











Product Family: Ultra Reliable Chip Resistor

Part Number Series: **CR Series**



Construction:

- High Purity Alumina Substrate
- Ni alloy thin-film resistive element
- SiO2 protective barrier
- Wrap around electrodes
- 100% matte tin over Ni terminations

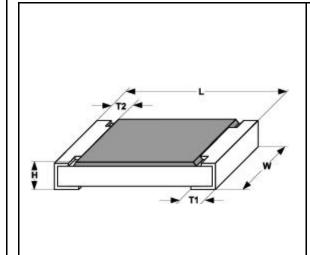
Features:

- 0402, 0603, 0805 and 1206 sizes
- TCR's down to ±5 ppm/°C
- Resistance down to 10Ω available
- SiO2 barrier provides exceptional stability and reliability
- High volume production suitable for commercial and special applications

Description:

These highly stable precision chip resistors are perfect for demanding applications where high reliability is a must, such as automotive applications. The incorporation of a SiO2 protective barrier protects the products and allows for a very stable product with excellent long term reliability.

Product Dimensions:



Dimension	CR0402	CR0603	CR0805	CR1206
	(1005)	(1608)	(2012)	(3216)
L	0.040	0.063	0.079	0.126
	±0.002	±0.008	±0.008	±0.008
W	0.020	0.031	0.049	0.063
	±0.002	±0.008	±0.008	±0.008
Н	0.014	0.016	0.016	0.016
	±0.002	±0.004	±0.004	±0.004
T1	0.010	0.012	0.016	0.018
	±0.004	±0.008	±0.008	±0.008
T2	0.008	0.012	0.016	0.016
	±0.004	±0.008	±0.008	±0.008

All dimensions are shown in inches. Metric case sizes are shown in parenthesis.

Part Numbering: Ex: CR0603E2002B-T5

Product Designator	Size W x L (English)	Temp. Coefficient of Resistance (TCR)	Resistance Value	Resistance Tolerance	T&R Packaging Quantity
CR	0402 0603 0805 1206	M = ±5ppm/°C Y = ±10ppm/°C E = ±25ppm/°C Q = ±50ppm/°C	4 digits with the first 3 being significant. The last digit specifies the number of zeros. "R" denotes decimal position as necessary	$Q = \pm 0.02\%$ $A = \pm 0.05\%$ $B = \pm 0.10\%$ $D = \pm 0.50\%$	-T1 = 1,000 -T5 = 5,000 -T10 = 10,000 (see note)

Note: Refer to available package sizes in the Electrical Specifications section of this document. When requesting quotes or ordering parts, it is not necessary to add the T&R package quantity (-T#) to the end of the part number. This will be added by us based on the quantity ordered.

Electrical	Sne	cific	atio	ns:
	Opt	,01110	นแบ	113.

Туре			CR	0402		CR0603						
	High power		1/8 Watt (Ole	d RGH1005-2B	3)	1/6 Watt (Old RGH1608-2C)						
Power	Normal power		1/16	Watt		1/10 Watt						
	Ultra-reliability		1/32	! Watt		1/16 Watt						
Tolerance% (code)		±0.5(D)	±0.05(A), ±0.1(B), ±0.5(D)	±0.02(Q), ±0.05(A), ±0.1(B), ±0.5(D)	±0.05(A), ±0.1(B), ±0.5(D)	±0.5(D)	±0.05(A), ±0.1(B), ±0.5(D)	±0.02(Q), ±0.05(A), ±0.1(B), ±0.5(D)	±0.05(A), ±0.1(B), ±0.5(D)	±0.1(B), ±0.5(D)	±0.5(D)	
Resista	nce Range (Ω)	10~46.4	4 47~97.6 100~2.94k 3k~100k 10~46.4 47~97.6 100~4.99k 5.1k~270k 274~332k 340						340~360k			
Resista	nce Offering	E-24, E-96 Values										
TCR ppm/°C (code)		±100 (R)	±10 (Y) ±25 (E)	±5 (M) ±10 (Y) ±25 (E)	±10 (Y) ±25 (E)	±50 (Q)	±10 (Y) ±25 (E)	±5 (M) ±10 (Y) ±25 (E)	±10 (Y) ±25 (E)	±25 (E)	±25 (E)	
Max Op	erating Voltage		2	5 V		75 V						
Operation	ng Temp. Range	-55°C ~ 155°C										
Packagi	ing	5,000 pcs/ree) el (T5) or 10,000p	tolerance, 5ppm cs/reel (T10): All 02% tolerance, 5	tolerance/TCR	1,000pcs/reel (T1: 0.02% tolerance, 5ppm TCR only) 5,000pcs/reel (T5: All tolerance/TCR combinations other than 0.02% tolerance, 5ppm TCR)						

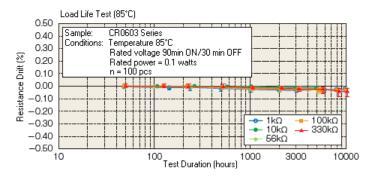
Туре				CR0805		CR1206					
Power	High power		1/4 W	att (Old RGH2	2012-2E)						
	Normal power			1/8 Watt			1/4 Watt				
	Ultra-reliability			1/10 Watt				1/8 \	Vatt		
Tolerance% (code)		±0.5(D)	±0.05(A), ±0.1(B), ±0.5(D)	±0.02(Q), ±0.05(A), ±0.1(B), ±0.5(D)	±0.05(A), ±0.1(B), ±0.5(D)	±0.1(B), ±0.5(D)	±0.5(D)	±0.05(A), ±0.1(B), ±0.5(D)	±0.02(Q), ±0.05(A), ±0.1(B), ±0.5(D)	±0.05(A), ±0.1(B), ±0.5(D)	
Resista	nce Range (Ω)	10~46.4	47~97.6	100~10k	10.2k~475k	487k~1M	1M 10~46.4 47~97.6 100~33.2k 34k~1				
Resista	nce Offering	E-24, E-96 Values									
TCR ppm/°C (code)		±50 (Q)	±10 (Y) ±25 (E)	±5 (M) ±10 (Y) ±25 (E)	±10 (Y) ±25 (E)	±25 (E)	±50 (Q)	±10 (Y) ±25 (E)	±5 (M) ±10 (Y) ±25 (E)	±10 (Y) ±25 (E)	
Max Op	erating Voltage			100 V			150 V				
Operati	ng Temp. Range	e -55°C ~ 155°C									
Packagii			1,000pcs/reel (T1: 0.02% tolerance, 5ppm TCR only)					1,000pcs/reel (T1: 0.02% tolerance, 5ppm TCR only)			
	ing		5,000pcs/reel (T5: All tolerance/TCR combinations other than 0.02% tolerance, 5ppm TCR)					5,000pcs/reel (T5: All tolerance/TCR combinations other than 0.02% tolerance, 5ppm TCR)			

Reliability Specifications:

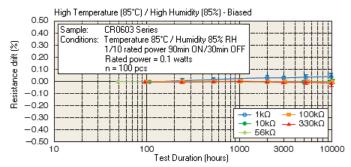
			Specification: drift limits for each power rating						
Test	Test Method	Low Power (Ultra Reliable)		Regular Power		High Power		Typical	
		≤ 47Ω	≥ 47Ω	≤ 47Ω	≥ 47Ω	≤ 47Ω	≥ 47Ω		
Short Time Overload	Applied voltage: 2.5X rated voltage or 2X maximum operating voltage, whichever is less. Test duration: 5 seconds	± 0.1%	± 0.05%	± 0.1%	± 0.05%		± 0.1%	± (0.01%)	
Load Life	Test Temperature: 85°C Applied voltage: rated voltage Test period: 1000 hours with power cycling as follows: 90 min. power ON/30 min. power OFF,	± 0.25%	± 0.1%	± 0.5%	± 0.25%		± 0.5%	± (0.01%)	
Moisture Load Life	Test Condition: 85°C/85% RH Applied voltage: 1/10 rated power Test period: 1000 hours with power cycling as follows: 90 min. power ON/30 min. power OFF	± 0.25%	± 0.1%	± 0.5%	± 0.25%		± 0.5%	± (0.05%)	
Temperature Cycle	Repeat 1000 cycles as follows: -55°C(30 min.) / Room temp (2 min) / +125°C(30 min.) / Room temp (2 min)	± 0.25%	± 0.1%	± 0.25%	± 0.1%		± 0.1%	± (0.01%)	
High Temperature Exposure	+155°C for 1000 hours with no load	± 0.25%	± 0.1%	± 0.25%	± 0.1%		± 0.1%	± (0.01%)	

Reliability Testing Graphs:

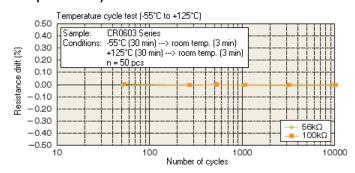
Load Life



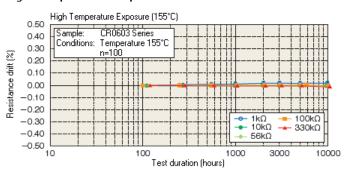
Moisture Load Life (85/85)



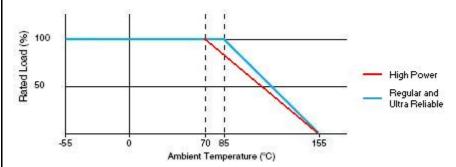
Temperature Cycle



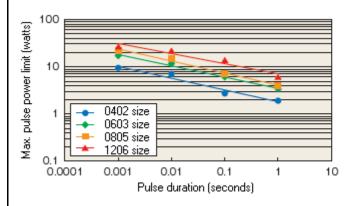
High Temperature Exposure



Power Derating Curve:



Pulse Power Limits:



Test Procedure

Voltage pulse is applied to the test samples which are mounted on a test board.

After each pulse, resistance drift is measured. The pulse voltage is increased until the drift exceeds $\pm 0.5\%$. The power at the voltage is defined as the maximum pulse power.