

MOD JACK ASSY, VERTICAL, COMPLIANT PIN, 8 POSN

1. PURPOSE 目的

Define the packaging specification and packaging method of MOD JACK ASSY, VERTICAL, COMPLIANT PIN, 8 POSN products.

订定 MOD JACK ASSY, VERTICAL, COMPLIANT PIN, 8 POSN 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description
6368150-1	MODULAR JACK STACKED, VERTICAL COMPLIANT PIN
1368150-1	MODULAR JACK STACKED, VERTICAL COMPLIANT PIN
6368020-1	MOD JACK ASSY, VERTICAL, COMPLIANT PIN, SHLD. 8 POSN
1368020-1	MOD JACK ASSY, VERTICAL, COMPLIANT PIN, SHLD. 8 POSN
1368019-1	MOD JACK ASSY, VERTICAL, COMPLIANT PIN, 8 POSN
6368019-1	MOD JACK ASSY, VERTICAL, COMPLIANT PIN, 8 POSN
1116418-1	HOUSING ASSY, VERTICAL, COMPLIANT PIN, SHIELDED, 8 POSN, MOD JACK
6116418-1	HOUSING ASSY, VERTICAL, COMPLIANT PIN, SHIELDED, 8 POSN, MOD JACK
1116201-X	MOD JACK ASSY, VERTICAL, COMPLIANT PIN, 8 POSN
6116201-1/2	MOD JACK ASSY, VERTICAL, COMPLIANT PIN, 8 POSN
1116202-1/2	MOD JACK ASSY, VERTICAL, COMPLIANT PIN, SHIELDED 8 POSN
6116202-1~3	MOD JACK ASSY, VERTICAL, COMPLIANT PIN, SHIELDED 8 POSN

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3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage			
			1116418-1 6116418-1	1116202-1/2 1368020-1 1368150-1 6116202-1/2 6368020-X 6368150-1	6116202-3	1116201-X 6116201-1/2 1368019-1 6368019-1
INNER	1533239-1	TRAY	6/360	-	-	-
	623272-3	PE FILM(80W)	12MR/360	-	-	-
	110455-2	BUBBLE PACK	2/360	-	-	-
	112679-1	TUBE	-	1/29	-	-
	112215-1	TUBE	-	-	-	1/35
	1533280-1	TUBE	-	-	1/27	-
	112093-2	END PLUG	-	2/29	2/27	2/35
	1540046-1	PE FOAM	-	-	2/810	-
	110455-1	BUBBLE PACK	-	2/870	2/810	-
	623126-1	INNER LABEL	-	1/29	1/27	1/35
MIDDLE	-	-	-	-	-	
OUTER	995011-8	BOX	-	1/870	1/810	-
	12120-1	BOX	1/360	-	-	-
	995011-6	BOX	-	-	-	1/700
	623865-1	OUTER LABEL	1/360	1/870	1/810	1/700

	Inner	Middle	Outer
LABEL	623126-1 (1116418/6116418-1除外)	-	623865-1
SEALING	-	-	Tape

4. PACKAGING QUANTITY 包装数量

Part No.	Inner	Middle	Outer
1116418-1 6116418-1	72 pcs/tray	-	72X5=360 pcs/box
1116202-1/2 1368020-1 1368150-1 6116202-1/2 6368020-X 6368150-1	29 pcs/tube	-	29X30=870 pcs/box
1116201-X 6116201-1/2 1368019-1 6368019-1	35 pcs/tube	-	35X20=700 pcs/box
6116202-3	27 pcs/tube	-	27X30=810 pcs/box

5. PACKING METHOD 包装方法

For 1116418/6116418-1

5.1. Load connects all orientated same way into tray(see: figure 1).

如图1所示将产品按同一方向放入TRAY中。



Figure 1

5.2. Place another tray onto previous tray with connects.and ensure the two trays are justification completely.

盖上另一个装满产品的TRAY, 保证上下两个TRAY完全对齐。

5.3. Stack 5 trays with conn. one by one, then put an empty tray.

将装好产品的五个 TRAY 堆成一叠, 最后在上面放一个空 TRAY。

5.4. Enlace 6 trays with film.

用薄膜将 6 个 TRAY 缠紧。

方法: 用薄膜各在横、纵两方向缠2条, 每条缠 3 圈, 成“#”型。

5.5. Set up a box & secure bottom flaps with tape

折叠好一个包装箱, 并用胶带封好箱底。

5.6. Place one piece of bubble pack with bubble facing down into bottom of the box.

在箱底放入一块气泡垫, 气泡面朝下。

5.7. Place stacked trays with connectors into box.

将一叠TRAY放入箱中。

5.8. Place one piece of bubble pack with bubble facing up on the top of the tray.

放一块气泡垫在TRAY的上面, 气泡面朝上。

5.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱, 在箱外印有“PRODUCT ID”标识处贴上外标签。

5. PACKING METHOD 包装方法

For 1116202-X, 1368020-1, 1368150-1, 6116202-X, 6368062-1, 6368150-1:

5.1. Place one stopper into the side of tube.

用塞子塞入TUBE的一端。

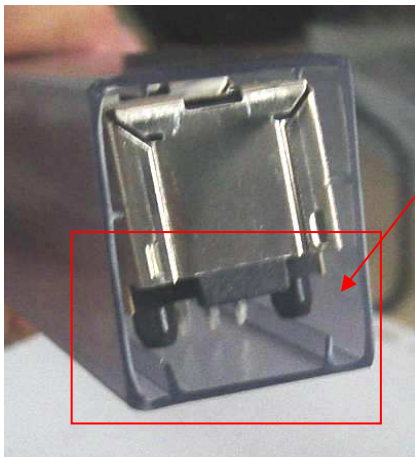
5.2. Load as 4 qty all orientated same way into a tube.

如下图2、3所示按4中数量放产品入一TUBE中。

5.3. Place another stopper into the another side of the tube.

用塞子塞入TUBE的另一端。

注: 产品放入方向及塞子塞入TUBE的方向如图2、3所示:



注意这里的方向。



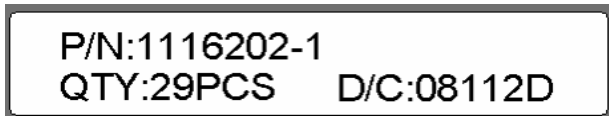
Figure 2

Figure 3

5.4. Place an inner label all orientated same way on the tube .

在TUBE的同一方向(TUBE放入外箱朝上的一面的右端)贴一张如下图所示的内标签。

例如: 1116202-1



5.5. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱,并用胶带封好箱底。

5.6. Place as 4 qty tubes with products into box.

按4中指定数量将装好产品的TUBE放入箱中。

5.7. Fold two piece of bubble packs each other (bubble facing outside), fill void of box side.

分别折叠好两块气泡垫(气泡面朝外), 以填充箱侧的空隙。

5.8. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱, 在箱外印有“PRODUCT ID”标识处贴上外标签。

5. PACKING METHOD 包装方法

For 1116201-X; 6116201-1/2; 1368019-1; 6368019-1:

5.1. Place a stopper into the side of tube.

用塞子塞住TUBE的一端。

5.2. Load as 4 qty all orientated same way into a tube.

按4中数量放产品入一TUBE中。

5.3. See figure, cutting plug, then plug cutted into the another side of the tube(see: figure 4).

如图4所示，对塞子进行裁短，然后再将已裁短的塞子塞入 TUBE 的另一端。

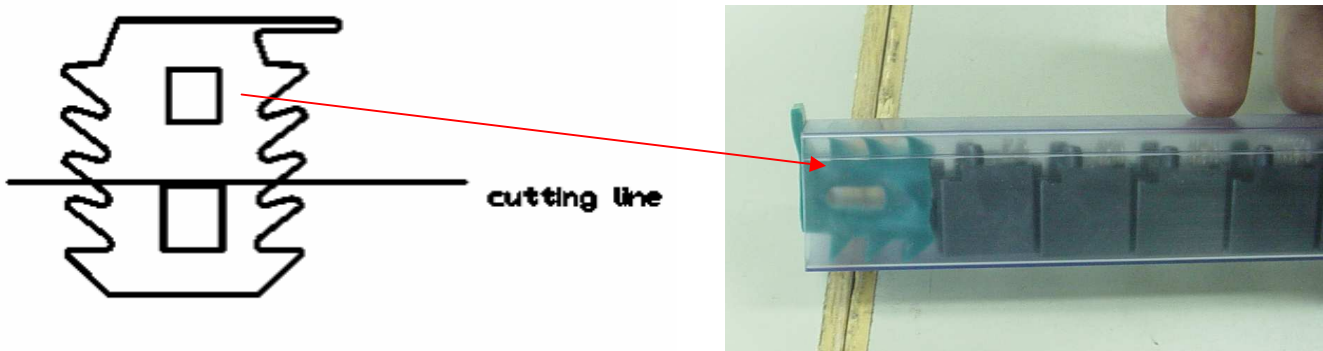


Figure 4

5.4. Place an inner label all orientated same way on the tube .

在TUBE的同一方向(TUBE放入外箱朝上的一面的右端)贴一张内标签。

注：打印内容请参照第3页中的1116202-1的内标签图式。

5.5. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱,并用胶带封好箱底。

5.6. Place as 4 qty tubes with products into box.

按4中指定数量将装好产品的TUBE放入箱中。

5.7. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

注：对出货至华为客户的产品需要在外箱上贴一张客户标签(具体内容请参照打标签样板处)，标签物料编号为623865-2。贴法：贴在与外箱标签对应侧面的右上角的位置。