

Technical drawing of a three-hole punch. The drawing shows three holes in a horizontal row. The center-to-center distance between the holes is dimensioned as (5.1) .20 TYP. The diameter of each hole is dimensioned as (1.8) .07 DIA. TYP.

A diagram of a paperclip with a callout line pointing to the top loop, labeled "SELECT GOLD LOG".

Technical drawing of a mechanical part with dimensions:

- Top view: $(2.03/1.91)$
- Bottom view: $\varnothing 80/\varnothing 75$
- Right side view: $(1.35 \pm .08)$ and $.053 \pm .003$

Technical drawing of a Molex connector assembly. The drawing shows a cross-section of the assembly with dimensions: (1,68) and .066. A label 'MOLEX LOGO' points to a specific feature on the assembly.

1. CRIMP IS FOR 22-30 GA WIRE, WITH .062 DIA INSULATION MAX.
2. INSERTION FORCE OF TERMINAL INTO .100 G CONNECTOR IS 2.5 LBS. MAX
3. TERMINALS MUST RETAIN 8 LBS PULL FOR 1 MIN. IN KK .100 G HOUSING.
4. GAP REQUIRED ON UNPLATED TERMINALS ONLY.
5. MATERIAL: .0080±.0004 THICK BRASS, PER ES-124C-6.
6. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
7. CODE LETTER PRECEDING PART NO. DESIGNATES MANUFACTURING LOCATION
I=IRELAND
8. THIS PART CONFORMS TO PRODUCT SPEC 10-07

FORM

L=LOOSE
C=LOOSE CRIMPED
A=CHAIN PER ES-339-A
B=CHAIN PER ES-339-B

PER SDES-88
(102) OVERALL TIN: 5.08 MICROMETERS MIN OVER
2.54 MICROMETERS MIN COPPER
• (P909) OVERALL HOT TIN DIP: 2.54 MICROMETERS MIN
(550) SELECT GOLD: 0.38 MICROMETERS MIN.
OVERALL GOLD FLASH: 0.05 MICROMETERS MIN.
OVERALL NICKEL UNDERPLATE: 0.76 MICROMETERS MIN.
(555) SELECT GOLD: 0.38 MICROMETERS MIN.
OVERALL NICKEL UNDERPLATE: 0.76 MICROMETERS MIN.

*THE PRIMARY SHIPPING CARTON WILL BE LABELED *COMPLIANT TO
RoHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE
2000/53/EC.* CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT
WITH TIN-LEAD PLATING.

AP	UPDATE REV-31 CHG NUC2088-042 CSTENART.07-02-04
AM	CHG P913 TO P909 UPD084-042 4-6-04 SCHAFER
AM	DEL 2759-5713 ECHN-08 11-29-90 SCHMIDDAHL
AL	DEL -H558B ECHN-08 1-22-90 AGOZIK
AL	CHG P913 TO P909 PCH ECHN 07-01 1-24-89 COMSTOCK
AK	REV ECHN 10-01 ECHN-08 1-24-90 AGOZIK
AJ	REYNSTATE REV ECHN-08 8-13-87 AGOZIK
AD	FIN REV -H558B ECHN 24989 8-13-87 AGOZIK
AG	ADD TO CARD ECHN 937 7-28-87 SAMIEC
AP	REV LTR. REVISIONS
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