

# X7R Dielectric

## General Specifications



X7R formulations are called “temperature stable” ceramics and fall into EIA Class II materials. X7R is the most popular of these intermediate dielectric constant materials. Its temperature variation of capacitance is within  $\pm 15\%$  from  $-55^{\circ}\text{C}$  to  $+125^{\circ}\text{C}$ . This capacitance change is non-linear.

Capacitance for X7R varies under the influence of electrical operating conditions such as voltage and frequency.

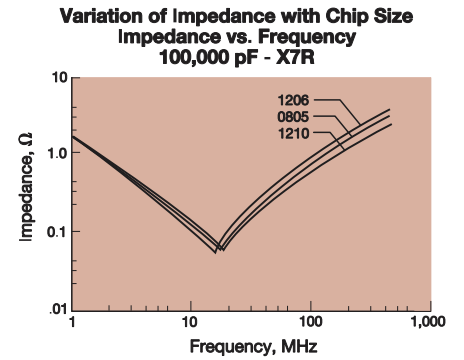
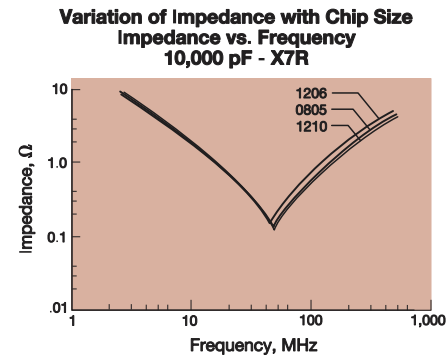
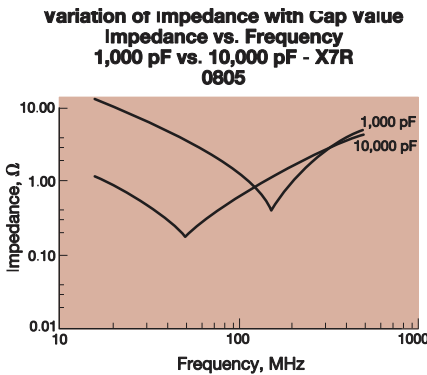
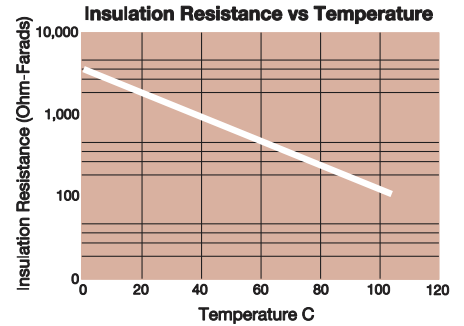
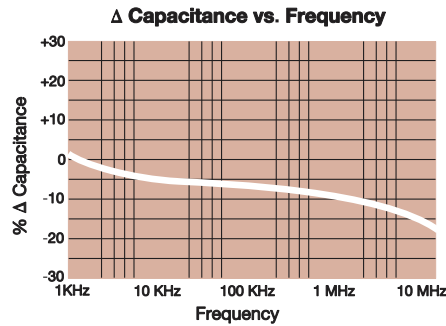
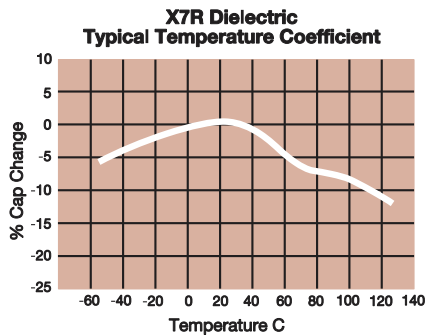
X7R dielectric chip usage covers the broad spectrum of industrial applications where known changes in capacitance due to applied voltages are acceptable.



### PART NUMBER (SEE PAGE 4 FOR COMPLETE PART NUMBER EXPLANATION)

<b>0805</b>	<b>5</b>	<b>C</b>	<b>103</b>	<b>M</b>	<b>A</b>	<b>T</b>	<b>2</b>	<b>A</b>
<b>Size</b> (L" x W")	<b>Voltage</b> 4V = 4 6.3V = 6 10V = Z 16V = Y 25V = 3 50V = 5 100V = 1 200V = 2 500V = 7	<b>Dielectric</b> X7R = C	<b>Capacitance Code</b> (In pF) 2 Sig. Digits + Number of Zeros	<b>Capacitance Tolerance</b> J = $\pm 5\%*$ K = $\pm 10\%$ M = $\pm 20\%$  * $\leq 1\mu\text{F}$ only, contact factory for additional values	<b>Failure Rate</b> A = Not Applicable	<b>Terminations</b> T = Plated Ni and Sn Z = FLEXITERM <sup>®</sup> **  *Optional termination **See FLEXITERM <sup>®</sup> X7R section	<b>Packaging</b> 2 = 7" Reel 4 = 13" Reel  <b>Contact Factory For Multiples</b>	<b>Special Code</b> A = Std. Product

NOTE: Contact factory for availability of Termination and Tolerance Options for Specific Part Numbers. Contact factory for non-specified capacitance values.



# X7R Dielectric

## Specifications and Test Methods



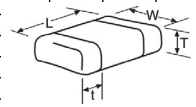
Parameter/Test		X7R Specification Limits	Measuring Conditions	
<b>Operating Temperature Range</b>		-55°C to +125°C	Temperature Cycle Chamber	
<b>Capacitance</b>		Within specified tolerance	Freq.: 1.0 kHz $\pm$ 10% Voltage: 1.0Vrms $\pm$ .2V For Cap > 10 $\mu$ F, 0.5Vrm @ 120Hz	
<b>Dissipation Factor</b>		$\leq$ 10% for $\geq$ 50V DC rating $\leq$ 12.5% for 25V DC rating $\leq$ 12.5% for $\leq$ 10V DC rating Contact Factory for DF by PN		
<b>Insulation Resistance</b>		100,000M $\Omega$ or 1000M $\Omega$ - $\mu$ F, whichever is less	Charge device with rated voltage for 120 $\pm$ 5 secs @ room temp/humidity	
<b>Dielectric Strength</b>		No breakdown or visual defects	Charge device with 250% of rated voltage for 1-5 seconds, w/charge and discharge current limited to 50 mA (max) Note: Charge device with 150% of rated voltage for 500V devices.	
<b>Resistance to Flexure Stresses</b>	Appearance	No defects	Deflection: 2mm Test Time: 30 seconds	
	Capacitance Variation	$\leq \pm$ 12%		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3		
<b>Solderability</b>		$\geq$ 95% of each terminal should be covered with fresh solder	Dip device in eutectic solder at 230 $\pm$ 5°C for 5.0 $\pm$ 0.5 seconds	
<b>Resistance to Solder Heat</b>	Appearance	No defects, <25% leaching of either end terminal	Dip device in eutectic solder at 260°C for 60 seconds. Store at room temperature for 24 $\pm$ 2hours before measuring electrical properties.	
	Capacitance Variation	$\leq \pm$ 7.5%		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	Meets Initial Values (As Above)		
<b>Thermal Shock</b>	Dielectric Strength	Meets Initial Values (As Above)		
	Appearance	No visual defects	Step 1: -55°C $\pm$ 2°	30 $\pm$ 3 minutes
	Capacitance Variation	$\leq \pm$ 7.5%	Step 2: Room Temp	$\leq$ 3 minutes
	Dissipation Factor	Meets Initial Values (As Above)	Step 3: +125°C $\pm$ 2°	30 $\pm$ 3 minutes
	Insulation Resistance	Meets Initial Values (As Above)	Step 4: Room Temp	$\leq$ 3 minutes
<b>Load Life</b>	Dielectric Strength	Meets Initial Values (As Above)	Repeat for 5 cycles and measure after 24 $\pm$ 2 hours at room temperature	
	Appearance	No visual defects	Charge device with $\geq$ rated voltage in test chamber set at 125°C $\pm$ 2°C for 1000 hours (+48, -0).  Remove from test chamber and stabilize at room temperature for 24 $\pm$ 2 hours before measuring.  Contact AVX for datasheet of specific parts.	
	Capacitance Variation	$\leq \pm$ 12.5%		
	Dissipation Factor	$\leq$ Initial Value x 2.0 (See Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3 (See Above)		
Dielectric Strength	Meets Initial Values (As Above)			
<b>Load Humidity</b>	Dielectric Strength	Meets Initial Values (As Above)	Store in a test chamber set at 85°C $\pm$ 2°C/ 85% $\pm$ 5% relative humidity for 1000 hours (+48, -0) with rated voltage applied.	
	Appearance	No visual defects	Remove from chamber and stabilize at room temperature and humidity for 24 $\pm$ 2 hours before measuring.	
	Capacitance Variation	$\leq \pm$ 12.5%		
	Dissipation Factor	$\leq$ Initial Value x 2.0 (See Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3 (See Above)		



# X7R Dielectric Capacitance Range

PREFERRED SIZES ARE SHADED

SIZE		1210							1812					1825			2220					2225					
Soldering		Reflow Only							Reflow Only					Reflow Only			Reflow Only					Reflow Only					
Packaging		Paper/Embossed							All Embossed					All Embossed			All Embossed					All Embossed					
(L) Length	mm (in.)	3.30 ± 0.4 (0.130 ± 0.016)							4.50 ± 0.40 (0.177 ± 0.016)					4.50 ± 0.40 (0.177 ± 0.016)			5.70 ± 0.50 (0.224 ± 0.020)					5.70 ± 0.40 (0.224 ± 0.016)					
(W) Width	mm (in.)	2.50 ± 0.30 (0.098 ± 0.012)							3.20 ± 0.40 (0.126 ± 0.016)					6.40 ± 0.40 (0.252 ± 0.016)			5.00 ± 0.40 (0.197 ± 0.016)					6.30 ± 0.40 (0.248 ± 0.016)					
(t) Terminal	mm (in.)	0.50 ± 0.25 (0.020 ± 0.010)							0.61 ± 0.36 (0.024 ± 0.014)					0.61 ± 0.36 (0.024 ± 0.014)			0.64 ± 0.39 (0.025 ± 0.015)					0.64 ± 0.39 (0.025 ± 0.015)					
WVDC		10	16	25	50	100	200	500	16	25	50	100	200	500	50	100	200	25	50	100	200	500	50	100	200		
Cap	100	101																									
(pF)	150	151																									
	220	221				K	K	K	M																		
	330	331				K	K	K	M			N	N	N	N												
	470	471				K	K	K	M			N	N	N	N												
	680	681				K	K	K	M			N	N	N	N												
	1000	102	K	K	K	K	K	K	M	N	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X	
	1500	152	K	K	K	K	K	K	M	N	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X	
	2200	222	K	K	K	K	K	K	M	N	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X	
	3300	332	K	K	K	K	K	K	P	N	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X	
	4700	472	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X	
	6800	682	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X	
Cap	0.01	103	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X	
(µF)	0.015	153	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X	
	0.022	223	K	K	K	K	K	K	P	Q	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X	
	0.033	333	K	K	K	K	K	K	P	X	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X	
	0.047	473	K	K	K	K	K	K	P	X	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X	
	0.068	683	K	K	K	K	K	K	P	X	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X	
	0.1	104	K	K	K	K	K	K	P	X	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X	
	0.15	154	K	K	K	M	P	Z	Z	N	N	N	N	P	P	Z	X	X	X	X	X	X	X	X	X	X	X
	0.22	224	K	K	K	M	P	Z		N	N	N	N	P	Q	Z	X	X	X	X	X	X	X	X	X	X	X
	0.33	334	K	K	K	M	Q	Z		N	N	N	N	P	X	Z	X	X	X	X	X	X	X	X	X	X	X
	0.47	474	M	M	M	P	Q	Z		N	N	N	N	Q	X	Z	X	X	X	X	X	X	X	X	X	X	X
	0.68	684	M	M	P	X	X	Z		Q	Q	Q	Q	Z		X	X	X	X	X	X	X	X	X	X	X	
	1.0	105	P	P	P	X	Z		Q	Q	Q	X	Z		X	X	X	X	X	X							
	1.5	155	N	N	Z	Z	Z			Z	Z	Z		X	X	Z	X	X	Z	X	X	Z	X	X	Z	X	X
	2.2	225	X	X	Z	Z	Z			Z	Z	Z		X	X	Z	X	X	Z	X	X	Z	X	X	Z	X	X
	3.3	335	X	X	Z	Z	Z			Z	Z	Z		X	X				X	Z							
	4.7	475	Z	Z	Z	Z	Z			Z	Z	Z		X	X				Z	Z							
	10	106	Z	Z	Z	Z			Z	Z	Z		Z	Z				Z	Z								
	22	226	Z	Z	Z	Z													Z								
	47	476	Z																								
	100	107																									
WVDC		10	16	25	50	100	200	500	16	25	50	100	200	500	50	100	200	25	50	100	200	500	50	100	200		
SIZE		1210							1812					1825			2220					2225					



Letter	A	B	C	E	G	J	K	M	N	P	Q	X	Y	Z
Max. Thickness	0.33 (0.013)	0.22 (0.009)	0.56 (0.022)	0.71 (0.028)	0.90 (0.035)	0.94 (0.037)	1.02 (0.040)	1.27 (0.050)	1.40 (0.055)	1.52 (0.060)	1.78 (0.070)	2.29 (0.090)	2.54 (0.100)	2.79 (0.110)
	PAPER						EMBOSSD							

NOTE: Contact factory for non-specified capacitance values