.19
XSRM 20-2*000	1.38	.47	.34	1.00	.94	.44	—	.19
XSRM 26-2*000	1.63	.47	.34	1.250	1.16	.44	—	.19
XSRM 34-2*000	1.69	.63	.5	1.312	1.16	.44	.172	.19
XSRM 50-2*000	2.19	.63	.5	1.812	1.66	.44	.172	.19
XSRM 75-2*000	2.19	.84	.72	1.812	1.66	.58	.281	.33
XSRM 104-2*000	2.5	1.06	.94	2.062	1.81	.58	.312	.33

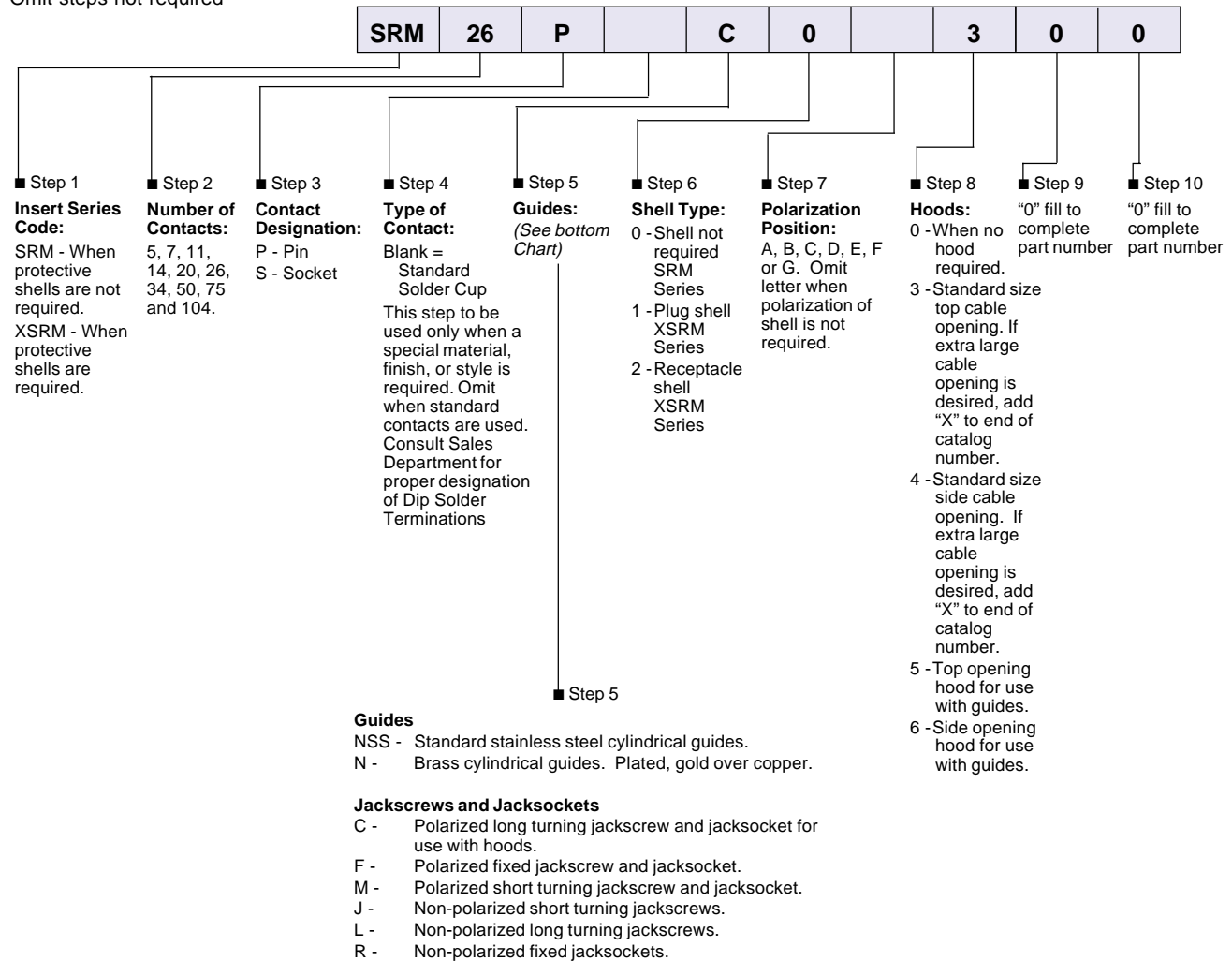
Rack & Panel

SRM Series

Sub Miniature Rectangular #20 Contacts / .040" Dia. / 7.5 Amps

ORDERING INFORMATION

Omit steps not required



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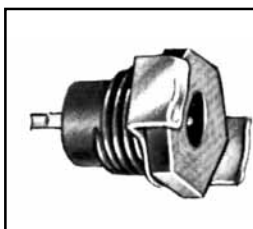
Rack & Panel

PM1 Series

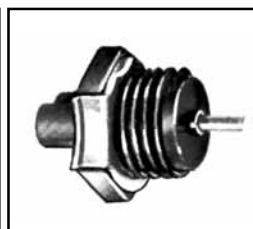
High Voltage, Single Contact / #20 Contacts / .040" Dia. / 7.5 Amps



N
Nylon Nut



PM1SLR
Plug with lock ring



PM1PLS
Receptacle with lock spring

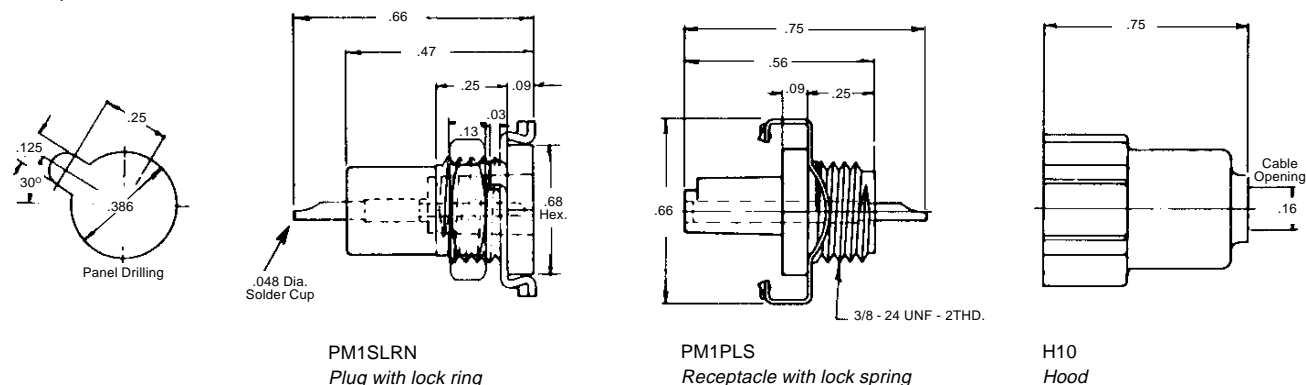


H10
Hood

This connector was developed for applications requiring moderately high voltage ratings, this single contact connector is particularly well adapted to Photo-Flash, Aircraft, Instrumentation and Communications Equipment.

OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.



SPECIFICATIONS

Current Rating: 7.5 amps		
No. of Contacts: 1		
Pin Contacts: .040 dia. brass, gold plated	Mounting:	receptacle with respect to each other.
Socket Contacts: Phosphor bronze, gold plated		Cable or panel mounted. Use nylon nut applied to either plug or receptacle.
Terminations: .048 solder cup will accept up to #20 AWG stranded wire.	Lock Ring (and lock spring):	Applied to plug or receptacle. Prevents connector rotation on panel and when engaged with lock spring, prevents accidental disconnection due to vibration, etc.
Electrical Data: Dielectric withstanding voltage is one minute electrification at 5650 VAC.		Diallyl Phthalate cable hood
Dielectric: Molded Diallyl phthalate per MIL-M-14, type SDG-F. Color Gray.	Hood:	
Polarization: Permits one engaging position only and prevents rotation of the plug and	Weight in Ounces:	Receptacle .05, Plug .05, Washer .005, Hood .07, Lock Ring .017, Lock Spring .019, Nut .015

ORDERING INFORMATION

PM1PLR-	Connector, plug with lock ring
PM1SLS-	Connector, receptacle with lock spring
PM1PLS-	Connector, plug with lock spring
PM1SLR-	Connector, receptacle with lock ring
PM1P-	Connector, plug without vibration lock
PM1S-	Connector, receptacle without vibration lock

*Add **H10-** to above numbers when ordering hoods
*Add **H10C-** to above numbers for hood with cable clamp
Add **N-** to above numbers when ordering nylon nut

* When ordering hoods separately specify
P/N **H10T34** or **H10CT34**

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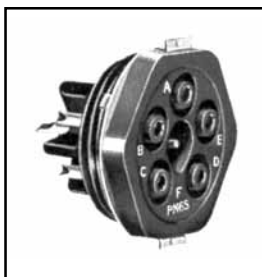
Rack & Panel

PM6 Series

High Voltage Miniature / #20 Contacts / .040" Dia. / 7.5 Amps



N
Nylon Nut



PM6SLR
Receptacle with lock ring



PM6PLS
Plug with lock spring



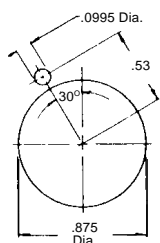
PM6H
Hood

This connector was developed for applications requiring moderately high voltage ratings, this connector of minimum bulk and

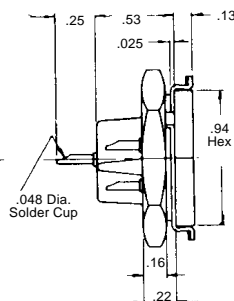
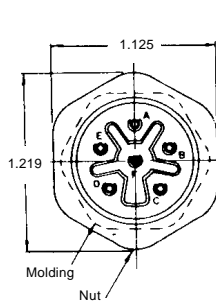
weight is particularly well adapted to Photo-Flash, Aircraft, Instrumentation and Communications Equipment.

OUTLINE

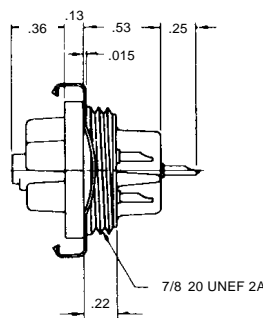
Dimensions are for reference only and are subject to change. Outline drawings on request.



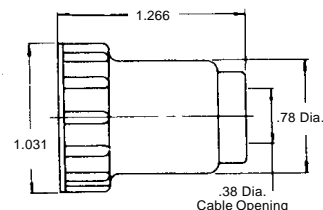
Panel Drilling



PM6SLRN
Receptacle



PM6PLS
Plug



PM6H
Hood

SPECIFICATIONS

Current Rating: 7.5 amps

No. of Contacts: 6

Pin Contacts: .040 dia. brass, gold plated

Socket

Contacts: Spring temper phosphor bronze, gold plated

Terminations: .048 dia. solder cup accepts up to #20 AWG stranded wire.

Electrical Data: Dielectric withstanding voltage is one minute electrification at 3560 VAC.

Dielectric: Molded Diallyl phthalate per MIL-M-14, type SDG-F. Color Gray.

Polarization: Body design makes it impossible to make connection except in proper position.

Mounting: Cable or panel mounted. Use nylon nut applied to either plug or receptacle.

Lock Ring (and lock spring): Prohibits connector rotation on panel mounting and when engaged with lock spring, prevents accidental disconnection due to vibration, etc.

Hood: Molded diallyl phthalate cable hood may be applied to either plug or receptacle.

ORDERING INFORMATION

PM6PLS- Connector, plug with lock spring
PM6SLR- Connector, receptacle with lock ring
PM6PLR- Connector, plug with lock ring
PM6SLS- Connector, receptacle with lock spring
PM6P- Connector, plug without vibration lock
PM6S- Connector, receptacle without vibration lock

Add **H-** to above numbers when ordering hoods

Add **N-** to above numbers when ordering nylon nut

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Rack & Panel

SM Series

Sub Miniature / #20 - #24 Contacts / 3 And 7.5 Amps



N
Nylon Nut



SM2
Receptacle



SM2P
Plug



SMH
Hood

Extreme compactness and lightweight of these subminiature connectors make them ideal for limited space application in Aircraft. Portable Equipment and Instrumentation.

SPECIFICATIONS

Current Rating: SM1 - 7.5 amps;
SM2, SM3 - 3 amps

No. of Contacts: 1, 2, 3

Pin Contacts: SM1 - .040 dia.
brass, gold plated
SM2, SM3 - .025 dia.
brass, gold plated

Socket Contacts: Phosphor bronze, gold plated

Terminations: SM1 - .048 dia. solder cup
will accept up to #20 AWG
stranded wire.
SM2, SM3 - .037 dia. solder
cup will accept up to #24
AWG stranded wire.

Electrical Data: Dielectric withstanding voltage
is one minute electrification at
1200 VAC.

Dielectric: Diallyl Phthalate per MIL-M-14,
type SDG-F. Color Gray.

Polarization: Body design allows engage-
ment in only one position.

Mounting: Either plug or receptacle may
be mounted on chassis or
bulkhead with 1/4 - 28 cadmium
plated brass nut. Add "N" to
code number to order.

Hood: Cable hood may be applied to
both plug and receptacle. Add
"H" to code number. When
ordering a hood separately,
order P/N SMH.

PHYSICAL AND ELECTRICAL DATA

Current Rating	Weight in Ounces		* Wire Range
	P.	R.	
SM1 - 7.5 Amp	.02	.02	SM1 - #20
SM2 - 3 Amp	.02	.02	SM2 - #24
SM3 - 3 Amp	.02	.02	SM3 - #24

* Stranded

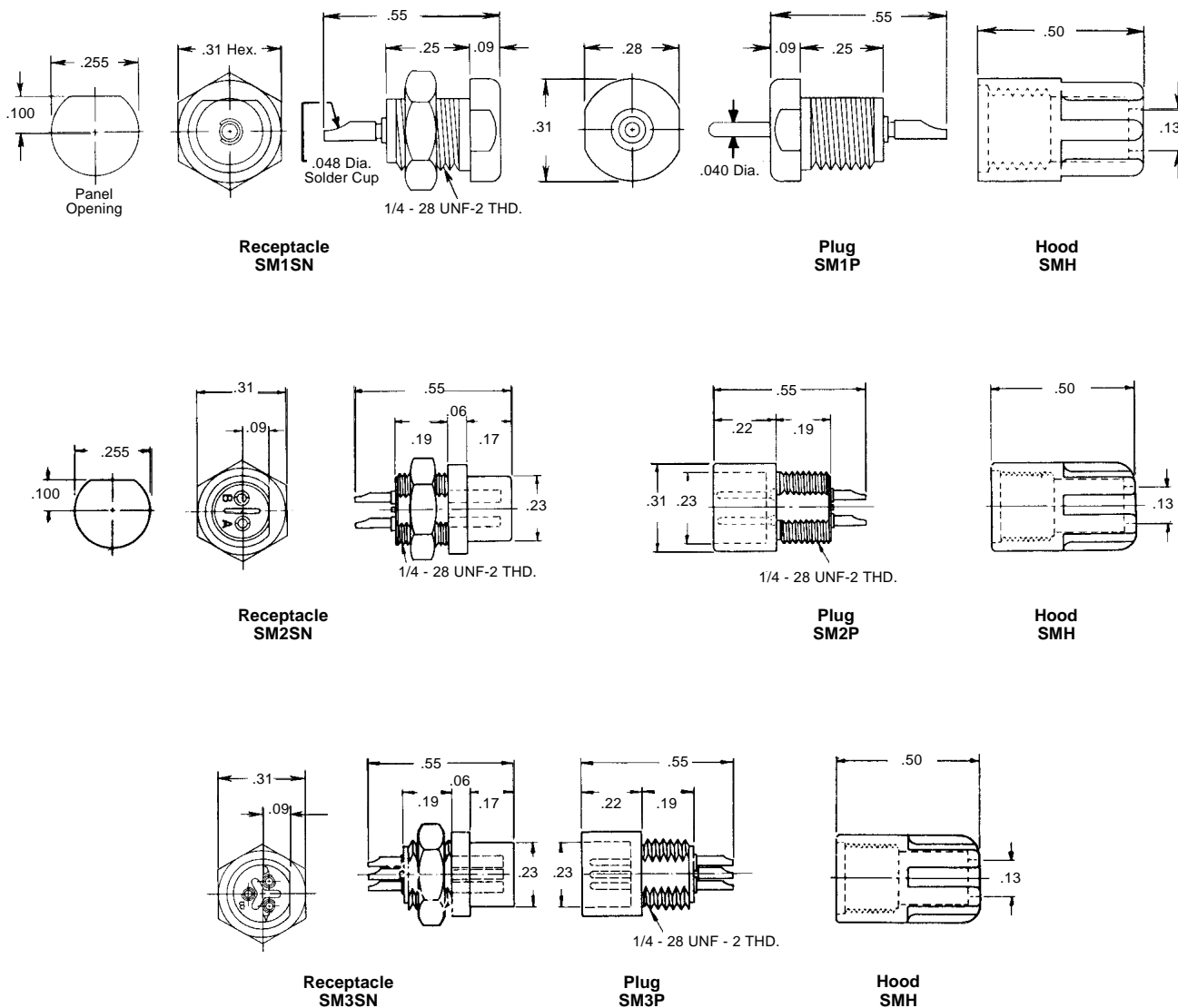
Rack & Panel

SM Series

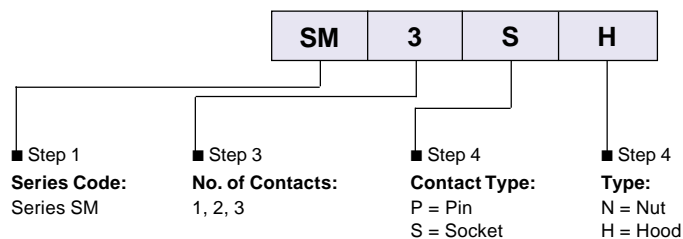
Sub Miniature / #20 - #24 Contacts / 3 And 7.5 Amps

OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.



ORDERING INFORMATION



Winchester

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Rack & Panel

M Series

High Voltage Miniature / #20 Contacts / .040" Dia. / 7.5 Amps



M4PLSH10

Plug with lock spring and hood



M4SLRGN

Receptacle with lock ring, ground lug and nut



M10SLRN

Receptacle with lock ring and nut



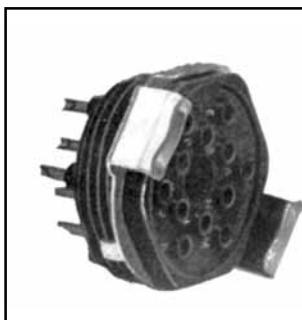
M10PLSH19

Plug with lock spring and hood



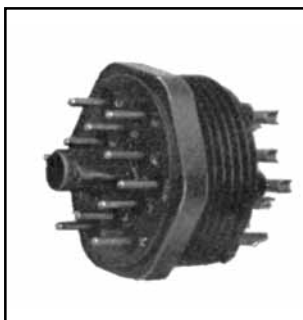
N

Nylon Nut



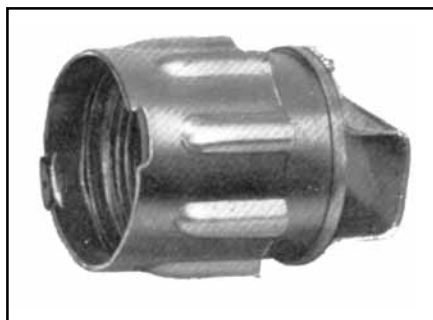
M12SLS12

Receptacle with lock spring



M12P

Plug



M12H

Hood with lock shell

The extreme compactness and lightweight of M connectors make them ideal for such applications as strain gauges, telemetry and pressure pick-up installations in aircraft, portable equipment and instrumentation.

SPECIFICATIONS

Current Rating: 7.5 amps

No. of Contacts: 4, 5, 7, 9, 10, 12

Pin Contacts: .040 dia. brass, gold plated

Socket Contacts: Spring temper phosphor bronze, gold plated

Terminations: .048 dia. solder cup accepts up to #20 AWG stranded wire. M12 - .043 dia. solder cup accepts up to #20 AWG stranded wire.

Electrical Data: The dielectric withstanding voltage is one minute electrification at 1500 VAC. (2250 VAC for M12).

Dielectric: Brown mineral filled diallyl phthalate. Also available in gray glass filled diallyl phthalate, per MIL-M-14, SDG-F.

Polarization: Body design permits engagement in proper position only.

Mounting: For 1/16" panel mounting of either plug or receptacle use cadmium plated brass nut for M4-10, nylon nut for M12. Add "N" to code number.

Lock Ring (and lock spring): May be applied to plug or receptacle to stop connector rotation on panel. When engaged with lock spring, prevents accidental disconnection due to vibration, etc.

Ground Lug: Can be used to ground any of the 4 contacts on M4 connector. Add "G" to code number.

Hood: Anodized aluminum or brown mineral filled diallyl phthalate hoods may be applied to plug or receptacle of M4-M10. With or without cable clamps to provide additional strain relief for the cable.

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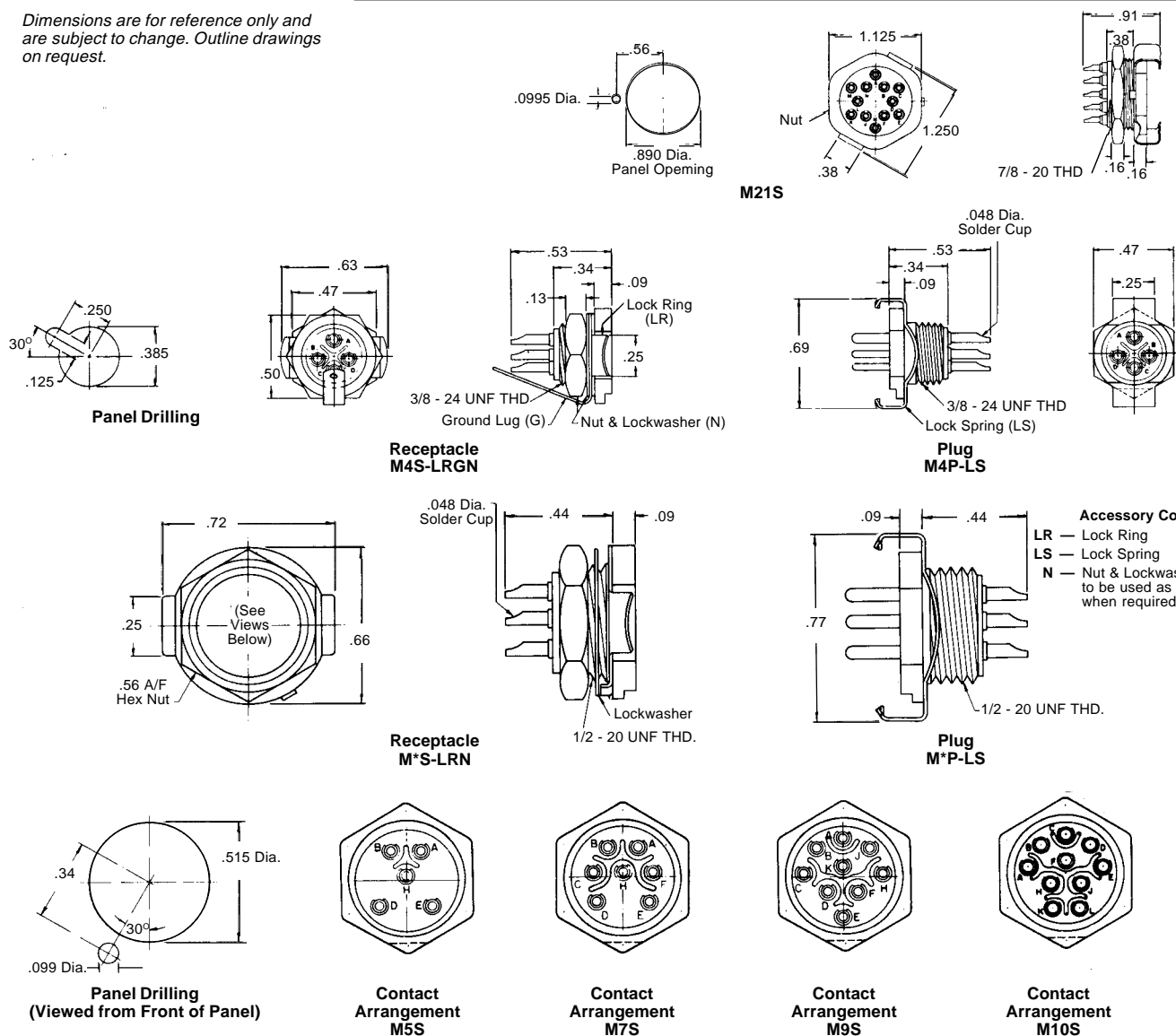
Rack & Panel

M Series

High Voltage Miniature / #20 Contacts / .040" Dia. / 7.5 Amps

OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.



PHYSICAL AND ELECTRICAL DATA

Contact locations are shown from terminal sides

NOTE: Contact arrangement of M*P are reversed

* Insert number, indicating number of contacts (5, 7, 9, 10)

Catalog Number	Number of Contacts	Weight In Ounces						Solder Cup Hole Dia./in.	Current Rating
		Plug	Rec.	Nut	Lock Spring	Lock Ring	Lock Washer		
M4P M4S	4	.08	.06	.08	.02	.02	.01	.048	7.5 amps
M5P M5S	5	.10	.08	.06	.02	.03	.01	.048	7.5 amps
M7P M7S	7	.12	.10	.06	.02	.03	.01	.048	7.5 amps
M9P M9S	9	.13	.10	.06	.02	.03	.01	.048	7.5 amps
M10P M10S	10	.13	.10	.06	.02	.03	.01	.048	7.5 amps
M12P M12S	12	.3	.4	.05	.02	.03	.01	.043	7.5 amps

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Rack & Panel

M Series

High Voltage Miniature / #20 Contacts / .040" Dia. / 7.5 Amps

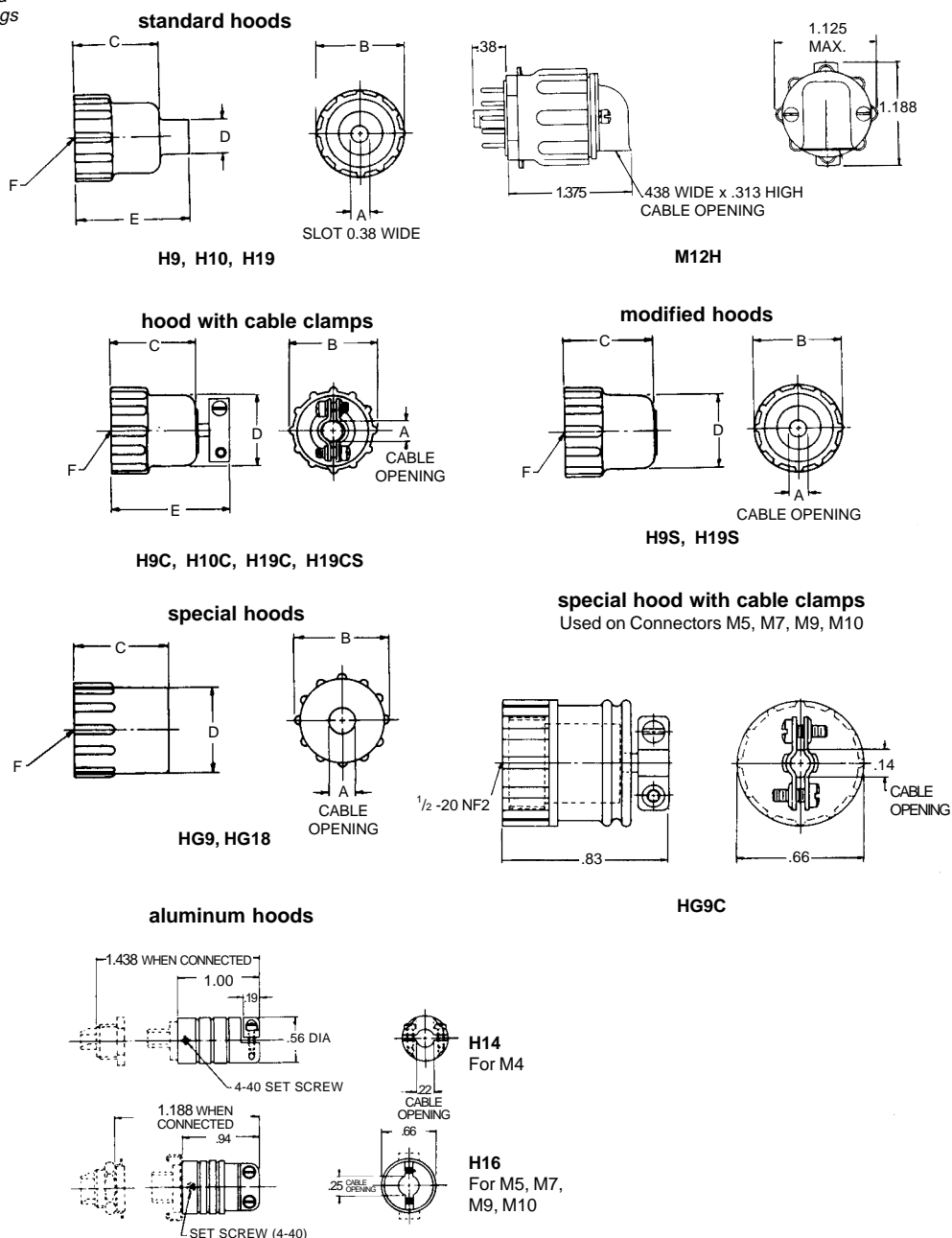
MOLDED DIALLYL PHTHALATE AND ALUMINUM HOODS

Molded diallyl phthalate cable hoods protect soldered wires and facilitate disengagement of connectors. Cable clamps provide additional strain relief and support. They are supplied on hoods with "C" in the code number. Clamps are cadmium plated with olive drab iridite finish. Anodized aluminum

hoods are precision machined from bar stock to give greater strength than die cast units. Cable clamps are machined as an integral part of the connector. The set screw prevents accidental disassembly from vibration, etc. A polyethylene sleeve liner provides added insulation in the terminal area.

OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.



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Rack & Panel

M Series

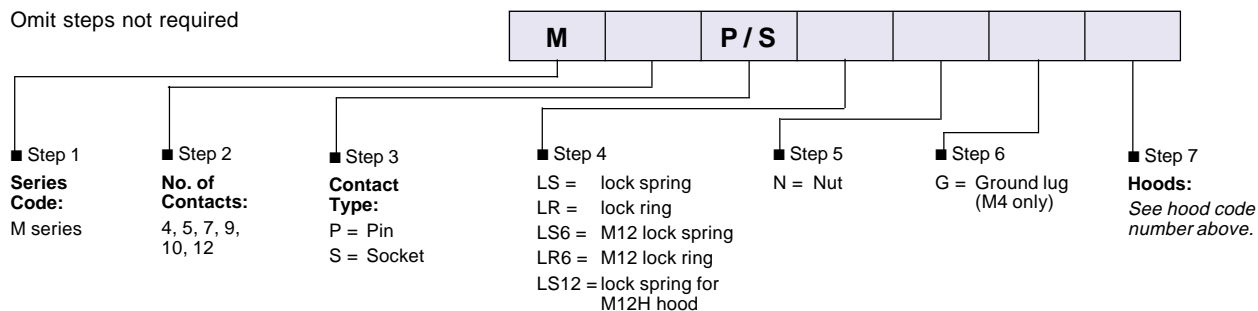
High Voltage Miniature / #20 Contacts / .040" Dia. / 7.5 Amps

PHYSICAL DATA

Hood Code Number	Used on of Connectors	DIMENSIONS						Weight In Ounces
		A	B	C	D	E	F-Thds	
H9	M5, 7, 9, 10	.14	.66	.66	.27	.88	1/2 - 20	.10
H10	M4	.16	.56	.69	.25	.75	3/8 - 24	.05
H19	M5, 7, 9, 10	.30	.66	.66	.42	.88	1/2 - 20	.08
H9C	M5, 7, 9, 10	.16	.66	.78	.55	.97	1/2 - 20	.11
H10C	M4	.19	.56	.69	.44	.88	3/8 - 24	.09
H19C	M5, 7, 9, 10	.30	.66	.78	.55	.97	1/2 - 20	.12
H19CS	M5, 7, 9, 10	.30	.66	.66	.55	.86	1/2 - 20	.11
H9S	M5, 7, 9, 10	.14	.66	.66	.55		1/2 - 20	.07
H19S	M5, 7, 9, 10	.30	.66	.66	.55		1/2 - 20	.06
HG9	M5, 7, 9, 10	.22	.66	.66	.59		1/2 - 20	.10
HG18	M5, 7, 9, 10	.28	.66	.66	.59		1/2 - 20	.11
HG9C	M5, 7, 9, 10	See Drawing						.14
H14	M4	See Drawing						.25
H16	M5, 7, 9, 10	See Drawing						.25
H12H	M12	See Drawing						1.10

ORDERING INFORMATION

Omit steps not required



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Rack & Panel

JF Series

Miniature Side Mount / #20 Contacts / .040" Dia. / 7.5 Amps

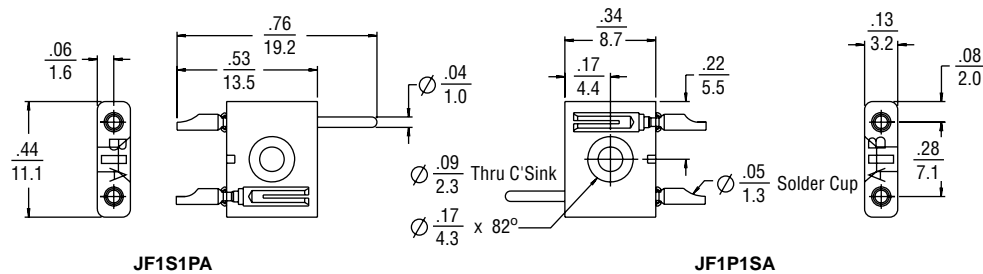
OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.

Side Mounting, 4 Position Rectangular 2 and 4 Position In-Line

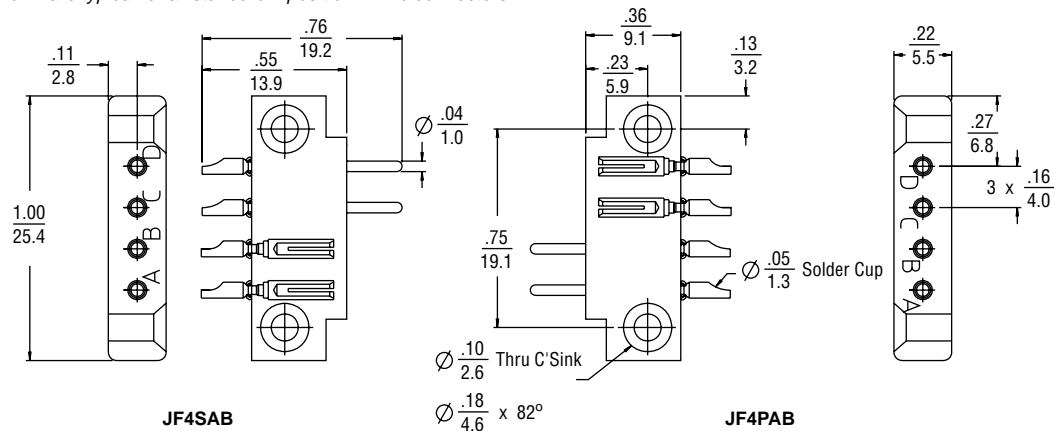
JF Series, PIN and Socket, 2 Position In-Line Connectors

Dimensions shown are typical for all standard 2 position in-line connectors.



JF Series, PIN and Socket, 4 Position In-Line Connectors

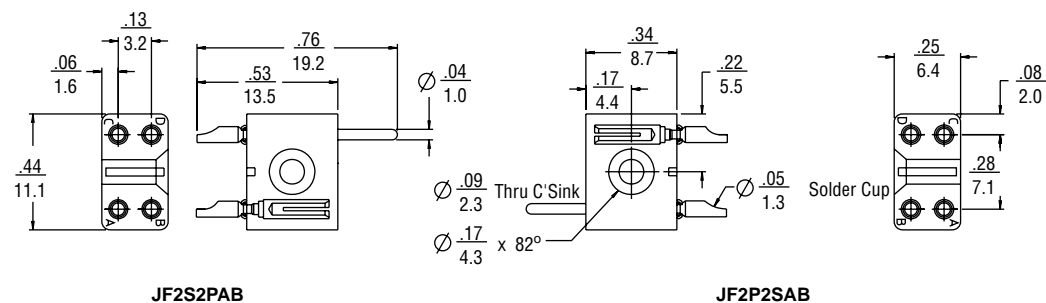
Dimensions shown are typical for all standard 4 position in-line connectors.



Side Mounting, 4 Position Rectangular, 2 and 4 Position In-Line

JF Series, PIN and Socket, 4 Position Rectangular Connectors

Dimensions shown are typical for all standard 4 position rectangular connectors.



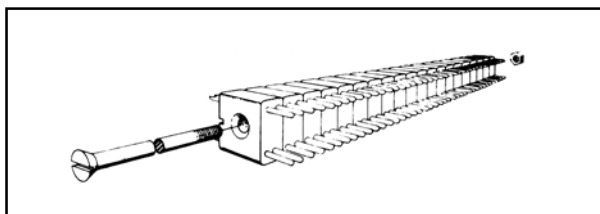
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Rack & Panel

JF Series

Miniature Side Mount / #20 Contacts / .040" Dia. / 7.5 Amps



JF-2P
20 connectors assembled

The versatile JF Series has a countersunk mounting hole and narrow width permitting exceptionally flat mounting. Maximum circuit density is provided with many positive polarizations. "Custom" multi-contact connectors are readily available by using the building block technique shown above.

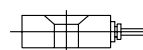
OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.

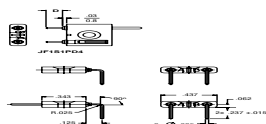
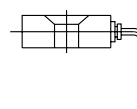
Typical Connector With DIP Solder Termination

JF Series connectors may be ordered with dip solder and right angle terminations. Consult factory for availability.

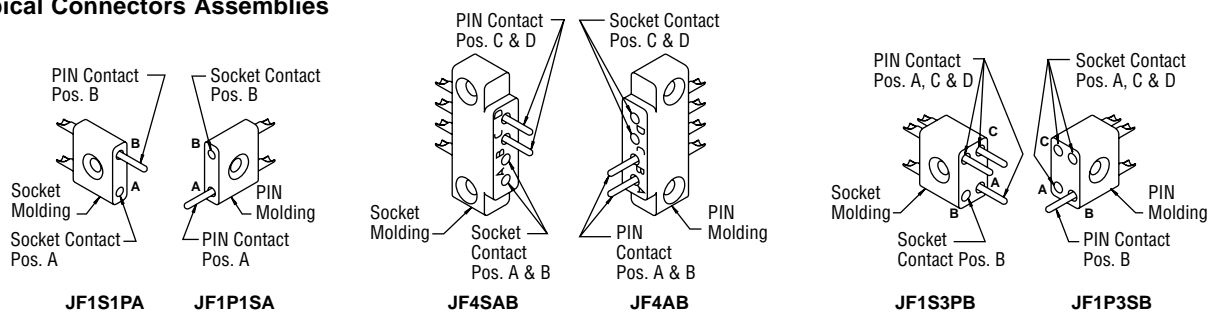
Straight Dip Solder



Right Angle Dip Solder



Typical Connectors Assemblies



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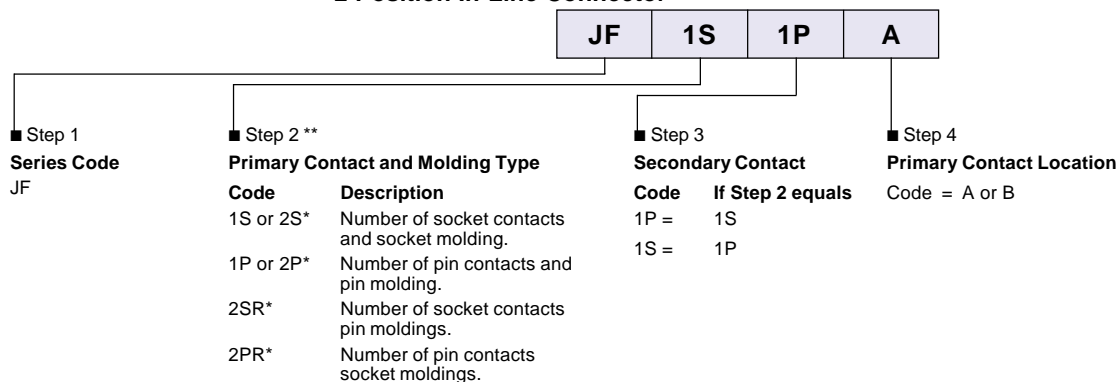
Rack & Panel

JF Series

Miniature Side Mount / #20 Contacts / .040" Dia. / 7.5 Amps

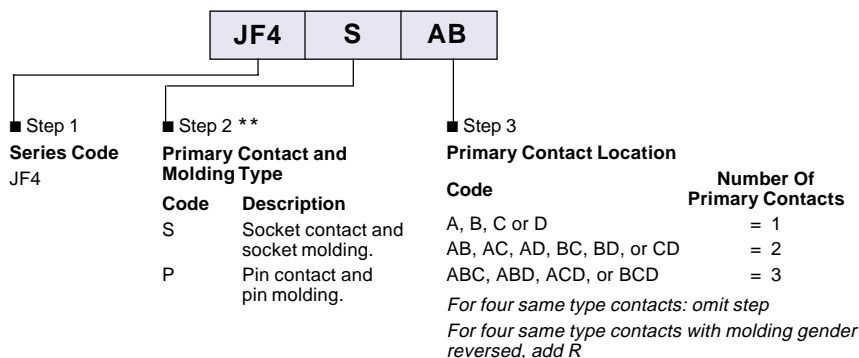
ORDERING INFORMATION

2 Position In-Line Connector

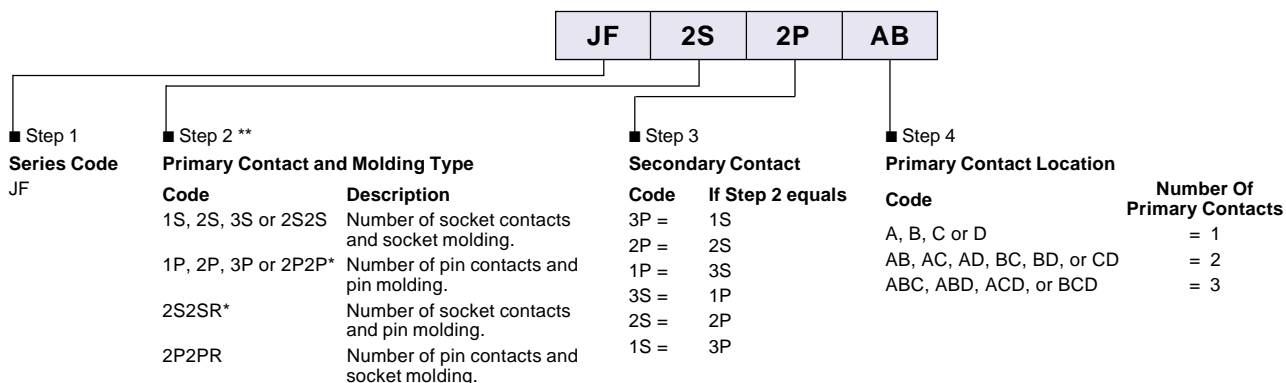


*For two same type contacts, skip Steps 3 & 4.

4 Position In-Line Connectors



4 Position Rectangular Connector



*For four same type contacts, skip Steps 3 & 4.

**For Pictorial Presentation, see RP/84 and RP/85

SPECIFICATIONS

Materials

Moldings (PIN and Socket): Diallyl Orthophthalate
Pin Contacts: .040 Brass, gold plated
Socket Contacts: Phosphor bronze, gold plated

Performance Characteristics

Dielectric Withstanding Voltage: 1500 VAC (at sea level)
Current Rating: 7.5 Amps
Operating Temperature Range: -55°C to +125°C
Termination Type: .050 dia. solder cup to accept #20 AWG stranded wire.

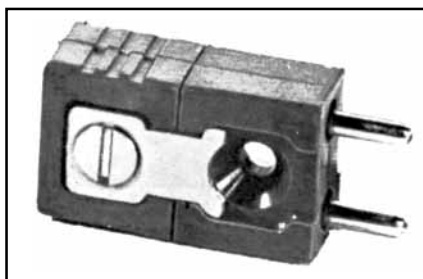
Winchester.

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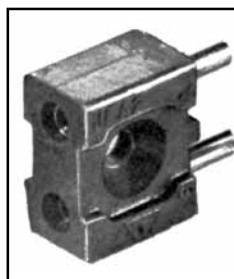
Rack & Panel

JFA Series

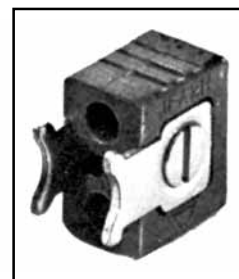
Miniature Side Mount / #16 Contacts / .062" Dia. / 13 Amps



JFA2H — JFA2P
Hood and plug



JFA2S
Receptacle



JFA2H
Hood

For applications in electronic and communications equipment requiring miniature connectors with high current capacity.

Series JFA miniature connectors may be used in television, radio and communications

equipment. The countersunk side mounting hole and narrow width permits exceptionally flat mounting —thereby minimizing connector protrusion when installed on equipment

SPECIFICATIONS

Current Rating: 13 amps

No. of Contacts: 2

Pin Contacts: .062 dia. brass, gold plated

Socket

Contacts: Phosphor bronze, gold plated

Terminations: .070 dia. solder cup will accept up to #16 AWG stranded wire.

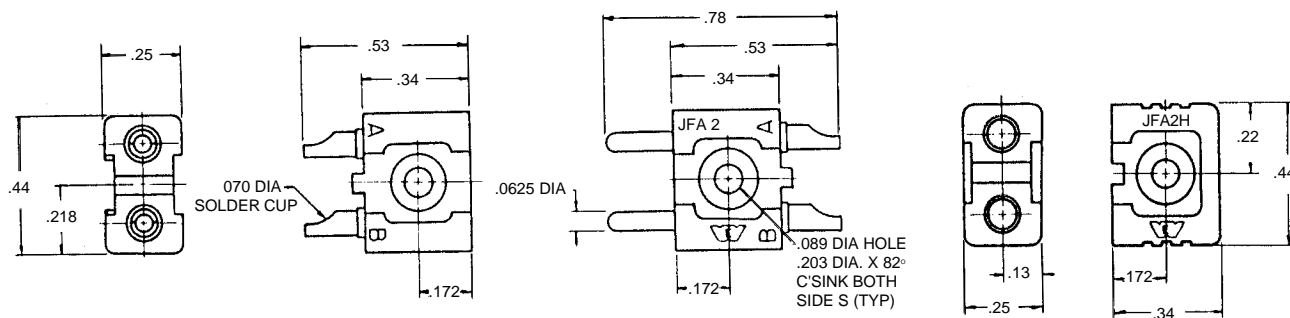
Electrical Data: Dielectric withstanding voltage is one minute electrification at 2925 VAC.

Dielectric: Molded diallyl phthalate per MIL-M-14

Hood: Locked to connector by means of two side mounted straps.

OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.



JFA-2S
Receptacle

JFA-2P
Plug

JFA-2H
Hood

PHYSICAL DATA AND ORDERING INFORMATION

Physical Data

Code Number	Number of Contacts	Current Rating Amps	Wire Size A.W.G.	Weight Ozs.
JFA-1P1S	1 Pin 1 Socket	13	# 16	.082
JFA-2PH JFA-2SH (with hoods)	2 Pins 2 Sockets			.059 .046
JFA-1S1P	1 Pin 1 Socket			.082
JFA-2P JFA-2S (no-straps-on hoods)	2 Pins 2 Sockets	13	# 16	.059 .046

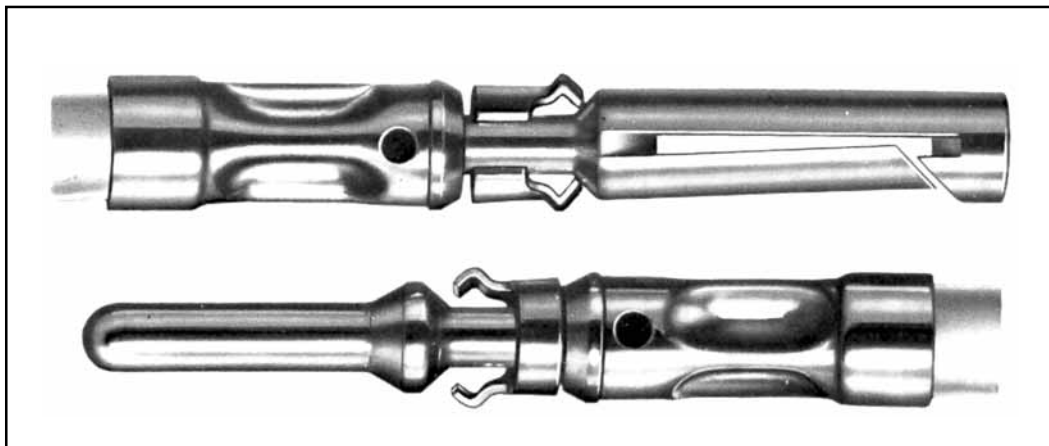
Mating Combinations

JFA2P	mates with	JFA2S
JFA2PH	mates with	JFA2SH
JFA1P1S-A	mates with	JFA1S1P-A
JFA1P1S-B	mates with	JFA1S1P-B
JFA1P1SH-A	mates with	JFA1S1PH-A
JFA1P1SH-B	mates with	JFA1S1PH-B

JFA2H — Hood — used on any of above 3 parts

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6x Actual Size — Typical Removable Contact

Winchester Electronics removable contacts allow quick, easy removal and replacement of any contact without disturbing another - and without discarding the connector. They offer exceptional flexibility in both the choice and revision of circuitry for rack and panel equipment ... at substantial savings in replacement and installation time. In addition, wiring costs are significantly lowered, as wires may be assembled away from the

connector itself. Assembly of contacts to wires is further simplified by crimp type contacts. A contact is slipped on the wire, inserted in the crimping tool, and crimped securely in place in seconds. Compact and self-aligning, these removable contacts provide high retention force and exceptional mechanical and electrical reliability. Solder type removable contacts are available for connectors using MRAC contacts.

SPECIFICATIONS

Pin Contacts: Copper Alloy, gold plated.

Socket Contacts: Closed entry type machined from copper alloy, gold plated.

Tools: Complete line available. Includes automatic pneumatic, pneumatic hand operated, hand operated crimping tools, insertion and removal tools.

Military

Specifications: Conforms to applicable portions of MIL-C-39029

Wire Sizes: From a minimum 28 to a maximum 14 AWG. All contacts are designed to accept a minimum AWG conductor up to two sizes below maximum gage (each contact.)

Termination Types: Crimp, solder, dip solder or wire-wrap

Current Rating: 7.5 Amps maximum for .040 contacts. 13 Amps maximum for .062 contacts.

To Order: Specify by catalog number

Note: Series 100 Removable Contacts are not supplied with the connector. They must be ordered as a separate item.

100 SERIES CONTACTS

Loose Contact Part Number	Reeled Contact Part Number 2,000/Reel	Accommodates Conductor Sizes	Used In Connector Series	Diameter (See Drawings)		Mating Pin Diameter	Description of Contacts	See Figure Number	AMPS per Cont	For Loose Contacts				For Loose Contacts				For Reeled Contacts			
										Locator	Hand Tool	Pneumatic Tool	Gage Plug Part Number	Hand Tool Part Number	Positioner Part Number	Gage Plug Part Number	Pneumatic Tool Part Number	Depth Block Part Number	Gage Plug Part Number		
100-1014P	100-0909P	14-16	MRAC, TMRAC, XAC, TXAC	.081	.105	.062	Crimp Contact	1	13	107-0945	107-0903-2A	107-0918	5431-22	107-0970	107-0981	5431-17	107-0961	107-0966	5431-14		
100-1014S	100-0919S	14-16	MRAC, TMRAC, XAC, TXAC	.081	.105	.062	Crimp Contact	2	13	107-0945	107-0903-2A	107-0918	5431-22	107-0970	107-0981	5431-17	107-0961	107-0966	5431-14		
100-1016P	100-0911P	16-18-20	MRAC, TMRAC, XAC, TXAC	.067	.092	.062	Crimp Contact	1	13	107-0945	107-0903-2A	107-0918	5431-14	107-0970	107-0977	5431-11	107-0961	107-0966	5431-14		
100-1016S	100-0921S	16-18-20	MRAC, TMRAC, XAC, TXAC	.067	.097	.062	Crimp Contact	2	13	107-0945	107-0903-2A	107-0918	5431-14	107-0970	107-0977	5431-11	107-0961	107-0966	5431-14		
100-1018P	100-0913P	18-20-22	MRAC, TMRAC, XAC, TXAC	.052	.078	.062	Crimp Contact	1	13	107-0945	107-0903-2A	107-0918	5431-14	107-0970	107-0977	5431-11	107-0961	107-0966	5431-14		
100-1018S	100-0923S	18-20-22	MRAC, TMRAC, XAC, TXAC	.052	.078	.062	Crimp Contact	2	13	107-0945	107-0903-2A	107-0918	5431-14	107-0970	107-0977	5431-11	107-0961	107-0966	5431-14		
100-1020P	100-0915P	20-22-24	MRAC, TMRAC, XAC, TXAC	.045	.067	.062	Crimp Contact	1	13	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-1020S	100-0925S	20-22-24	MRAC, TMRAC, XAC, TXAC	.045	.065	.062	Crimp Contact	2	13	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-1022P	100-0907P	22-24-26	MRAC, TMRAC, XAC, TXAC	.033	.055	.062	Crimp Contact	1	13	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-1022S	100-0908S	22-24-26	MRAC, TMRAC, XAC, TXAC	.033	.055	.062	Crimp Contact	2	13	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-1024P	100-0917P	24-26-28	MRAC, TMRAC, XAC, TXAC	.027	.055	.062	Crimp Contact	1	13	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-1024S	100-0927S	24-26-28	MRAC, TMRAC, XAC, TXAC	.027	.055	.062	Crimp Contact	2	13	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-1026P	100-0963P	26-28-30	MRAC, TMRAC, XAC, TXAC	.024	.050	.062	Crimp Contact	1	13	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-1026S	100-0965S	26-28-30	MRAC, TMRAC, XAC, TXAC	.024	.050	.062	Crimp Contact	2	13	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-2016P	100-0949P	16-18-20	MRAC, TMRAC, XAC, TXAC	.067	.096	.040	Crimp Contact	3	7.5	107-0945	107-0903-2A	107-0918	5431-14	107-0970	107-0977	5431-11	107-0961	107-0966	5431-14		
100-2016S	100-0939S	16-18-20	MRAC, TMRAC, XAC, TXAC	.067	.096	.040	Crimp Contact	4	7.5	107-0945	107-0903-2A	107-0918	5431-14	107-0970	107-0977	5431-11	107-0961	107-0966	5431-14		
100-2018P	100-0943P	18-20-22	MRAC, TMRAC, XAC, TXAC	.052	.078	.040	Crimp Contact	3	7.5	107-0945	107-0903-2A	107-0918	5431-14	107-0970	107-0977	5431-11	107-0961	107-0966	5431-14		
100-2018S	100-0933S	18-20-22	MRAC, TMRAC, XAC, TXAC	.052	.078	.040	Crimp Contact	4	7.5	107-0945	107-0903-2A	107-0918	5431-14	107-0970	107-0977	5431-11	107-0961	107-0966	5431-14		
100-2020P	100-0945P	20-22-24	MRAC, TMRAC, XAC, TXAC	.045	.065	.040	Crimp Contact	3	7.5	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-2020S	100-0935S	20-22-24	MRAC, TMRAC, XAC, TXAC	.045	.065	.040	Crimp Contact	4	7.5	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-2022P	100-0947P	22-24-26	MRAC, TMRAC, XAC, TXAC	.033	.055	.040	Crimp Contact	3	7.5	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-2022S	100-0937S	22-24-26	MRAC, TMRAC, XAC, TXAC	.033	.055	.040	Crimp Contact	4	7.5	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-2024P	100-0951P	24-26-28	MRAC, TMRAC, XAC, TXAC	.027	.055	.040	Crimp Contact	3	7.5	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		
100-2024S	100-0941S	24-26-28	MRAC, TMRAC, XAC, TXAC	.027	.055	.040	Crimp Contact	4	7.5	107-0945	107-0903-2A	107-0918	5431-15	107-0970	107-0976	5431-12	107-0961	107-0965	5431-15		

Continued on page RP / 85

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100 SERIES CONTACTS

100 SERIES CONTACTS

Loose Contact Part Number	Reeled Contact Part Number	Accommodates Conductor Sizes	Used In Connector Series	Diameter (See Drawings)		Mating Pin Diameter	Description of Contacts	See Figure Number	AMPS per Cont	For Loose Contacts			For Loose Contacts			For Reeled Contacts		
				A	B					Locator	Hand Tool	Pneumatic Tool	Gage Plug Part Number	Positioner Part Number	Gage Plug Part Number	Pneumatic Tool Part Number	Depth Block Part Number	Gage Plug Part Number
100-2514P	Not Available	14-16-18	MRAC, TMRAC XAC, TXAC	.081	.105	.062	Solder Contact	5	13									
100-2514S	Not Available	14-16-18	MRAC, TMRAC XAC, TXAC	.081	.105	.062	Solder Contact	6	13									
100-2516P	Not Available	16-18-20	MRAC, TMRAC XAC, TXAC	.067	.097	.062	Solder Contact	5	13									
100-2516S	Not Available	16-18-20	MRAC, TMRAC XAC, TXAC	.067	.097	.062	Solder Contact	6	13									
100-2518P	Not Available	18-20-22	MRAC, TMRAC XAC, TXAC	.052	.076	.062	Solder Contact	5	13									
100-2518S	Not Available	18-20-22	MRAC, TMRAC XAC, TXAC	.052	.076	.062	Solder Contact	6	13									
100-2520P	Not Available	20-22-24	MRAC, TMRAC XAC, TXAC	.045	.065	.062	Solder Contact	5	13									
100-2520S	Not Available	20-22-24	MRAC, TMRAC XAC, TXAC	.045	.065	.062	Solder Contact	6	13									
100-2522P	Not Available	22-24-26	MRAC, TMRAC XAC, TXAC	.033	.055	.062	Solder Contact	5	13									
100-2522S	Not Available	22-24-26	MRAC, TMRAC XAC, TXAC	.033	.055	.062	Solder Contact	6	13									
100-2524P	Not Available	24-26-28	MRAC, TMRAC XAC, TXAC	.027	.055	.062	Solder Contact	5	13									
100-2524S	Not Available	24-26-28	MRAC, TMRAC XAC, TXAC	.027	.055	.062	Solder Contact	6	13									
100-2616P	Not Available	16-18-20	MRAC, TMRAC XAC, TXAC	.067	.096	.040	Solder Contact	7	7.5									
100-2616S	Not Available	16-18-20	MRAC, TMRAC XAC, TXAC	.067	.096	.040	Solder Contact	8	7.5									
100-2620P	Not Available	20-22-24	MRAC, TMRAC XAC, TXAC	.045	.065	.040	Solder Contact	7	7.5									
100-2620S	Not Available	20-22-24	MRAC, TMRAC XAC, TXAC	.045	.065	.040	Solder Contact	8	7.5									
100-4020P	100-0801P	20-22	SREC, 42 Series	See Drawing		.030	Crimp Contact	23	5	107-43302	107-43300		5431-25			107-0961	107-0965	5431-15
100-4020S	100-0802S	20-22	SREC, 42 Series	See Drawing		.030	Crimp Contact	24	5	107-43302	107-43300		5431-25			107-0961	107-0965	5431-15
100-4024P	100-0805P	24-26-28	SREC, 42 Series	See Drawing		.030	Crimp Contact	25	5	107-43302	107-43300		5431-25			107-0961	107-0965	5431-15
100-4024S	100-0806S	24-26-28	SREC, 42 Series	See Drawing		.030	Crimp Contact	26	5	107-43302	107-43300		5431-25			107-0961	107-0965	5431-15
100-4028P	100-0809P	28-30	SREC, 42 Series	See Drawing		.030	Crimp Contact	27	5	107-43302	107-43300		5431-25			107-0961	107-0965	5431-15
100-4028S	100-0810S	28-30	SREC, 42 Series	See Drawing		.030	Crimp Contact	28	5	107-43302	107-43300		5431-25			107-0961	107-0965	5431-15
100-51014S	100-0981S	14-16	MRAC, TMRAC, XAC, TXAC	.081	.105	.062	3 Piece Crimp	19	13	107-0945	107-0903-2A	107-0918	5431-14			107-0961	107-0966	5431-14
100-51016S	100-0982S	16-18-20	MRAC, TMRAC, XAC, TXAC	.067	.094	.062	3 Piece Crimp	19	13	107-0945	107-0903-2A	107-0918	5431-14			107-0961	107-0966	5431-14
100-51018S	100-0983S	18-20-22	MRAC, TMRAC, XAC, TXAC	.052	.078	.062	3 Piece Crimp	19	13	107-0945	107-0903-2A	107-0918	5431-14			107-0961	107-0966	5431-14
100-51020S	100-0984S	20-22-24	MRAC, TMRAC, XAC, TXAC	.045	.067	.062	3 Piece Crimp	19	13	107-0945	107-0903-2A	107-0918	5431-15			107-0961	107-0965	5431-15

Continued on page RP / 86

Winchester

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100 SERIES CONTACTS

100 SERIES CONTACTS

Loose Contact Part Number	Reeled Contact Part Number 2,000/Reel	Accommodates Conductor Sizes	Used In Connector Series	Diameter (See Drawings)		Mating Pin Diameter	Description of Contacts	See Figure Number	AMPS per Cont	For Loose Contacts				For Loose Contacts				For Reeled Contacts			
				A	B					Locator	Hand Tool	Pneumatic Tool	Gage Plug Part Number	Hand Tool Part Number	Positioner Part Number	Gage Plug Part Number	Pneumatic Tool Part Number	Depth Block Part Number	Gage Plug Part Number		
100-51022S	100-0985S	22-24-26	MRAC, TMRAC, XAC, TXAC	.033	.055	.062	3 Piece Crimp	19	13	107-0945	107-0903-2A	107-0918	5431-15				107-0961	107-0965	5431-15		
100-51024S	100-0986S	24-26-28	MRAC, TMRAC, XAC, TXAC	.027	.055	.062	3 Piece Crimp	19	13	107-0945	107-0903-2A	107-0918	5431-15				107-0961	107-0965	5431-15		
100-51026S	100-0987S	26-28-30	MRAC, TMRAC, XAC, TXAC	.024	.050	.062	3 Piece Crimp	19	13	107-0945	107-0903-2A	107-0918	5431-15				107-0961	107-0965	5431-15		
100-54020S	100-0804S	20-22	SREC, 42 Series	See Drawing		.030	3 Piece Crimp	20	5	107-43302	107-43300		5431-25								
100-54024S	100-0823S	24-26	SREC, 42 Series	See Drawing		.030	3 Piece Crimp	21	5	107-43302	107-43300		5431-25								
100-54028S	Not Available	28-30	SREC, 42 Series	See Drawing		.030	3 Piece Crimp	22	5	107-43302	107-43300		5431-25								
											Inner Contact				Outer Contact						
100-8000P	Not Available	RG178, 196/U	MRAC, TMRAC, XAC, TXAC	See Drawing		.078	Shielded Crimp	31	—	107-43303	107-43300		5431-26	107-0903-2A	107-0944						
100-8000S	Not Available	RG178, 196/U	MRAC, TMRAC, XAC, TXAC	See Drawing		.078	Shielded Crimp	32	—	107-43303	107-43300		5431-26	107-0903-2A	107-0944						
100-8001P	Not Available	RG161, 179, 187/U	MRAC, TMRAC, XAC, TXAC	See Drawing		.078	Shielded Crimp	31	—	107-43303	107-43300		5431-26	107-43330	Not Required						
100-8001S	Not Available	RG161, 179, 187/U	MRAC, TMRAC, XAC, TXAC	See Drawing		.078	Shielded Crimp	32	—	107-43303	107-43300		5431-26	107-43330	Not Required						
100-8003P	Not Available	RG174, 188, 316/U	MRAC, TMRAC, XAC, TXAC	See Drawing		.078	Shielded Crimp	31	—	107-43303	107-43300		5431-26	107-43330	Not Required						
100-8003S	Not Available	RG174, 188, 316/U	MRAC, TMRAC, XAC, TXAC	See Drawing		.078	Shielded Crimp	32	—	107-43303	107-43300		5431-26	107-43330	Not Required						
7130	Not Available	Dip Solder	MRAC, TMRAC	Not Applicable		.062	Dip Solder	9	13	N/A Dip Solder											
7131	Not Available	Dip Solder	MRAC, TMRAC	Not Applicable		.062	Dip Solder	10	13	N/A Dip Solder											
8122	Not Available	Wire Wrap	SREC	Not Applicable		.030	Wire Wrap	13	5	N/A Wire Wrap											
8123	Not Available	Wire Wrap	SREC	Not Applicable		.030	Wire Wrap	14	5	N/A Wire Wrap											
8124	Not Available	Dip Solder	MRAC, TMRAC	Not Applicable		.062	Dip Solder	11	5	N/A Dip Solder											
8125	Not Available	Dip Solder	MRAC, TMRAC	Not Applicable		.062	Dip Solder	12	13	N/A Dip Solder											
8113	Not Available	Wire Wrap	MRAC, TMRAC	Not Applicable		.062	Wire Wrap	16	13	N/A Wire Wrap											
8114	Not Available	Wire Wrap	MRAC, TMRAC	Not Applicable		.062	Wire Wrap	15	13	N/A Wire Wrap											
8105	Not Available	Wire Wrap	MRAC, TMRAC	Not Applicable		.062	Wire Wrap	18	13	N/A Wire Wrap											
8106	Not Available	Wire Wrap	MRAC, TMRAC	Not Applicable		.062	Wire Wrap	17	13	N/A Wire Wrap											

100-S = Military Contacts

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Rack & Panel

100 Series

Removable Contacts

MIL-C-39029 CONTACTS

MIL-C-39029 CONTACTS

M39029 Part Number	Winchester Part Number	Accommodates Conductor Sizes	Used In Connector Series	Diameter		Mating Pin Dia.	Description of Contacts	See Figure Number	AMPS per Cont	MIL Spec Crimp Tool	Winchester Crimp Tool	MIL Spec Positioner	Winchester Positioner	Insertion Tool MIL	Insertion Tool Winchester	Removal Tool MIL	Removal Tool Winchester
				A	B												
M39029/34-271	100R-2020P95	20-22-24	M28748	.045	.067	.040	Crimp Contact	3	7.5	M22520/1-01	107-0903-2A	M22520/1-03	107-0945	M81969/18-01	107-1015	M81969/20-01	107R1001
M39029/34-272	100R-1020P95	20-22-24	M28748	.045	.067	.062	Crimp Contact	1	13	M22520/1-01	107-0903-2A	M22520/1-03	107-0945	M81969/18-01	107-1015	M81969/20-01	107R1001
M39029/34-273	100B-1016P95	16-18-20	M28748	.067	.092	.062	Crimp Contact	1	13	M22520/1-01	107-0903-2A	M22520/1-03	107-0945	M81969/18-01	107-1015	M81969/20-01	107R1001
M39029/34-440	100-202861-50	22-24-26	M28748	.035	.056	.030	Crimp Contact	29	5	M22520/2-01	107-43300	Buchm.614412	107-0611	M81969/18-02	IT2857	M81969/20-02	RT2855
M39029/35-274	100R-2020S95	20-22-24	M28748	.045	.067	.040	Crimp Contact	4	7.5	M22520/1-01	107-0903-2A	M22520/1-03	107-0945	M81969/18-01	107-1015	M81969/20-01	107R1001
M39029/35-275	100R-51020S95	20-22-24	M28748	.045	.067	.062	Crimp Contact	19	13	M22520/1-01	107-0903-2A	M22520/1-03	107-0945	M81969/18-01	107-1015	M81969/20-01	107R1001
M39029/35-276	100B-51016S95	16-18-20	M28748	.067	.092	.062	Crimp Contact	19	13	M22520/1-01	107-0903-2A	M22520/1-03	107-0945	M81969/18-01	107-1015	M81969/20-01	107R1001
M39029/35-441	100-202862-50	22-24-26	M28748	.035	.056	.030	Crimp Contact	30	5	M22520/2-01	107-43300	Buchm.614412		M81969/18-02	IT2857	M81969/20-02	RT2855

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OUTLINE

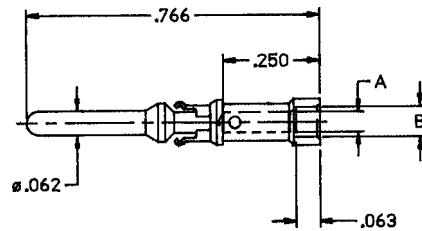


Figure 1

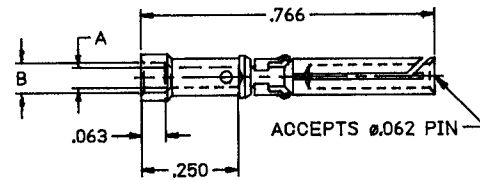


Figure 2

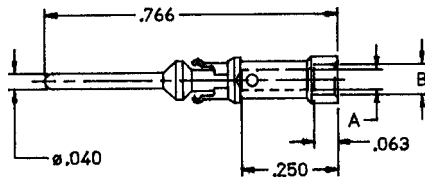


Figure 3

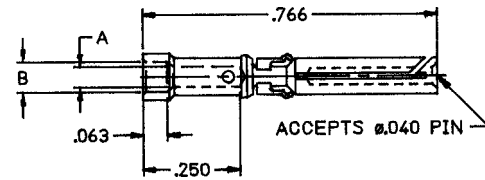


Figure 4

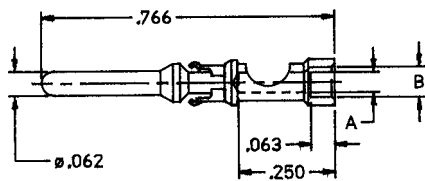


Figure 5

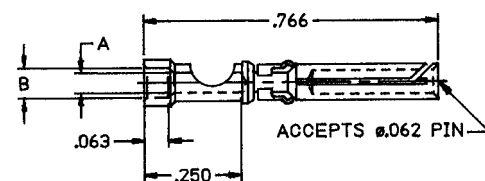


Figure 6

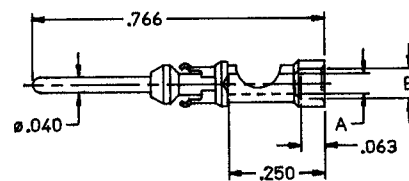


Figure 7

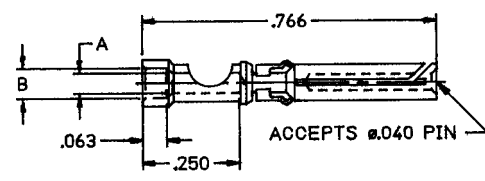


Figure 8

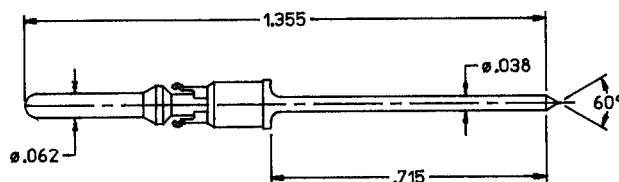


Figure 9

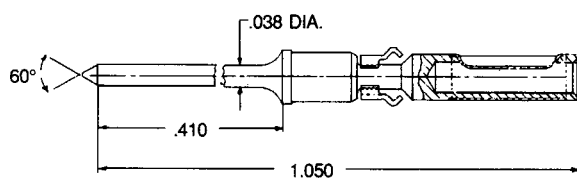


Figure 10

Winchester

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OUTLINE

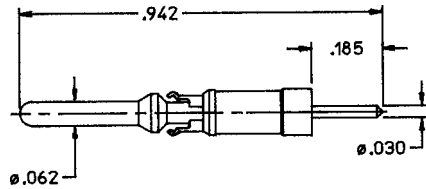


Figure 11

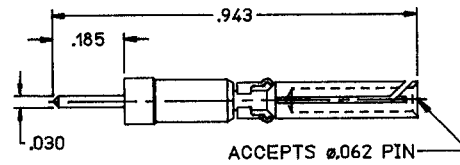


Figure 12

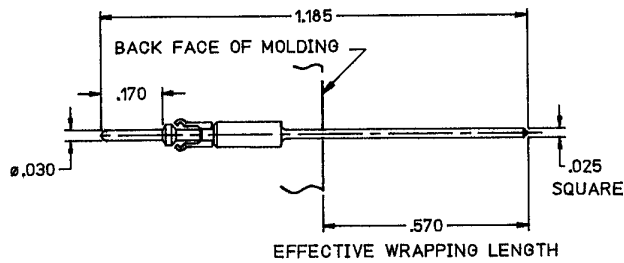


Figure 13

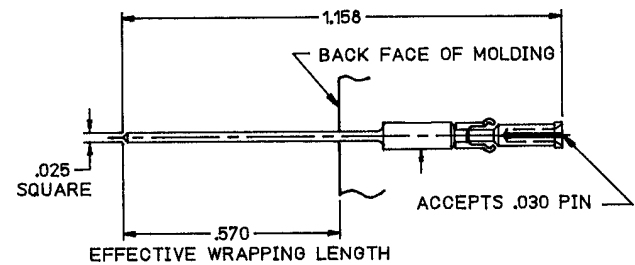


Figure 14

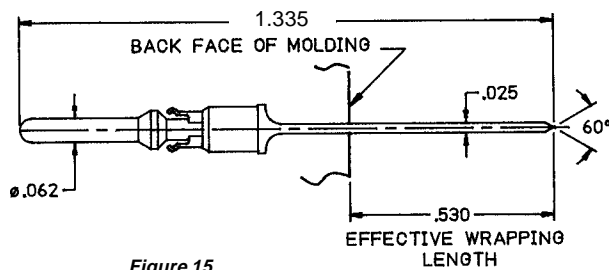


Figure 15

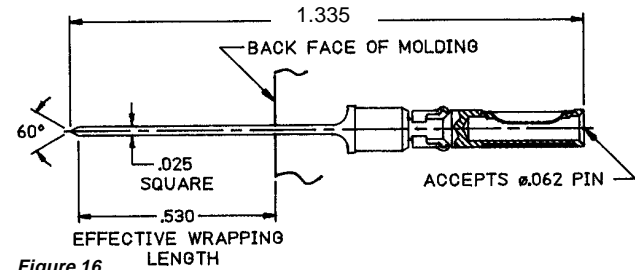


Figure 16

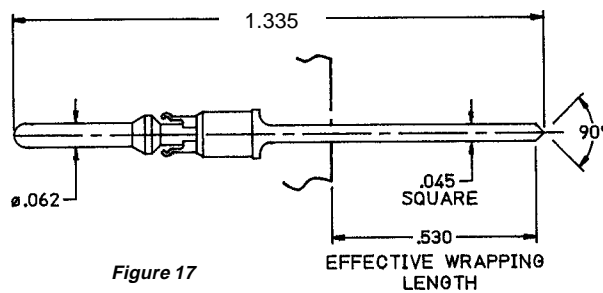


Figure 17

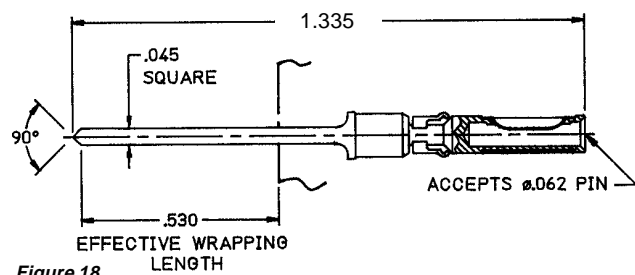


Figure 18

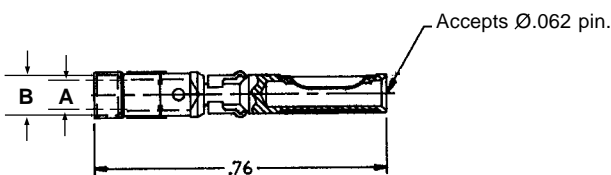


Figure 19

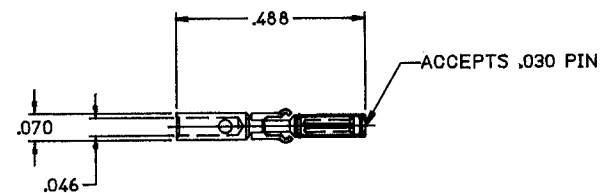


Figure 20

OUTLINE

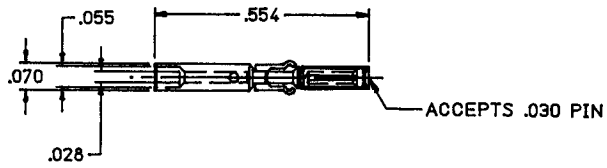


Figure 21

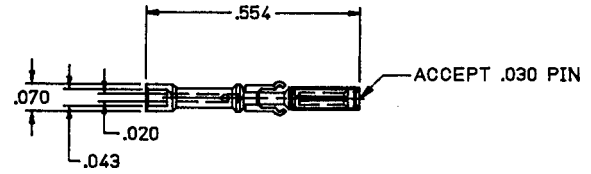


Figure 22

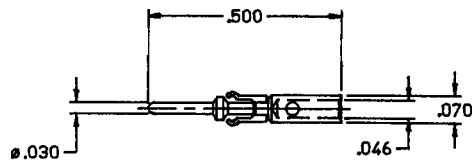


Figure 23

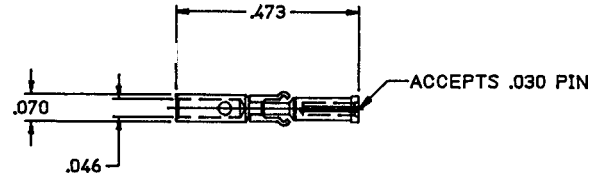


Figure 24

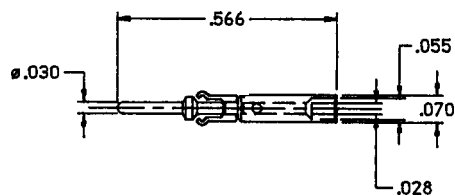


Figure 25

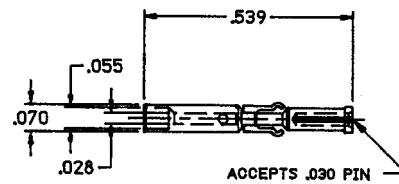


Figure 26

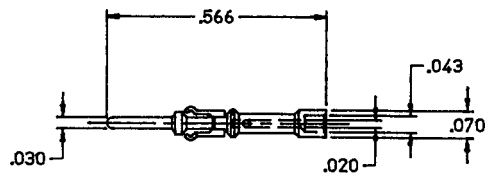


Figure 27

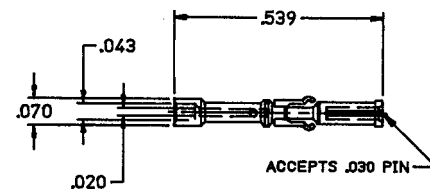


Figure 28

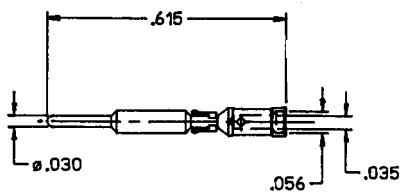


Figure 29

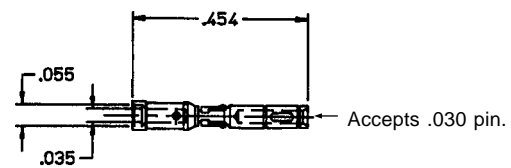


Figure 30

Winchester

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OUTLINE

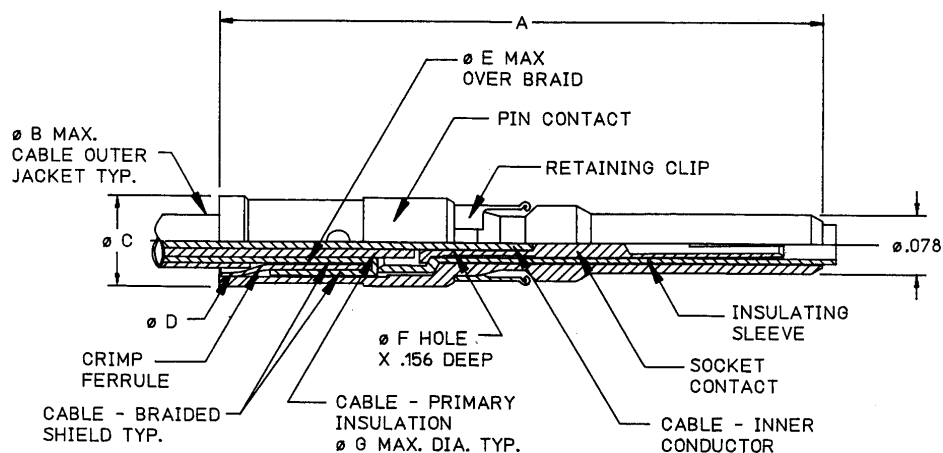


Figure 31

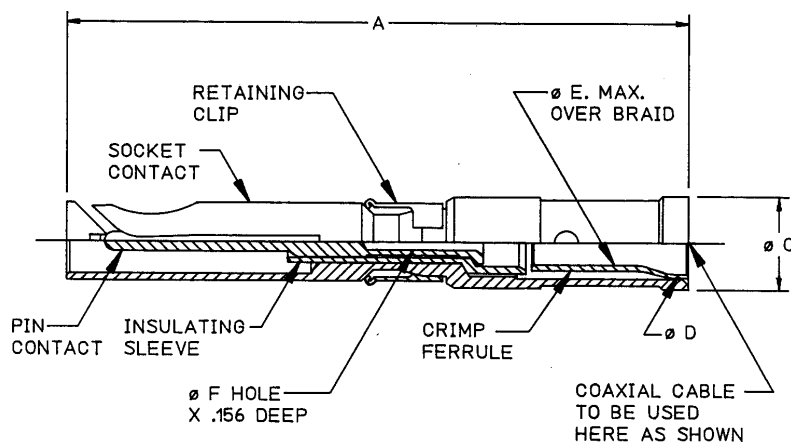


Figure 32

ORDERING INFORMATION

Catalog Number	Style	Cable Sizes	Dimensions						
			A	B	C	D	E	F	G
100-8000P	Pin	RG178/U	.797	.080	.120	.082	.057	.020	.036
100-8000S	Socket	RG196/U							
100-8001P	Pin	RG161/U	1.031	.110	.137	.111	.082	.020	.063
100-8001S	Socket	RG179/U							
100-8003P	Pin	RG174/U	1.031	.110	.137	.111	.082	.023	.063
100-8003S	Socket	RG188/U							
		RG316/U							

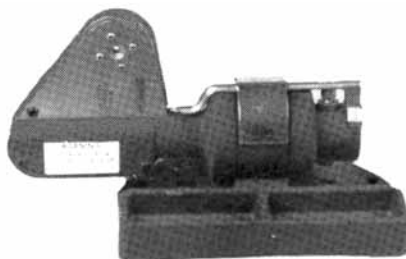
PNEUMATIC AND HAND CRIMPING TOOLS



Automatic Feed Crimping Tool 600/1200 Crimps Per Hour

Catalog Number **107-0961**

Air operated tool provides for a large capacity reel and foot valve control. Crimp depths are accurately controlled by interchangeable snap-in depth blocks when the tool is bench mounted. Leaves operator's hands free. (Does not include reel or foot valve control.) Includes crimp depth blocks. Automatic Crimp Tool made up of bench mount (107-0962) and crimp tool (107-0960). Used to crimp 100-10**P/S, 100-20**P/S, 100-510**S Series.



Pneumatic Hand Crimping Tool 400 Crimps Per Hour

Catalog Number **107-0918**

Requires 80/120 psi. Crimp depth adjustment made by internal screw. Locators, adaptor sleeves, and gage plugs should be ordered separately. Locator 107-0945 and adapter 107-0950 supplied with tool.

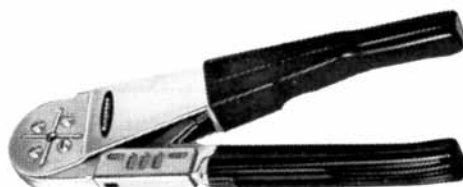


Hand Operated Crimping Tool 200/300 Crimps Per Hour

Catalog Number **107-0903-2A**

(Mil-T-22520 Class II Equivalent)

Gage plugs should be ordered separately. Locator 107-0945 and Spanner wrench 107-1102 supplied with tool.



Miniature Hand Operated Crimping Tool

Catalog Number **107-43300**

This miniature version of the MS crimping tool is suited for the smaller crimp contacts such as the SREC series. It is only 7 1/2 inches long and weighs 10 1/2 ounces. Positioners are ordered separately.



Miniature Hand Operated Crimping Tool

Catalog Number **107-0625**

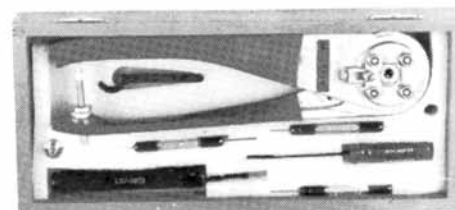
Miniature tool with a continuously variable crimp depth adjustment. Locators must be ordered separately.



Hand Operated Crimping Tool 200/500 Crimps Per Hour

Catalog Number **107-0970**

MS—3191-2 (Mil-T-22520 Class I) Ruggedly built hand tools with forged body, and four indentors machined from high grade tool steel. Size approximately 9 inches long. Weight approximately 19 ounces.



Tool Kit

Catalog Number **107K4**

Includes crimping tool 107-0903-2A, locator 107-0945, insertion tool 107-1015, removal tool 107R-1001, spanner wrench 107-1102 and go/no-go gages 5431.

Rack & Panel

107 Series

Crimping Tools And Accessories

Guide Set Tool

This tool provides fast and easy installation of G7 and N7 Guide Sets. Screwdriver type tips are enclosed by cylindrical aligners that hold tips in place in the Guide pin and socket slots to prevent slippage. Tool holds pin or socket in place while hex nut is tightened with hex wrench.



Catalog Number **107-0701**
for MRE / MRA / MRAC G7 / N7 Guide

Catalog Number **107-0704**
for MRE 5-3, 8 / SREC N Guide



Hex Wrench

This tool provides fast and easy installation of guides and fixed jacks. This tool may be used with the guide set tool.

Catalog Number **107-0703**
for MRE / MRA / MRAC (hex size $\frac{3}{16}$)

Catalog Number **107-0708**
for MRE 5-3, 8 / SRE / SREC (hex size $\frac{5}{32}$)



Locators

Catalog Number	Used With	
	Contact	Tool
107-0626	SREC	107-0625
107-0627	MRAC (Inner) Shielded	
107-0628	MRAC 20, 22, 24, 26	
107-0945	MRAC	107-0902 & 107-0903-2A
107-43302	MRAC (Outer) Shielded	



Removable Contact Insertion Tools

Catalog Number **107-1011**
for SREC

Catalog Number **107-1015**
for MRAC / STD & Shielded



Removable Contact Removal Tools

Catalog Number **107-1005**
for MRAC / STD & Shielded

Catalog Number **107-1012**
for SREC

Catalog Number **107R1001**
for MRAC / STD



Contact Pin Straightener

Catalog Number **107-1024**
used on .040 or .062 dia.



Gage Plug

Catalog Number **5431**
When ordering gage plugs, please specify:

1. Tool
2. Contact Size
3. Wire Size



Positioners

Catalog Number	Used With	
	Contact	Tool
107-0981	MRAC Pin and Socket #14 & 16	107-0970
107-0977	MRAC Pin and Socket #16 & 18	
107-0976	MRAC Pin and Socket #20, 22, 24, 26	
107-43302	SREC #20 & 24	107-43300
107-43303	MRAC (Inner) Shielded	
107-43304	MRAC #20 22, 24, 26	

CRIMPING TOOLS



Bench Mount For Crimping Tool

Catalog Number **107-0962**
includes crimp depth blocks



Crimp Depth Blocks For Crimping Tools

Catalog Numbers **107-0965 - #20, 107-0966 - #16, 107-0967 - #12**



Spanner Wrench

Catalog Number **107-1102**
for use with **107-0903-2A** Crimping Tool

Winchester.

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