

5 Table of Contents

1	The Principles of Standardization	i
2	IDEA’s Standard Development Process	i
2.1	Notice	iv
2.2	Why is there a charge for this standard?	v
2.3	IDEA-STD-1010 Adoption	vii
3	ACKNOWLEDGEMENTS	viii
4	SPECIAL ACKNOWLEDGEMENT	viii
5	Table of Contents	ix
6	Foreword	6-1
6.1	About IDEA	6-1
6.2	About This Standard	6-1
6.3	The Format for this Standard	6-2
6.4	Scope	6-2
6.5	Introduction	6-2
6.6	Purpose	6-3
6.7	Specialized Characteristics	6-3
6.8	Terms & Definitions	6-4
6.9	Magnification Aids and Lighting	6-10
6.10	Related Documents	6-11
7	Product Handling, Packaging, Packing, and Storage	7-1
7.1	Required Practices for Handling Electronic Components	7-1
8	About the Open Market Electronic Components Industry	8-1
8.1	Component Manufacturers and Independent Distributors	8-1
8.2	Subject Matter Experts	8-1
8.3	Types of Independent Distributors and Their Advantages	8-2
8.3.1	Stocking Distributors	8-2
8.3.2	Broker Distributors	8-2
8.4	Open Market Inspection vs. Franchise Inspection	8-2
8.5	Examination and Detection	8-3
9	Purchasing Principles and Practices	9-1
10	Product Inspection	10-1
10.1	Standards of Measurement	10-1
10.2	Equipment & Tools	10-1
10.3	Handling Parts	10-2
10.4	Moisture Sensitivity Handling Precautions	10-2
10.4.1	Floor Life	10-3
10.4.2	Shelf Life	10-3
10.4.3	Drying	10-3
10.4.4	Dry Pack	10-4
10.4.5	Humidity Indicator Card (HIC)	10-4
10.4.6	Oxidation Risk	10-4
10.5	Photographing Parts	10-4
10.6	Covering the IDEA Inspection Points	10-5
10.7	Inspector Approach	10-5

10.8	Non-Conforming Until “Indicated” Conforming	10-6
10.9	Application of Statistical Techniques	10-6
10.10	Restriction of Hazardous Materials (RoHS)	10-7
10.11	Lead vs. Lead-free Appearance	10-7
10.12	Date Codes	10-8
10.13	Lot Codes	10-8
10.14	Co-Planarity	10-9
10.14.1	Component Testing	10-9
10.14.2	Pre-Authorizations for Testing	10-9
10.14.3	Test Services and Records	10-10
10.14.4	Risks of Testing	10-10
10.15	Failure Analysis	10-11
10.16	Restoring Quality by Customer Requirement	10-11
10.17	Documenting a Finding Using this Standard	10-11
10.18	Documenting a Disposition	10-11
10.19	Scrapping Parts, Removing Parts from the Supply Chain	10-11
11	Non-Quality	11-1
11.1	Substandard	11-1
11.2	Fraud	11-1
11.3	Counterfeiting	11-1
11.4	Using the Term “Counterfeit”	11-2
11.5	Confusing Terms	11-2
11.6	Testing for Remarking	11-3
11.7	Testing for Evidence of Resurfacing	11-3
11.8	Visual Inspection for Evidence of Resurfacing	11-3
12	The Inspection	12-1
12.1	The purpose of inspection is to:	12-1
12.2	Inspection Responsibilities and Authorities	12-1
12.2.1	Two Stage Inspection	12-1
12.3	Possible Indications of Counterfeit and Substandard Parts	12-3
12.3.1	Outside Appearance	12-3
12.3.2	Packaging Type	12-5
12.3.3	Product in Trays	12-5
12.3.4	Product in Reels	12-5
12.3.5	Product in Tubes	12-6
12.3.6	Components Condition	12-6
12.4	Manufacturer Support	12-7
12.5	Industry Substandard Parts Lists	12-7
12.6	Nonconforming Parts	12-8
12.7	The Examination – Determine Confidence Factors	12-8
12.7.1	Read the Shipping Box and Packing Materials	12-8
12.7.2	Read the Product Packaging	12-8
12.7.3	Read the Part	12-9
12.7.4	Further Determining Defects	12-10
13	Cluses – Acceptability vs. Unacceptable Characteristics for Electronic Components by Photos and Text	13-1

13.1	Acceptance Criteria	13-1
13.2	Acceptable	13-3
13.3	Damaged Leads and Terminations	13-8
13.4	Contamination and Oxidation	13-16
13.5	Evidence of Poor Handling or Storage	13-23
13.6	Evidence of Prior Use	13-34
13.7	Evidence of Rework/Refurbishment	13-50
13.8	Evidence of Use or Damage	13-60
13.9	Remarked and Suspect Counterfeit/Fraud	13-63
14	Relevant Standards Generating Bodies and Trade Associations	14-1
14.1	Standards Distributors	14-3
14.2	Relevant Quality Institutions	14-3
14.3	Relevant International Trade Institutions	14-3
15	Appendix A	15-1
16	INDEX	16-1
17	Improving this Standard	17-2